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12 Attorneys for Plaintiff  
 13 EVOLV, LLC

14 UNITED STATES DISTRICT COURT  
 15 CENTRAL DISTRICT OF CALIFORNIA  
 16 SOUTHERN DIVISION

17 EVOLV, LLC,  
 18 Plaintiff,  
 19  
 20 v.  
 21 JOYETECH USA, INC., JOYETECH  
 (CHANGZHOU) ELECTRONICS  
 22 CO., LTD., and WISMEC INDUSTRY  
 CO. LTD.,  
 23 Defendants.

Case No. 8:16-cv-00459  
**COMPLAINT FOR PATENT  
 INFRINGEMENT**  
**DEMAND FOR JURY TRIAL**

24  
25  
26  
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1 Plaintiff Evolv, LLC (“Evolv”), by and through its attorneys, hereby pleads  
2 the following claims for patent infringement of U.S. Patent No. 8,820,330 (“the  
3 ‘330 Patent”) against Defendants Joyetech USA Inc. (“Joyetech USA”), Joyetech  
4 (Changzhou) Electronics Co., Ltd., (“Joyetech China”) (collectively, Joyetech  
5 China and Joyetech USA are “Joyetech”), and Wismec Industry Co. Ltd.  
6 (“Wismec”) (collectively, Joyetech and Wismec are “Defendants”), alleging as  
7 follows:

8 **PARTIES**

9 1. Evolv, LLC is an Ohio corporation with its principal place of business  
10 at 5171 Hudson Drive, Hudson, Ohio 44236.

11 2. Joyetech USA, Inc. is a California corporation that is located at 16  
12 Technology Drive, Suite 118, Irvine, CA 92618, and that conducts business in the  
13 Central District of California.

14 3. On information and belief, Joyetech (Changzhou) Electronics Co., Ltd.  
15 “is a corporation organized and existing under the laws of China, having its  
16 principal address at New District, No. 7 Feng Xiang Road Changzhou, Jiangsu,  
17 China,” with the “principal address” constituting its principal place of business.

18 4. On information and belief, Wismec Industry Co. Ltd. is a corporation  
19 organized and existing under the laws of China, having its principal place of  
20 business at New District, No. 7 Feng Xiang Road Changzhou, Jiangsu, China.

21 **JURISDICTION AND VENUE**

22 5. This Court has subject matter jurisdiction over patent infringement  
23 claims under 28 U.S.C. §§ 1331 and 1338(a) because these claims against  
24 Defendants arise under Acts of Congress relating to patents including, but not  
25 limited to, 35 U.S.C. §§ 271(a)-(c), 281, 283-285, and 287(a).

26 6. Venue is proper in this district under 28 U.S.C. §§ 1391 and 1400(b).

27 **Joyetech USA**

28 7. This Court has personal jurisdiction over Joyetech USA because it is

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1 incorporated in California and conducted business within California, conducts its  
2 principal operations in Orange County, California, and commits acts of  
3 infringement in violation of 35 U.S.C. § 271, by using, importing, offering to sell,  
4 and selling electronic vaporizers to distributors and consumers, in this judicial  
5 district. Defendant Joyetech USA regularly does business, solicits business, and/or  
6 derives substantial revenue from products provided to retailers, all while Joyetech  
7 induces the infringing resale of knockoff products. Joyetech USA has purposefully  
8 established substantial, systematic, and continuous contacts in California and this  
9 judicial district, and expects, or should reasonably expect, to be haled into court  
10 here. Additionally, the economic harm from the wrongful acts described in this  
11 Complaint were directed at and suffered by Evolv within this jurisdictional district.

12 8. Joyetech USA has also indirectly infringed by offering to sell to third-  
13 party U.S. manufacturers, within the United States, accused infringing circuit  
14 boards constituting a material part of the invention and lacking substantial non-  
15 infringing uses.

16 9. Upon information and belief, Joyetech USA has also placed infringing  
17 products containing said circuit boards into the stream of commerce throughout the  
18 United States with the expectation that such products have been and will continue  
19 to be, offered for sale, sold, and used in this judicial district.

20 10. Upon information and belief, Joyetech USA imports infringing  
21 products into the United States from, and is the official distributor and online  
22 retailer for, Joyetech (Changzhou) Electronics Co., Ltd., which controls Joyetech  
23 USA and other subsidiaries, affiliates, and related entities affiliated under the trade  
24 name, "Joyetech Group."

25 11. Upon information and belief, Joyetech USA also operates as the  
26 distributor and retailer for Wismec Industry Co. Ltd. in the United States.

27 12. Upon information and belief, the products that Joyetech USA imports,  
28 offers to sell, sells and distributes in the United States are sold under trademarks

1 including JOYETECH®, WISMEC®, ELEAF®, and ISMOKA™.

2 **Joyetech China**

3 13. This Court also has personal jurisdiction over Joyetech China because  
4 Joyetech China has availed itself of United States District Courts in order to sue  
5 defendants in the United States, alleging infringement of Joyetech China’s own  
6 alleged intellectual property. In previous third party litigation, Joyetech China has  
7 alleged that Joyetech China had “trademark applications for the marks eGo-T (U.S.  
8 Serial No. 851477422) and eGo-C (U.S. Serial No. 85451811),” and availing itself  
9 of filings with the United States Patent and Trademark Office (“PTO”).

10 14. Additionally, personal jurisdiction is proper because, upon information  
11 and belief, Joyetech China, acting through its controlled U.S. subsidiary, Joyetech  
12 USA, indirectly infringes upon the patent-in-issue by causing importation of  
13 infringing products into Orange County, California for redistribution throughout the  
14 United States with the specific intent that such importation would directly infringe  
15 the ‘330 Patent.

16 15. Furthermore, Joyetech China has indirectly infringed upon the patent-  
17 in-suit by inducing at least Joyetech USA to import, offer to sell, sell, and use the  
18 patented invention in the United States without Evolv’s permission. Joyetech  
19 China acted with prior knowledge of the ‘330 Patent, and with prior knowledge that  
20 its inducement of sales by Joyetech USA would infringe, both of which were  
21 provided to an officer of that company. Joyetech China acted with specific intent in  
22 China to cause others in the United States to directly infringe in California and  
23 within this judicial district, knowing and intending that the induced acts constituted  
24 infringement within the United States and this judicial district.

25 16. This Court also has personal jurisdiction over Joyetech China because  
26 Joyetech China advertises and provides product specifications and customer use  
27 instructions of infringing products in the United States and this district, through  
28 [www.joyetech.com](http://www.joyetech.com), in order to support direct sales by Joyetech USA, and by such

1 acts demonstrates Joyetech China's specific intent to indirectly infringe via  
2 inducement. Joyetech China has purposefully established substantial, systematic,  
3 and continuous contacts in California and this judicial district, and expects, or  
4 reasonably should expect, to be haled into Court here. Additionally, the economic  
5 harm from the wrongful acts described in this Complaint were directed at, and  
6 suffered by Evolv in this judicial district.

7 **Wismec**

8 17. This Court has personal jurisdiction over Wismec, which after being  
9 provided with a copy of the '330 Patent, and told that incorporating its planned  
10 circuit boards into electronic vaporizers would infringe upon Evolv's patent,  
11 proceeded to design a knockoff board anyway. Wismec specifically intended to  
12 infringe the '330 Patent by causing acts that Wismec knew would constitute direct  
13 infringement in the United States by others, such as inducing Joyetech USA to  
14 directly infringe via importation, offers to sell, and selling infringing circuit boards  
15 and electronic vaporizers to manufacturers and retailers, and the vaporizers' use by  
16 end users.

17 18. This Court also has personal jurisdiction over Wismec because  
18 Wismec advertises and provides product specifications and customer use  
19 instructions of infringing products in the United States and this judicial district,  
20 through www.wismec.com, in order to support direct sales by Joyetech USA, and  
21 by such acts demonstrates Wismec's specific intent to indirectly infringe via  
22 inducement. Wismec has purposefully established substantial, systematic, and  
23 continuous contacts in California and this judicial district, and expects, or  
24 reasonably should expect, to be haled into Court here. Additionally, the economic  
25 harm from the wrongful acts described in this Complaint were directed at, and  
26 suffered by Evolv in this judicial district.

27 **FACTUAL BACKGROUND**

28 19. This patent infringement action arises out of Joyetech's and Wismec's

1 unauthorized inclusion of Evolv’s patented technology in power regulated  
2 vaporizers. Evolv seeks damages for Joyetech’s and Wismec’s infringement,  
3 enhancement of damages due to their willful infringement, and a preliminary and  
4 permanent injunction restraining Defendants from further infringement.

5 **Evolv Is The Leading Innovator of Vaporizers**

6 20. Evolv was founded in 2010 to make safe, intuitive, and high tech  
7 electronic vaporizer products.

8 21. Evolv has regularly pioneered significant innovations in the design of  
9 circuit boards for vaporizers, including the design and manufacture of eleven  
10 different circuit boards in the past five years.

11 22. For the personal health of one of the founders – as well as for millions  
12 of other smokers – Evolv’s founders desired to improve vaporizers so that demand  
13 for tobacco ends.

14 23. Evolv has received an award from the National Institutes of Health to  
15 create an electronic cigarette that records vapor output for use in clinical research.

16 24. Evolv serves as the administrator for the Technical Advisory Group  
17 for the American National Standards Institute charged with setting national  
18 standards for vaporizers.

19 25. Upon information and belief, electronic vaporizers have assisted  
20 smokers to transition away from tobacco use, and to completely stop smoking.  
21 Vaporizers present an opportunity to save millions of lives and to significantly  
22 reduce the burden of smoking-related diseases worldwide.

23 26. Vaporizers emit a water-based vapor that resembles smoke, but the  
24 devices do not include tobacco or combustion, and therefore emit substantially  
25 lower levels of harmful chemicals that are typically present in the smoke of tobacco  
26 products.

27 27. Evolv conducts research and development in the United States to  
28 improve vaporizer technology to invent products that appeal to traditional tobacco

1 users.

2 28. Evolv, in collaboration with a non-exclusive licensee, Dimension (also  
3 owned by a co-inventor of the '330 Patent), designs, manufactures, services, and  
4 sells circuit boards that serve as the “engines” of high-end power-regulated  
5 vaporizers. Evolv and Dimension market the inventors’ circuit boards throughout  
6 the United States and in dozens of countries worldwide.

7 29. Evolv is the leading entity based in the United States engaged in the  
8 innovation, design, manufacture, and sale of circuit boards for power regulated  
9 vaporizers. Evolv and its inventor-owned manufacturing licensee employ a staff of  
10 19 educated and skilled workers at their design, manufacturing, and assembly  
11 facilities in Ohio.

12 **Joyetech Copied Evolv’s Early Innovations**

13 30. Upon information and belief, Joyetech China distributes and sells  
14 products into the United States through Joyetech USA. Upon information and  
15 belief, Joyetech China operates under the trade name, “Joyetech Group,” and  
16 controls a world-wide family of related companies, including Joyetech USA.

17 31. Joyetech USA also operates as the distributor and retailer of Wismec  
18 products in the United States.

19 32. In or about April 2012, Evolv introduced the first wattage-control  
20 circuit board to market – the DNA® 12. Evolv introduced DNA® 20 and DNA®  
21 30 circuit boards to the market in or about December 2012 and December 2013,  
22 respectively. Evolv sold these boards to high-end device makers who included the  
23 boards in the vaporizers they sold to consumers.

24 33. In or about August 2014, Joyetech began marketing a 30-watt device  
25 that sold for less than one-third the price of devices containing Evolv’s circuit  
26 boards. Because of the very low price point, Joyetech’s product quickly dominated  
27 the low-quality end of the market.

28 34. In or about September 2014, Evolv released the DNA® 40, which not

1 only increased wattage, but was the first product to employ temperature control. As  
2 with Evolv's introduction each prior circuit boards, Joyetech again moved to bring  
3 out a similar, but still low-quality, product that that quickly dominated the low-  
4 quality end of the market.

### 5 **Evolv Pioneers Wattage Control**

6 35. Wattage control is a key recent innovation invented by Evolv for  
7 electronic vaporizers. Prior to Evolv's invention, existing vaporizers produced  
8 inconsistent vapor due to residue buildup. This buildup consumed the heating  
9 element, significantly altering the resistance generated when voltage was applied to  
10 the heating element. As the resistance changed, the quantity of vapor would vary  
11 from what the user intended and the quality of vapor would often deteriorate into an  
12 unpleasant burnt chemical taste.

13 36. Wattage control solved these problems by automatically accounting  
14 for variations in resistance. With wattage control, the circuitry automatically adjusts  
15 the current applied to the heating element to maintain a selected wattage. The  
16 power level, i.e. wattage, can be a pre-set level or a level selected by the user. By  
17 maintaining a steady level of power, wattage control provides the user with  
18 consistent control over the vapor produced.

### 19 **Evolv Granted Patent**

20 37. Evolv sought and obtained patent protection for its wattage control  
21 innovation.

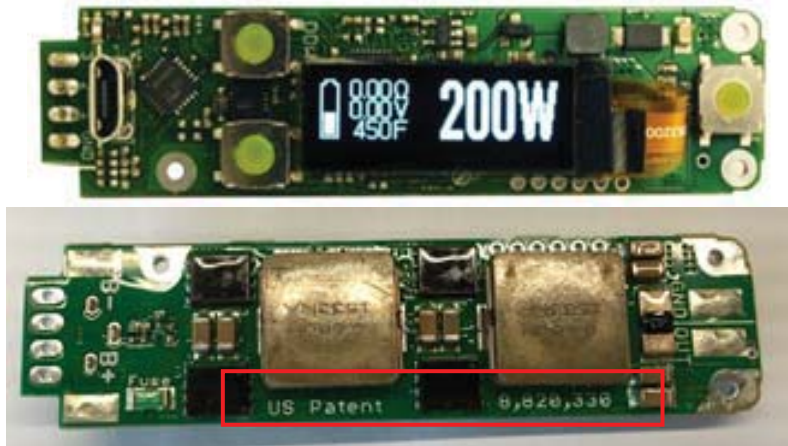
22 38. On September 2, 2014, the U.S. Patent and Trademark Office duly and  
23 legally issued U.S. Patent No. 8,820,330 titled "Personal Vaporizer That Simulates  
24 Smoking With Power Control." A true and correct copy of the '330 Patent is  
25 attached as Exhibit 1.

26 39. Evolv is the owner by assignment of all rights, title, and interest in and  
27 to the '330 Patent.

28 40. Evolv actively practices the inventions of the '330 Patent.



1           41.   Evolv's circuit boards that incorporate the inventions claimed in the  
2 '330 Patent are marketed under the registered trademark DNA®. The below image  
3 depicts a DNA® 200 circuit board. The 200 designation indicates the maximum  
4 wattage produced by this DNA® circuit board. Each DNA® 200 circuit board is  
5 produced with notice of Evolv's patent on the board (red box in second photo  
6 below).



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15           42.   Through its sole (US) licensee, Evolv sells DNA® 200 circuit boards  
16 to vapor device manufacturers who include the circuit boards as an integral part of  
17 the devices that the manufacturers in turn sell to distributors and end-users.

18           43.   Wismec is one of the vaporizer manufacturers to whom Evolv has  
19 sold, and continues to sell, the DNA® 200 circuit boards. Evolv has sold DNA®  
20 200 circuit boards to Wismec since August 2015. Wismec's products containing  
21 Evolv's DNA® 200 circuit boards are not accused of infringement by this  
22 Complaint.

23           44.   At Wismec's instructions, Evolv ships the DNA® 200 circuit boards  
24 purchased by Wismec to facilities in China, including facilities at the same  
25 Changzhou City address that operates as the principal place of business for both  
26 Wismec and Joyetech China. Wismec's payment to Evolv for the circuit boards are  
27 sent from overseas accounts in China.

28           45.   Wismec actively touts the Evolv DNA® 200 circuit board in its

1 product marketing. Wismec named its product containing Evolv's circuit board as  
2 the "Reuleaux DNA 200." On the website where Wismec offers for sale the  
3 "Reuleaux DNA 200" in the United States – [www.wismec.com](http://www.wismec.com) – the first sentence  
4 of the product description reads: "Reuleaux, powered by DNA200, becomes the  
5 new highlight of Wismec."

6 **Mr. Qian Holds Himself Out As An Officer In Three Companies: Joyetech**  
7 **USA, Joyetech Group, and Wismec**

8 46. On or around November 11, 2015, Evolv's President met with  
9 representatives of Joyetech and Wismec in Irvine, California, to discuss the design  
10 and supply of DNA® 200 circuit boards for the "Reuleaux DNA 200." One of the  
11 Joyetech representatives, Mr. Davy Qian, provided a business card listing his title  
12 as "General Manager, Joyetech USA Inc." Upon information and belief, Mr. Qian  
13 has created publicly-available accounts on LinkedIn listing his corporate titles as  
14 "Vice President of Joyetech Group" and "VP at Joyetech USA Inc." In subsequent  
15 written communications, Mr. Qian also represented that he was acting on behalf of  
16 "Wismec Shenzhen Co. Ltd.," and stated that he was "responsible for the whole  
17 [Wismec] operations in China."

18 **Evolv Meets With Joyetech And Informs Joyetech of Patent and Infringement**

19 47. During the November 11, 2015 meeting in Irvine, California,  
20 Joyetech's and Wismec's representative informed Evolv's President of Joyetech  
21 and Wismec's intent to market a competing "low budget" 200-wattage device based  
22 upon a new circuit board alternative to the DNA® 200.

23 48. During the same meeting, Evolv's President, Brandon Ward, advised  
24 Mr. Qian of the '330 Patent and instructed him that the '330 Patent claims many of  
25 the inventions found in the DNA® 200 circuit board. Mr. Ward informed Mr. Qian  
26 of the need for Joyetech to obtain a license from Evolv in order to import, make,  
27 sell, or offer for sale the "low budget" 200-wattage vaporizer containing a circuit  
28 board not purchased from Evolv. Mr. Qian did not initially respond except to

1 request a copy of the '330 Patent.

2 49. On or about November 17, 2015, Evolv's President e-mailed Mr. Qian,  
3 providing him with a copy of the '330 Patent, and offering to further discuss  
4 Joyetech and Wismec's planned "low budget" 200-wattage device. Mr. Qian  
5 replied that he had forwarded the '330 Patent to "our IP department" for review.

6 50. Evolv's President reiterated that Joyetech and Wismec must obtain a  
7 license of the '330 Patent to avoid infringement. Evolv offered to negotiate such a  
8 license in order to mitigate the harm that would result from a flood of Joyetech and  
9 Wismec's pirated products being imported into the United States, as at the time the  
10 license was offered, Defendants had to date only produced low quality products.

11 51. Joyetech and Wismec refused to negotiate any license, instead making  
12 a *pro forma* denial of infringement, but refusing to explain why when asked.  
13 Again, without providing any explanation, Mr. Qian made an oblique reference to a  
14 "2008 publication," but did not identify it. Defendants did not back away from  
15 their intended plan to sell copied circuit boards, and to incorporate them into  
16 infringing vaporizers, for importation, sale and re-sale within the United States.

17 **Wismec's KnockOff "Reuleaux RX 200" Enters Market Last Thanksgiving**

18 52. Rather than negotiate a license, Wismec promptly began selling its  
19 "low budget" 200-wattage vaporizer – the "Reuleaux RX 200." On information and  
20 belief, Wismec began selling the "Reuleaux RX 200" in the United States on or  
21 about November 23, 2015.

22 53. The images below are taken from [www.wismec.com](http://www.wismec.com), where Wismec  
23 presents a "Product Introduction" for both the "Reuleaux DNA 200" – which  
24 includes Evolv's DNA® 200 circuit board – and the low budget "Reuleaux RX  
25 200."  
26  
27  
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Reuleaux DNA 200



Reuleaux RX 200

54. The circuit board included in the “Reuleaux RX 200” vaporizer is designed, manufactured, and sold by Joyetech and Wismec under the Wismec® brand. The product description provided to online retailers for the “Reuleaux RX 200” devices includes the language: “Designed in conjunction with Wismec and Joyetech, the chipset features an equally powerful 200W maximum output, with full temperature control that is compatible with Ni200 Nickel, Titanium, and Stainless Steel heating materials.”

55. Upon information and belief, the circuit board included in the “Reuleaux RX 200” was jointly designed by Joyetech and Wismec by copying the design of the DNA® 200 circuit board.

**Accelerated Price Erosion Begins**

56. Upon information and belief, Joyetech and Wismec’s “Reuleaux RX 200” is marketed at a substantially lower price compared to the “Reuleaux DNA 200.” Many online retailers offer the knockoff “Reuleaux RX 200” device at prices under one-half that of the “Reuleaux DNA 200” and other legitimate devices that contain Evolv’s DNA® 200 circuit board.

57. Upon information and belief, Joyetech and Wismec actively tout the

1 price difference between the “Reuleaux RX 200” and the “Reuleaux DNA 200” as a  
2 primary point of consumer interest. The product description provided to online  
3 retailers for the “Reuleaux RX 200” devices includes the language: “The Wismec  
4 Reuleaux RX200 Box Mod by Jay Bo Designs builds upon the Reuleaux triple  
5 18650 (batteries sold separately) platform, utilizing the chassis and design while  
6 integrating an equally powerful 200W chipset that simultaneously brings the device  
7 to a much more affordable price point.”

8 58. Upon information and belief, Wismec has placed on its website,  
9 [www.wismec.com](http://www.wismec.com), a video review of the “Reuleaux RX 200” by  
10 “VapingwithTwisted420.” The video review states that the “Reuleaux RX 200” is  
11 “pretty much identical” to the “Reuleaux DNA 200,” that it uses a “Joyetech  
12 board,” and that it is “basically a Reuleaux but cheaper.”

13 59. Upon information and belief, Joyetech and Wismec continue to offer  
14 for sale its “Reuleaux DNA 200” vaporizer, which includes a legitimate DNA® 200  
15 circuit board. Evolv has not instructed Joyetech and Wismec to cease sales of the  
16 “Reuleaux DNA 200,” nor taken any action to limit Joyetech and Wismec’s sales of  
17 vaporizers that include Evolv’s DNA® 200 circuit boards.

18 60. The Food and Drug Administration (“FDA”) has announced its  
19 intention to regulate electronic vaporizers.

20 61. Upon information and belief, Joyetech and Wismec’s decision to  
21 market a knockoff version of the “Reuleaux” product, while having an authorized  
22 version freely available, is based on Joyetech and Wismec’s intention to drive down  
23 the price of all vaporizers featuring Evolv’s patented circuit boards, and thereby  
24 effectively drive Evolv and other manufacturing competitors from the United States  
25 market before the market consolidates around FDA-approved devices.

26 **Joyetech’s Latest KnockOff Device, The “Cuboid”**

27 62. On information and belief, Joyetech began selling a second knockoff  
28 device – the Cuboid – to distributors and retailers in the United States on or about

1 December 28, 2015.

2 63. The images below are taken from [www.joyetech.com](http://www.joyetech.com), where Joyetech  
3 presents product information for the new device.

## 4 Cuboid



16 64. TThe Cuboid device is designed and manufactured by Joyetech China,  
17 and imported, offered for sale, and sold by Joyetech USA in this district, and  
18 throughout the United States. A news release posted on Joyetech’s website states  
19 that the device has a 150 watt output, but can be upgraded to 200 watts with free  
20 downloadable firmware.

21 65. Upon information and belief, the circuit board included in the Cuboid  
22 was copied by Joyetech China, which reverse engineered Evolv’s DNA® 200  
23 circuit board.

24 66. Upon information and belief, Joyetech’s Cuboid is marketed at a  
25 substantially lower price compared to the “Reuleaux DNA 200.” Many online  
26 retailers offer the knockoff Cuboid device at prices under one-half to one-third that  
27 of the “Reuleaux DNA 200” and other legitimate devices that contain Evolv’s  
28 DNA® 200 circuit board.

1           67. Upon information and belief, Joyetech’s decision to market a second  
2 knockoff device, while having Evolv’s boards freely available for purchase and  
3 integration into the finished product, is based on Joyetech’s intention to drive down  
4 the price of all vaporizers featuring Evolv’s patented circuit boards and thereby  
5 drive Evolv and other competitors from the United States market before the market  
6 consolidates around FDA-approved devices.

7 **Joyetech and Wismec’s Piracy Threatens Evolv’s Survival**

8           68. Since its founding in 2010, Evolv has consistently brought new  
9 innovations to the electronic vaporizer market to encourage traditional tobacco  
10 consumers to stop smoking.

11           69. Upon information and belief, if Defendants’ piracy is allowed to  
12 continue unabated, Evolv will be driven from the electronic vaporizer circuit board  
13 market, and the only significant remaining market entities will be Chinese-based  
14 manufacturers, and the consumer market will be denied the benefit of future  
15 technology developments from Evolv.

16           70. Because of the stark price difference between the Defendants’  
17 knockoff devices and legitimate devices containing Evolv’s DNA® 200 circuit  
18 boards, Evolv is under pressure by its customers – the vaporizer manufacturers – to  
19 reduce the price of its circuit boards. One high volume device manufacturer has  
20 already cancelled a purchase order for DNA® 200 circuit boards, explaining that it  
21 can no longer realistically sell vaporizers containing the DNA® 200 circuit board  
22 because of the low-priced “Reuleaux RX 200” alternative. Other manufacturers  
23 have ceased placing new orders for Evolv’s circuit board.

24           71. Moreover, Joyetech and Wismec have recently begun selling the RX  
25 200 circuit board as a replacement for Evolv’s DNA® 200 circuit board – creating  
26 a direct competition with Evolv, and undermining Evolv’s relationships with its  
27 vaporizer manufacturer customers.

28           72. Upon information and belief, the “Reuleaux DNA 200” has confused

1 and will continue to confuse end-users who mistakenly believe that the device  
2 contains an Evolv circuit board. Complaints regarding the “Reuleaux RX 200” have  
3 already been logged with Evolv’s service department by consumers who mistakenly  
4 believe that Evolv is the manufacturer of the Joyetech and Wismec’s low-budget  
5 devices.

6 **Joyetech and Wismec’s Cuboid And Reuleaux RX 200 Devices Infringe**

7 73. Joyetech and Wismec have infringed and continue to infringe claims  
8 1-23 of the ’330 Patent in the United States by making, using, offering for sale,  
9 selling and importing products that are covered by the claims of ’330 Patent.  
10 Specifically, the Wismec “Reuleaux RX 200” and Joyetech “Cuboid” infringe  
11 every claim of the ’330 Patent.

12 74. A claim chart showing infringement of all of the claims of ’330 Patent  
13 by Wismec’s “Reuleaux RX 200” vaporizer is attached as Exhibit 2.

14 75. A claim chart showing infringement of all of the claims of ’330 Patent  
15 by Joyetech’s “Cuboid” vaporizer is attached as Exhibit 3.

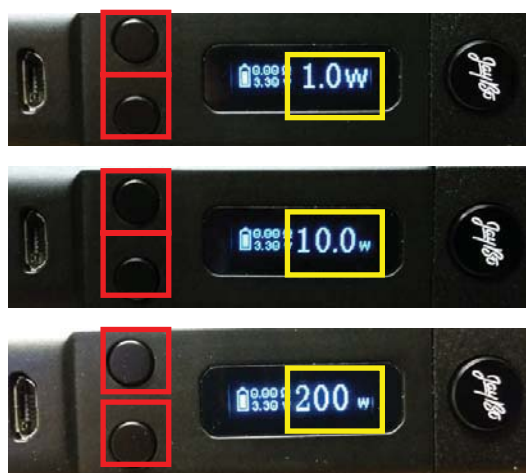
16 76. For example, a summary of the infringement of Claim 1 of the ’330  
17 Patent is provided as follows:

18 a. Preamble: The RX 200 and Cuboid devices are each personal  
19 vaporizers used to simulate smoking.

20 b. Element 1[a]: The RX 200 and Cuboid devices each contain  
21 control buttons (boxed in red) that provide a user input device that allows a user to  
22 select a wattage setting (boxed in yellow) from a plurality of wattage settings. In  
23 each device, the wattage setting corresponds to a power level in watts that is  
24 delivered to a heating element for vaporizing material during a simulated smoking  
25 session. Testing by Evolv’s technical expert witness confirms correspondence of a  
26 set power level to an actual power level employing multiple resistors of known  
27 resistance.  
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c. Reuleaux RX 200

Cuboid

Element 1[b]: The RX 200 and Cuboid devices each contain a plurality of batteries (IMR 18650 3.7V / 3000MAH / 40A) that generate a power level delivered to the heating element. The power source is the sole source of power. Testing by Evolv’s technical expert witness confirms that the selected power level corresponds to the power delivered to the heating element.



d. Reuleaux RX 200

Cuboid

Element 1[c]: The RX 200 and Cuboid devices each contain control elements (generally boxed in red) that function as a power manager to perform the claimed aspects in the circuit. Testing by Evolv’s technical expert witness confirms accurate control based on the user input regardless of heating element parameters (e.g.,

1 actual resistance) and regardless of the state of the power source. This was shown  
 2 by, e.g., varying resistance in testing to simulate changes in the heating element.



9 e. Reuleaux RX 200

Cuboid

10 77. On information and belief, the following vaporizer products directly  
 11 infringe at least claim 1 of the '330 Patent: Wismec Reuleaux RX 200, Wismec  
 12 Presa Standard, Wismec Presa TC75W, Wismec Presa TC40W, Wismec  
 13 VaporFlask series (including at least the Classic, Lite, and Stout models), Joyetech  
 14 Cuboid, Joyetech eVic Series (including at least the VT, VTC, and VTC mini  
 15 models), Joyetech eGrip Series (including at least the VT and OLED models),  
 16 Joyetech eCom wattage controlled, Joyetech eMode, and Eleaf iStick series  
 17 (including at least the Eleaf Mini iStick 10W, Eleaf Mini iStick 20W, Eleaf iStick  
 18 20W, Eleaf iStick 30W, Eleaf iStick 50W, Eleaf iStick 100W, Eleaf iStick TC40W,  
 19 Eleaf iStick TC60W, and Eleaf iStick TC100W models).

20 78. More specifically, Joyetech and Wismec make, use, sell, offer to sell,  
 21 supply, and/or cause to be supplied to retailers and end users at least the following  
 22 vaporizers that contain technology disclosed and claimed in the '330 Patent:  
 23 Wismec Reuleaux RX 200, Wismec Presa Standard, Wismec Presa TC75W,  
 24 Wismec Presa TC40W, Wismec VaporFlask series (including at least the Classic,  
 25 Lite, and Stout models), Joyetech Cuboid, Joyetech eVic Series (including at least  
 26 the VT, VTC, and VTC mini models), Joyetech eGrip Series (including at least the  
 27 VT and OLED models), Joyetech eCom wattage controlled, Joyetech eMode, and  
 28 Eleaf iStick series (including at least the Eleaf Mini iStick 10W, Eleaf Mini iStick

1 20W, Eleaf iStick 20W, Eleaf iStick 30W, Eleaf iStick 50W, Eleaf iStick 100W,  
2 Eleaf iStick TC40W, Eleaf iStick TC60W, and Eleaf iStick TC100W models), and  
3 the circuit boards contained within each of them, (collectively, vaporizer products  
4 and circuit boards are “Accused Products”).

5 79. Upon information and belief, all of the Accused Products specified in  
6 paragraph 78 of this Complaint infringe a least claim 1 of the ‘330 Patent.

7 80. Defendants’ infringement of claims 1-23 of the ‘330 Patent has injured  
8 Evolv and will cause irreparable injury in the future unless Defendants are  
9 preliminarily and permanently enjoined from further infringement.

10 **FIRST CLAIM FOR RELIEF**

11 **(Infringement of U.S. Patent No. 8,820,330)**

12 81. Evolv re-alleges and incorporates by reference the foregoing  
13 paragraphs 1-80 as though fully set forth herein.

14 82. Joyetech USA has directly infringed and continues to infringe all  
15 claims of the ‘330 Patent in violation of 35 U.S.C. § 271(a), by importing into the  
16 United States, and by offering to sell, selling, supplying, using, and/or causing to be  
17 used within the United States, devices and/or systems that embody or practice the  
18 inventions claimed in the ‘330 Patent, including the Accused Products.

19 83. Joyetech USA has indirectly infringed, and continues to infringe,  
20 within the United States, all claims of the ‘330 Patent in violation of 35 U.S.C. §  
21 271(b), with prior knowledge of the ‘330 Patent and with the specific intent that the  
22 acts of “selling” by other retailers, “making” by manufacturers, and “using” by  
23 consumers, which Joyetech USA induces, would infringe all claims of the ‘330  
24 Patent.

25 84. Joyetech USA has also indirectly infringed all claims of the ‘330  
26 Patent in violation of 35 U.S.C. § 271(c), within the United States, after importing,  
27 and with specific intent to cause infringement by others, by offering to sell to at  
28 least one U.S.-based third-party manufacturer of electronic vaporizers, circuit

1 boards that Joyetech USA knows would contributorily infringe if “offered for sale,”  
2 “sold,” or “used,” as the circuit boards are a material part of the patented invention,  
3 especially made for an infringing use, and not a staple article or commodity of  
4 commerce without substantial non-infringing uses.

5 85. Joyetech China and Wismec, within China, have also indirectly  
6 infringed all claims of the ‘330 Patent, each of them, pursuant to 35 U.S.C. §  
7 271(b), with prior knowledge of the ‘330 Patent and the specific intent to cause  
8 Joyetech USA within the United States to make infringing designs, import, offer for  
9 sale, and sell to retailers, manufacturers, and consumers the Accused Products,  
10 including the Wismec Reuleaux RX 200 and Joyetech Cuboid, with the specific  
11 intent that such induced acts would infringe. With specific intent to cause  
12 infringement, Joyetech China and Wismec provided instructions regarding how to  
13 use the Accused Products, Accused Product specifications, and advertised  
14 infringing Accused Products within the United States, at least through their  
15 respective company websites.

16 86. Additionally, after saturating the United States market with knock-offs  
17 for almost four months, Defendants, and each of them, finally conceded after  
18 prodding, that a license to avoid infringement was necessary. Defendants’ Mr.  
19 Qian wrote in a March 7, 2016 e-mail, “[w]e have fully studied your patent with 22  
20 [sic] claimed rights. How much do you need us pay for each licensed products...?”

21 87. Evolv replied as follows in relevant part, “Evolv is not willing to sell  
22 or license its patent. We are willing to continue to sell Wismec and Joyetech our  
23 boards, and to work with you to fulfill all of your needs [*i.e.*, sell Evolv’s circuit  
24 boards in sufficient quantities].

25 88. The circuit board components included in the infringing Accused  
26 Products drive the demand for the entire product.

27 89. As a result of Defendants’ infringement of the ‘330 Patent by Joyetech  
28 China and Wismec, Evolv has been damaged, and will continue to be damaged, by

1 Defendants' conduct. Evolv is, therefore, entitled to such damages pursuant to 35  
2 U.S.C. § 284 in an amount that presently cannot be ascertained, but that will be  
3 determined at trial.

4 90. Evolv has complied with the statutory requirement pursuant to 35  
5 U.S.C. § 287(a) of giving notice of the '330 Patent to Wismec and Joyetech by  
6 identifying the patent number in advance of this lawsuit as described above.

7 91. Upon information and belief, Defendants' past and continued  
8 infringement of the '330 Patent has been deliberate and willful, and this case is  
9 therefore an exceptional case, which warrants an award of treble damages and  
10 attorneys' fees to Evolv pursuant to 35 U.S.C. § 285. Each of the Defendants had  
11 advance knowledge of the '330 Patent prior to the filing of this Complaint, and  
12 prior notice that Wismec and Joyetech's proposed "low budget" 200-wattage  
13 vaporizer would infringe. Notwithstanding Defendants' prior knowledge of the  
14 patent and resulting infringement, Defendants chose to make the Accused Devices  
15 and caused within the United States importation, and the offer for sale, sale and use  
16 of the Accused Products without a license from Evolv, in order to drive demand  
17 away from 200-wattage vaporizer devices that contain Evolv's DNA® 200 circuit  
18 boards, and to thereby injure Evolv's profitability and ultimately drive Evolv from  
19 the marketplace.

20 92. The direct and indirect infringement by Joyetech USA, and indirect  
21 infringement by Joyetech China and Wismec, has injured and continues to injure  
22 Evolv and will cause irreparable harm unless Defendants are enjoined from  
23 infringing the claims of the '330 Patent. Accordingly, Evolv is entitled to  
24 temporary, preliminary, and/or permanent injunctive relief against each Defendant  
25 from further infringements pursuant to 35 U.S.C. § 283.

26 WHEREFORE, Plaintiff Evolv prays for the following judgment and relief:

27 a. entry of judgment that Joyetech USA, Inc. has directly and indirectly  
28 infringed the '330 Patent pursuant to 35 U.S.C. § 271(a)-(c);

1           b.       entry of judgment that Joyetech (Changzhou) Electronics Co., Ltd.,  
2 and Wismec Industry Co. Ltd., each of them, have indirectly infringed the '330  
3 Patent pursuant to 35 U.S.C. § 271(b);

4           c.       entry of judgment that Joyetech USA, Inc., Joyetech (Changzhou)  
5 Electronics Co., Ltd., and Wismec Industry Co. Ltd., each of them, have willfully  
6 infringed the '330 Patent;

7           d.       an order that Evolv is entitled to preliminary and permanent  
8 injunctions enjoining Joyetech USA, Inc., Joyetech (Changzhou) Electronics Co.,  
9 Ltd., and Wismec Industry Co. Ltd., and their respective agents, servants, officers,  
10 directors, employees, affiliated companies, successors-in-interest, and persons or  
11 entities acting in concert with each of them from infringing directly or indirectly,  
12 inducing others to directly infringe, and/or contributing to the infringement of  
13 claims of the '330 Patent;

14           e.       an order that Joyetech USA, Inc., Joyetech (Changzhou) Electronics  
15 Co., Ltd., and Wismec Industry Co. Ltd., each of them, provide an accounting and  
16 pay to Evolv damages in an amount adequate to compensate Evolv for Defendants'  
17 infringement of the '330 Patent, including damages for lost profits, but in no event  
18 less than a reasonable royalty, including up to treble damages for willful  
19 infringement pursuant to 35 U.S.C. § 284;

20           f.       an order that Joyetech USA, Inc., Joyetech (Changzhou) Electronics  
21 Co., Ltd., and Wismec Industry Co. Ltd., each of them, be ordered to file with this  
22 Court, and to promptly serve on counsel for Evolv, within twenty (20) days after  
23 entry of any injunction issued by the Court in this action, a sworn statement setting  
24 forth in detail the manner and form in which that Joyetech USA, Inc., Joyetech  
25 (Changzhou) Electronics Co., Ltd., and Wismec Industry Co. Ltd., each of them,  
26 have complied with the injunction;

27           g.       an order that Evolv is entitled to prejudgment and postjudgment  
28 interest and costs from each Defendant;

1 h. an order that this is an exceptional case under 35 U.S.C. § 285  
2 meriting that Evolv be awarded its costs, including its reasonable attorneys' fees  
3 and other expenses incurred in connection with this action from each Defendant;  
4 and,

5 i. any other relief that the Court finds legal, just and equitable, as may be  
6 available under law or equity, and which the Court finds proper.  
7

8 Dated: March 9, 2016

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**DEMAND FOR JURY TRIAL**

Pursuant to United States District Court, Central District of California Local Rule 38-1, Plaintiff Evolv demands trial by jury in this action of all issues so triable.

Dated: March 9, 2016

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**EXHIBIT 1**

(12) **United States Patent**  
**Bellinger et al.**

(10) **Patent No.:** US 8,820,330 B2  
 (45) **Date of Patent:** Sep. 2, 2014

(54) **ELECTRONIC VAPORIZER THAT SIMULATES SMOKING WITH POWER CONTROL**

*A61M 11/042* (2014.02); *A61M 2205/3375* (2013.01); *A61M 2205/8206* (2013.01); *A61M 2205/505* (2013.01); *A61M 2205/3317* (2013.01); *A61M 2016/0024* (2013.01)

(71) Applicant: **Evolv, LLC**, Ashtabula, OH (US)

USPC ..... **131/273**; 128/202.21; 131/270

(72) Inventors: **John Bellinger**, Cuyahoga Falls, OH (US); **Brandon Ward**, Ashtabula, OH (US)

(58) **Field of Classification Search**  
 USPC ..... 131/194, 270, 273, 328–330  
 See application file for complete search history.

(73) Assignee: **Evolv, LLC**, Ashtabula, OH (US)

(56) **References Cited**

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

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(21) Appl. No.: **13/661,184**

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(22) Filed: **Oct. 26, 2012**

(65) **Prior Publication Data**

US 2013/0104916 A1 May 2, 2013

**Related U.S. Application Data**

(60) Provisional application No. 61/553,129, filed on Oct. 28, 2011.

\* cited by examiner

*Primary Examiner* — Richard Crispino

*Assistant Examiner* — Eric Yaary

(51) **Int. Cl.**  
*A24F 47/00* (2006.01)  
*A61M 16/16* (2006.01)  
*A61M 11/04* (2006.01)  
*A61M 15/06* (2006.01)  
*A61M 16/00* (2006.01)

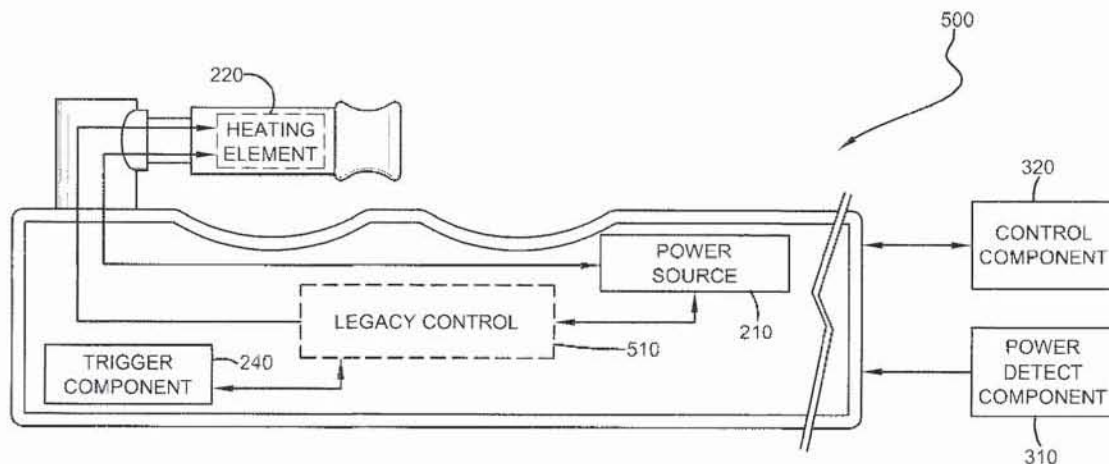
(74) *Attorney, Agent, or Firm* — Hahn Loeser & Parks, LLP; Shannon V. McCue

(52) **U.S. Cl.**  
 CPC ..... *A61M 15/06* (2013.01); *A61M 16/161* (2014.02); *A61M 2205/332* (2013.01); *A61M 2205/3368* (2013.01); *A61M 11/041* (2013.01);

(57) **ABSTRACT**

The claimed subject matter provides a control component that regulates output of an electronic vaporizer used to simulate smoking. The control component manages power to a heating element. A power detect component collects a parameter of the heating element to determine actual power output thereof. The control component dynamically adjusts the power source based on the actual power output.

**23 Claims, 8 Drawing Sheets**



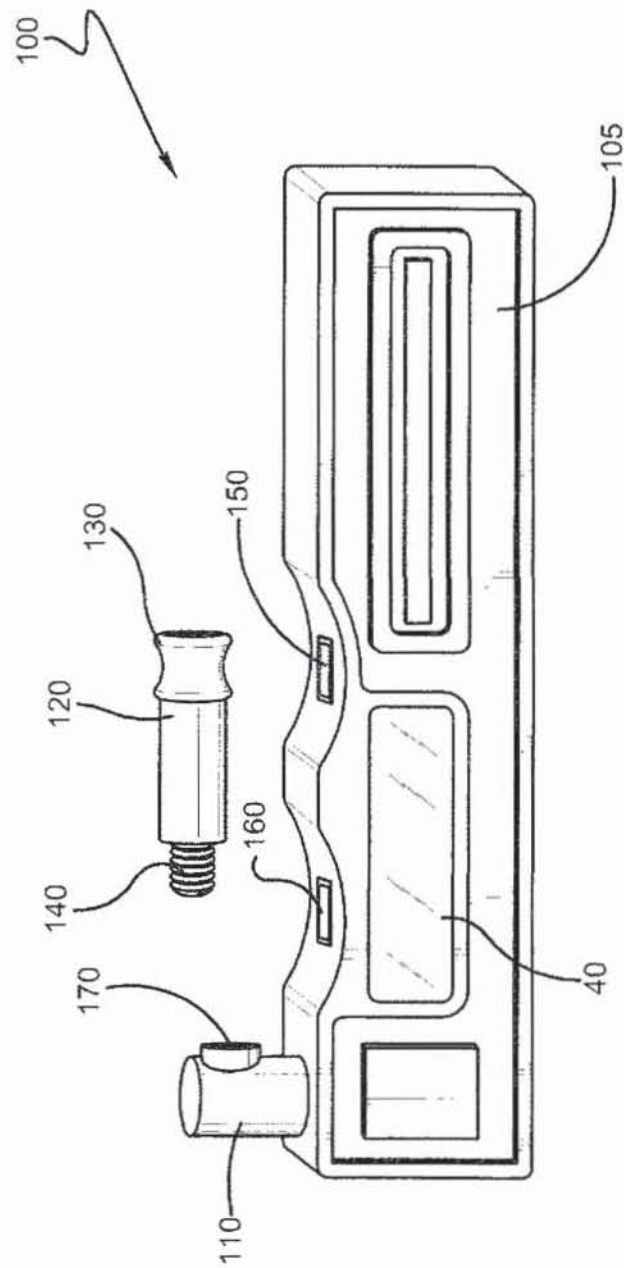


FIG. 1

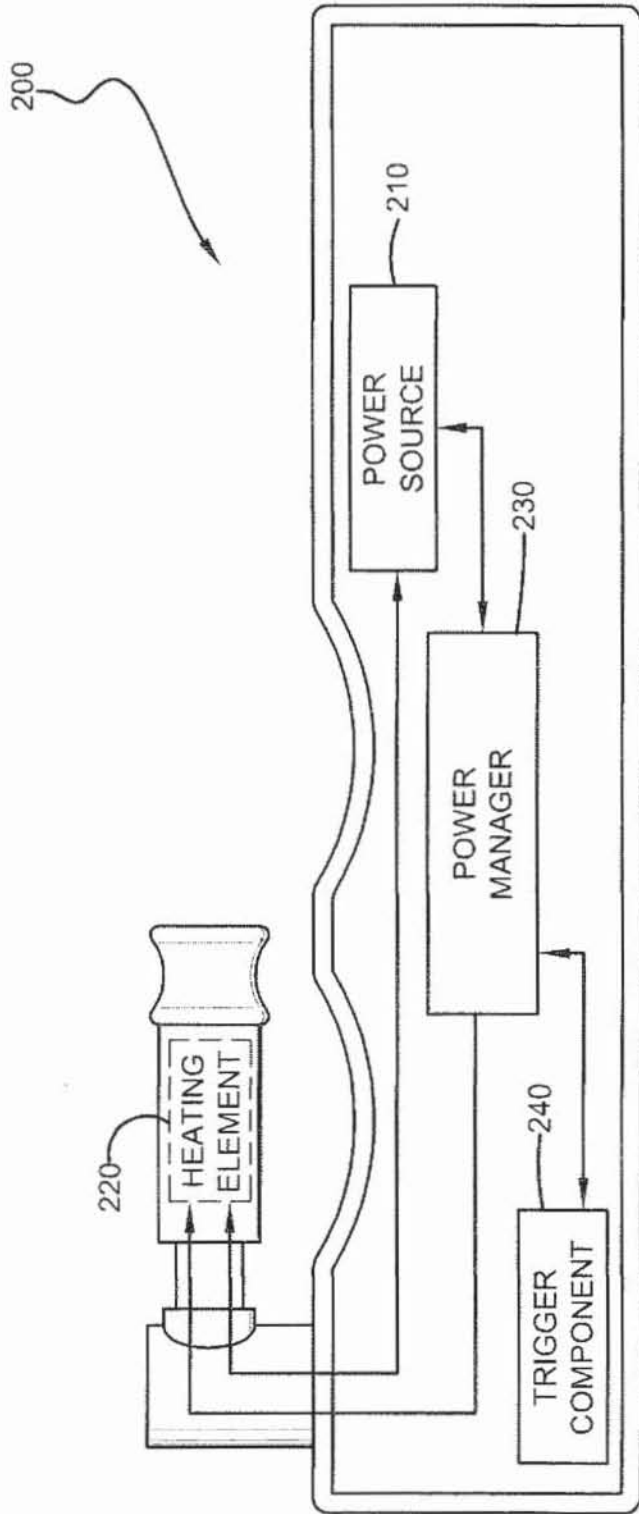


FIG. 2

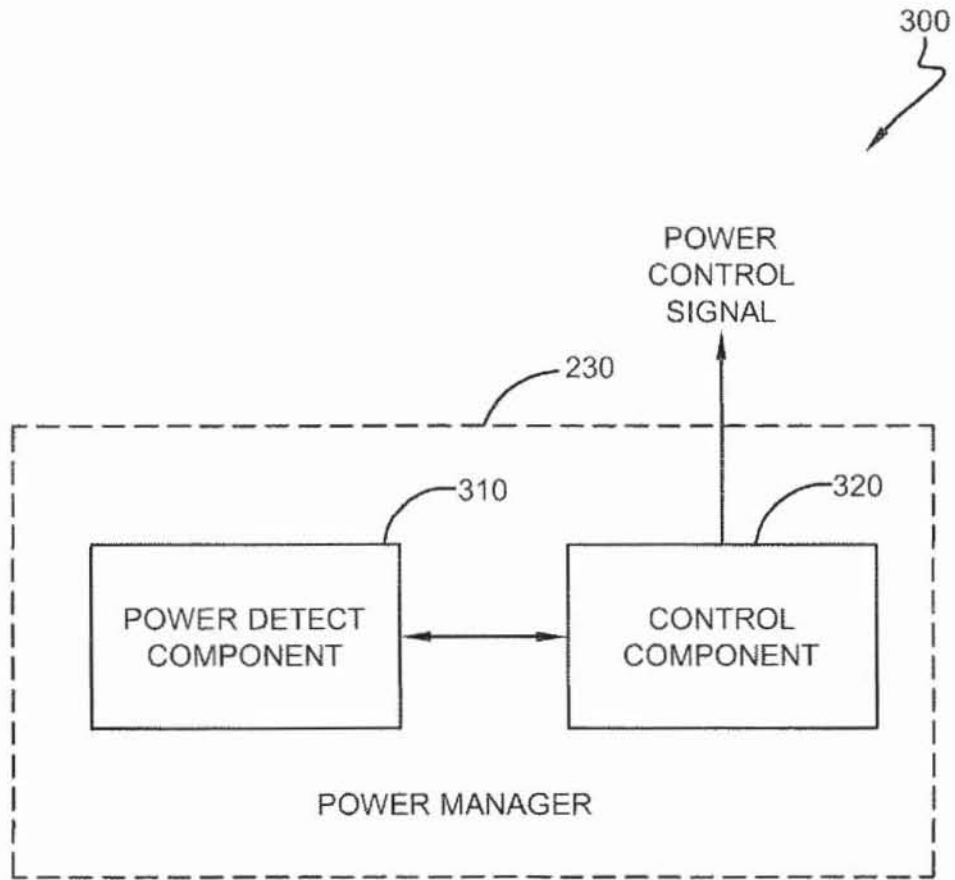


FIG. 3

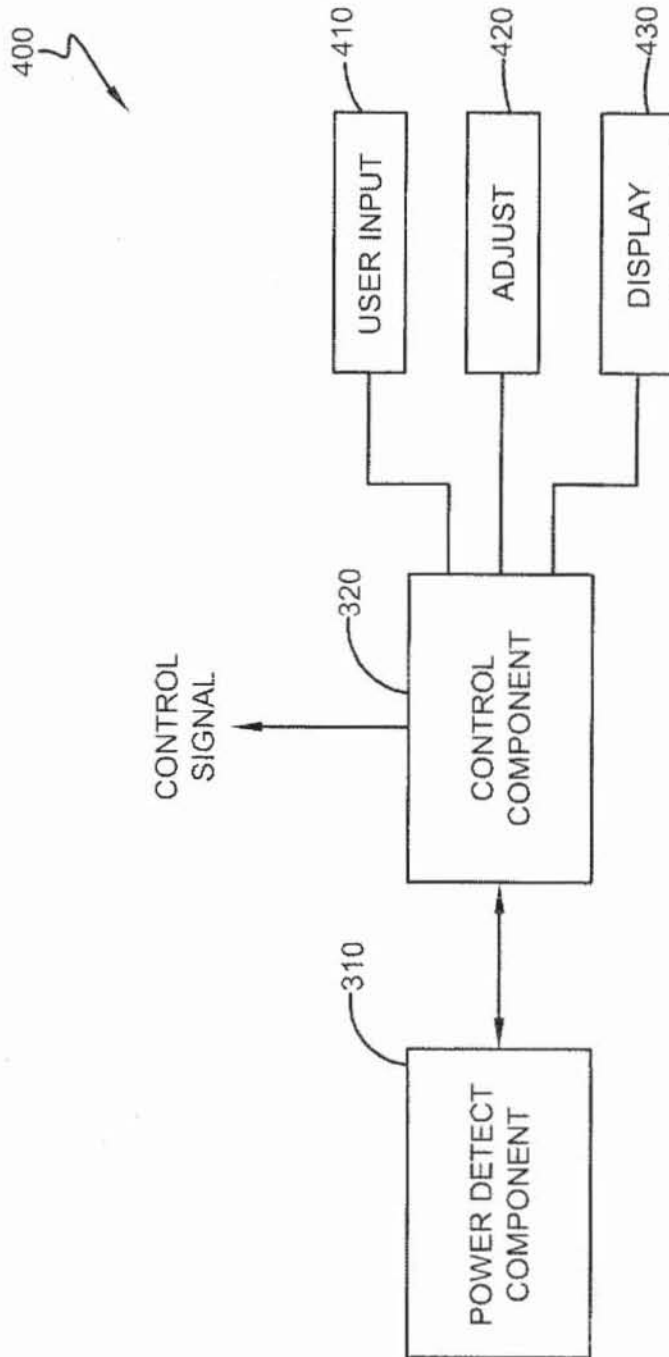


FIG. 4

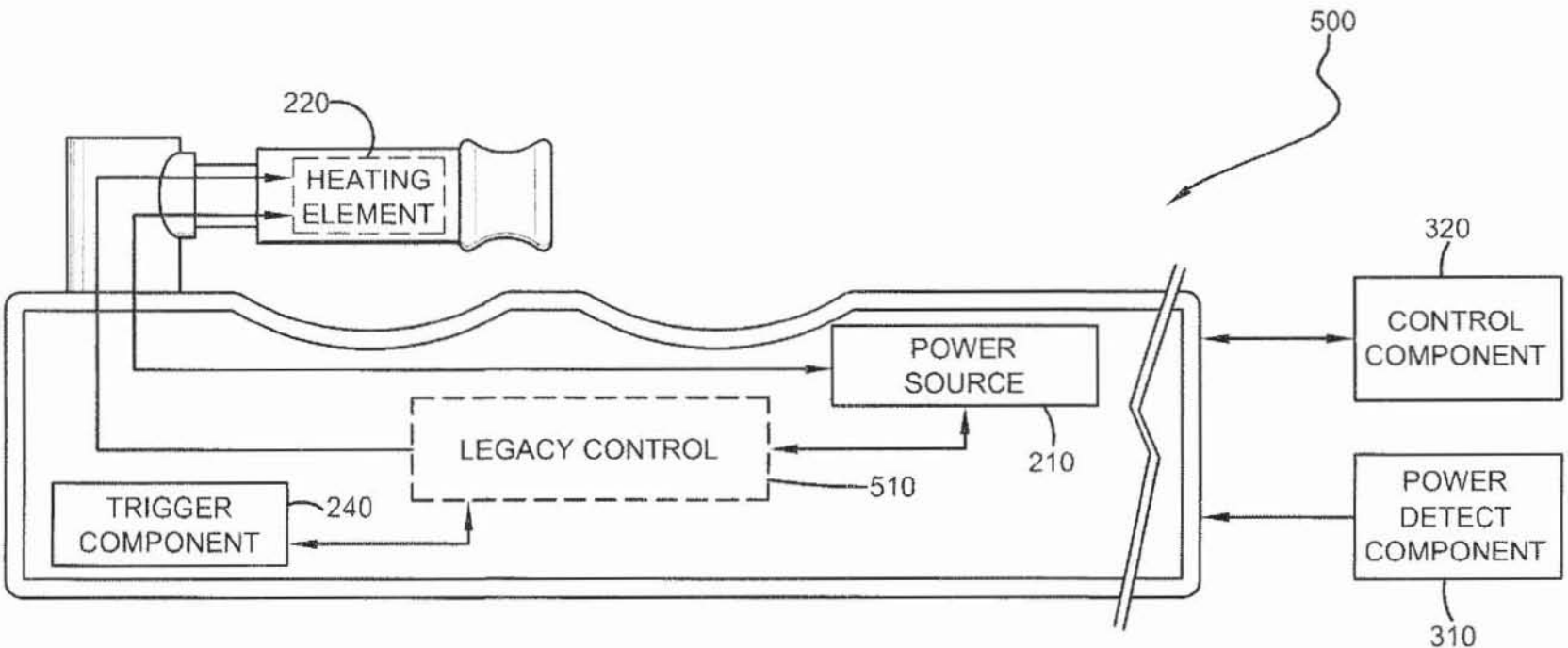


FIG. 5

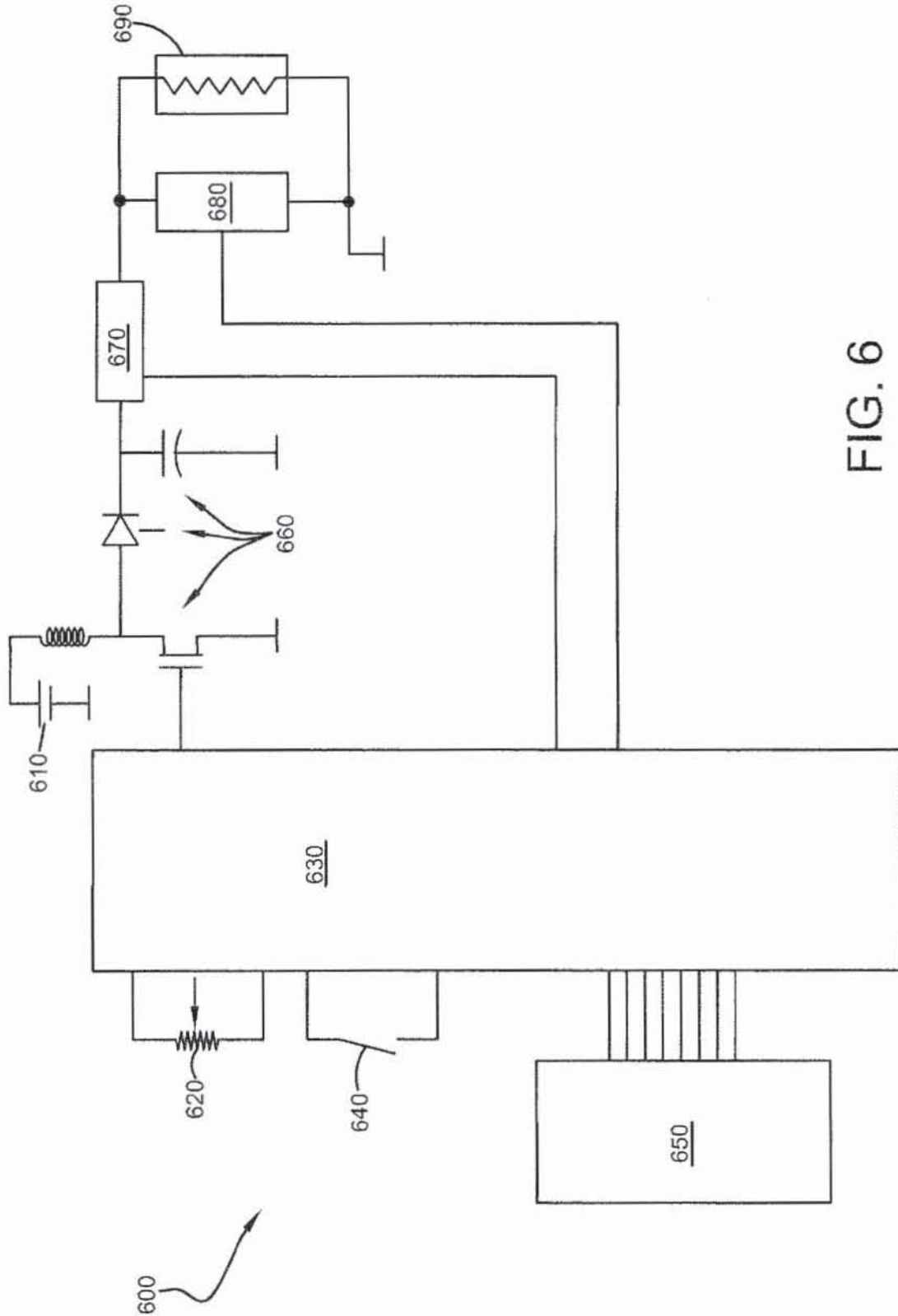


FIG. 6



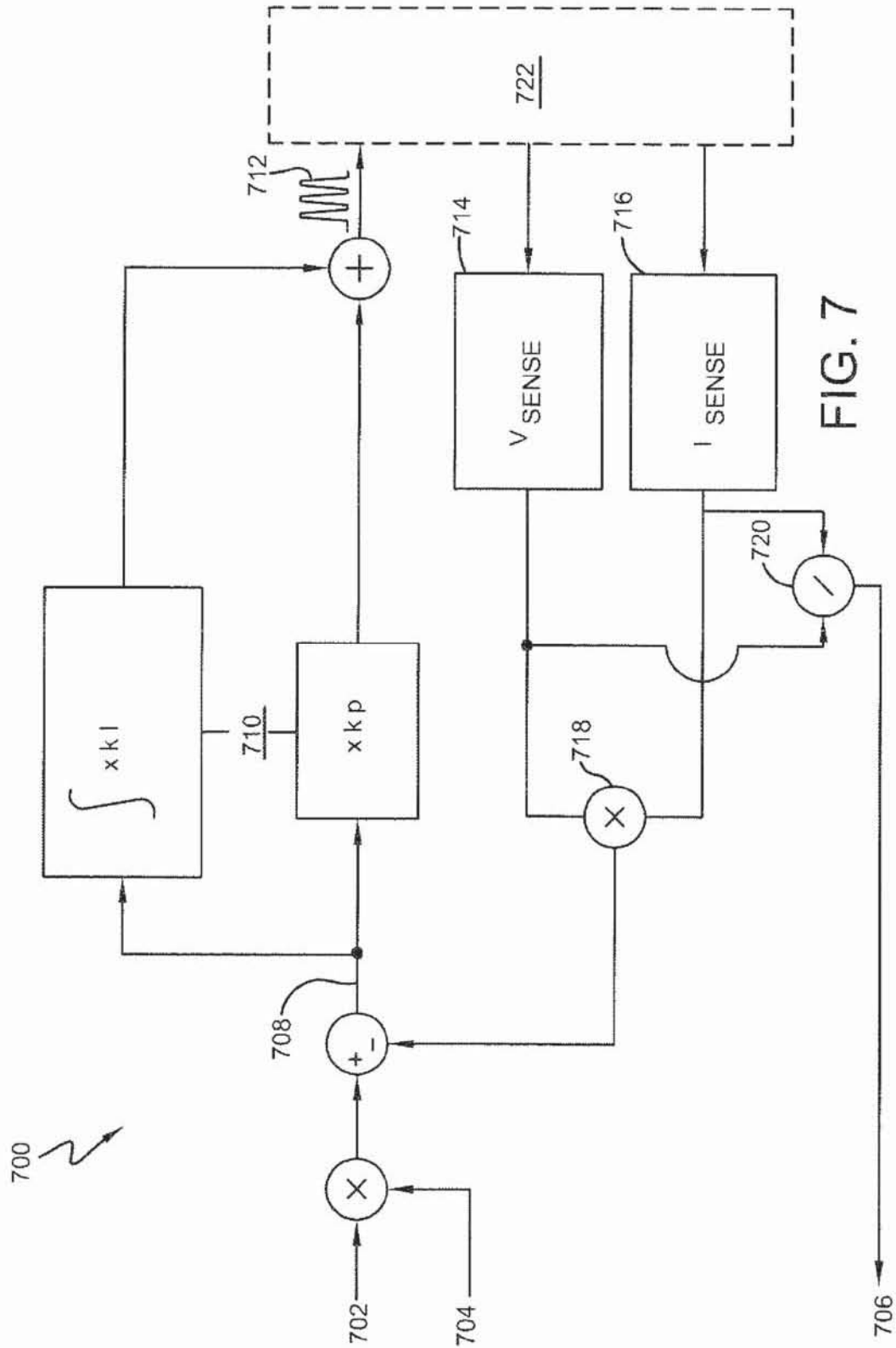


FIG. 7

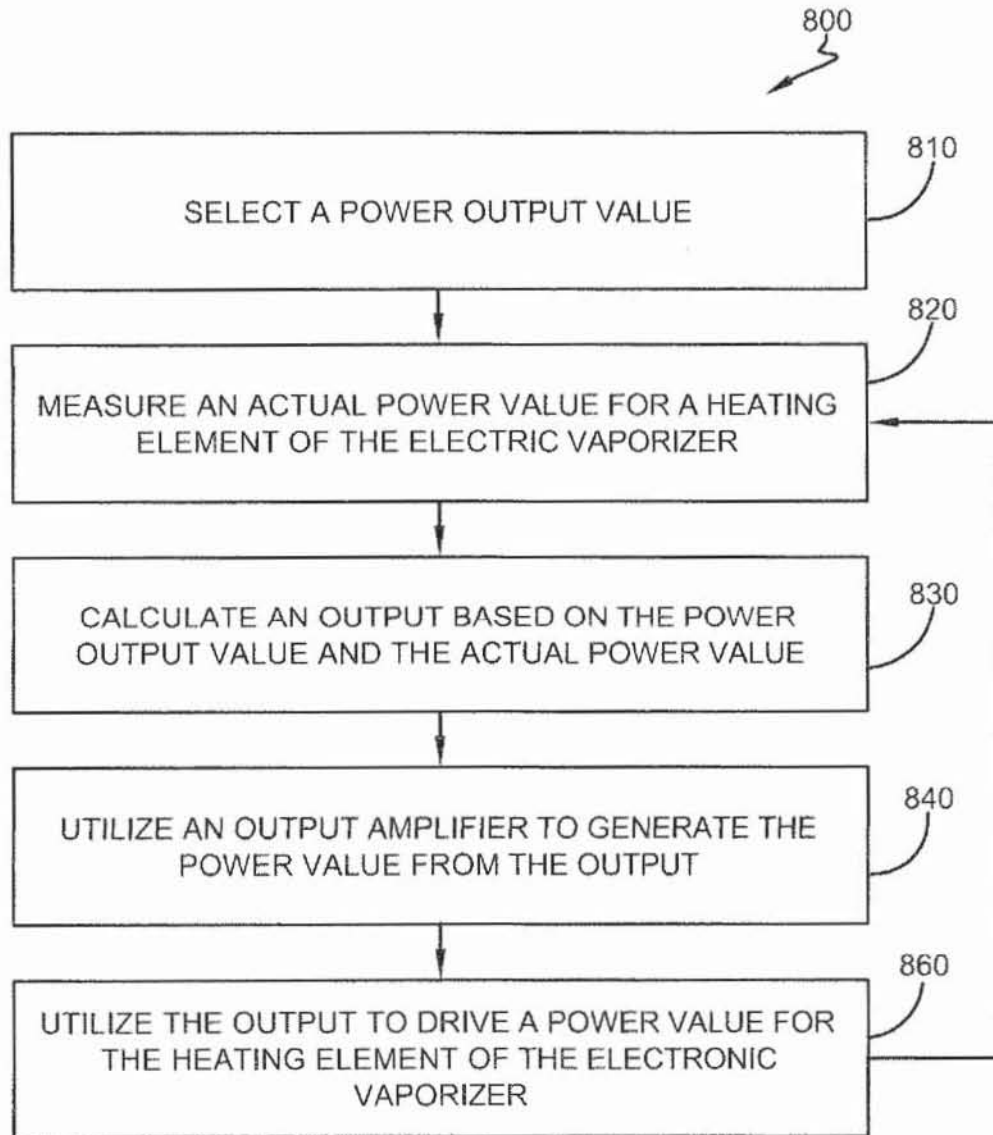


FIG. 8

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## ELECTRONIC VAPORIZER THAT SIMULATES SMOKING WITH POWER CONTROL

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Application Ser. No. 61/553,129, filed Oct. 28, 2011, and entitled "POWER REGULATED ELECTRONIC CIGARETTE CONTROLLER." The entirety of the aforementioned application is incorporated herein by reference.

### SUMMARY

The subject innovation relates to a power regulated electronic vaporizer (or a component and/or circuitry thereof) for a smoking simulator device in which direct regulation of the input or output power provides a uniform and consistent user experience. The electronic vaporizer includes a heating element, a power source that provides power to the heating element, and a trigger component that activates the heating element to vaporize a material from a cartridge for consumption (e.g., inhale, smoke, and the like). The electronic vaporizer further includes a control component that is configured to adjust the power source to regulate a vaporization of the material from the cartridge for a uniform distribution to the user, wherein the adjustment is based upon a power output or a power input from a component to the heating element.

In an embodiment, a controller component for an electronic vaporizer is provided. The controller component for an electronic vaporizer device can be used to simulate smoking. The controller component includes a first component configured to determine an actual measured power output to a heating element. The controller component includes a second component configured to control a power source that powers the heating element based on the actual measured power output.

In an embodiment, a controller component for an electronic vaporizer is provided. The controller component for an electronic vaporizer device can be used to simulate smoking. The controller component includes a first component configured to determine an actual measured power input to a heating element. The controller component includes a second component configured to control a power source that powers the heating element based on the actual measured power input.

In an embodiment, a method is provided. The method can control an electronic vaporizer in a simulated smoking device. The method includes selecting a power output value, measuring an actual power value for a heating element of the electronic vaporizer, calculating an output based on the power output value and the actual power value, and utilizing the output to drive a power value for the heating element of the electronic vaporizer.

The following description and the annexed drawings set forth in detail certain illustrative aspects of the claimed subject matter. These aspects are indicative, however, of but a few of the various ways in which the principles of the innovation may be employed and the claimed subject matter is intended to include all such aspects and their equivalents. Other advantages and novel features of the claimed subject matter will become apparent from the following detailed description of the innovation when considered in conjunction with the drawings.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 illustrates a perspective view of an electronic vaporizer that simulates smoking.

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FIG. 2 illustrates a system that manages output for an electronic vaporizer.

FIG. 3 illustrates a system that regulates an output for an electronic vaporizer based on an actual power output and a selected power output.

FIG. 4 illustrates a system that provides uniform control of a heating element of an electronic vaporizer based on dynamic measurements related to power consumption of the heating element.

FIG. 5 illustrates an electronic vaporizer that simulates smoking with variable voltage control and a coupled power management system.

FIG. 6 illustrates a circuit diagram for power regulation in an electronic vaporizer.

FIG. 7 illustrates a control loop diagram 700 implementing power regulation for an electronic vaporizer.

FIG. 8 illustrates a flow chart diagram of a method for controlling an electronic vaporizer based on measured power output of a heating element.

### DETAILED DESCRIPTION

The subject innovation pertains generally to a control component that regulates output of an electronic vaporizer that simulates smoking or inhaling of a material. The control component manages a power output to a heating element. In an embodiment, a power detect component collects a parameter related to the heating element to determine actual power output thereof. Based on a selected power output level and the aggregated parameter(s), the control component dynamically adjusts the a power output or a power input of the power source.

The claimed subject matter is described with reference to the drawings, wherein like reference numerals are used to refer to like elements throughout. In the following description, for purposes of explanation, numerous specific details are set forth to provide a thorough understanding of the subject innovation. It may be evident, however, that the claimed subject matter may be practiced without these specific details. In other instances, well-known structures and devices are shown in block diagram form to facilitate describing the subject innovation.

Features that are described and/or illustrated with respect to one embodiment may be used in the same way or in a similar way in one or more other embodiments and/or in combination with or instead of the features of the other embodiments. These and further aspects and features will be apparent with reference to the following description and attached drawings. In the description and drawings, particular embodiments of the subject innovation have been disclosed in detail as being indicative of some of the ways in which the principles of the subject innovation may be employed, but it is understood that the subject innovation is not limited correspondingly in scope. Rather, the subject innovation includes all changes, modifications and equivalents coming within the scope of the claims appended hereto. The accompanying illustrations are examples of the subject disclosure, but the innovation can appear in various embodiments depending on varying sleeve lengths and personal customizations that are not illustrated here.

Of course, those skilled in the art will recognize many modifications may be made to this configuration without departing from the scope or spirit of the claimed subject matter. Moreover, the word "exemplary" is used herein to mean serving as an example, instance, or illustration. Any aspect or design described herein as "exemplary" is not necessarily to be construed as preferred or advantageous over

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other aspects or designs. It should be emphasized that the term “comprises/comprising” when used in this specification is taken to specify the presence of stated features, integers, steps or components but does not preclude the presence or addition of one or more other features, integers, steps, components or groups thereof.

FIG. 1 illustrates an electronic vaporizer **100** that simulates smoking or inhaling of a material that is vaporized. The electronic vaporizer **100** includes a casing **105** that houses components such as, but not limited to a power source (discussed in more detail below). The electronic vaporizer **100** further includes a connective port **110** that is operative to receive a cartridge **120** which contains a material for vaporization and inhaling, wherein the cartridge **120** can include a mouth piece **130** on one end and a connector **140** on an opposite end. A heating element (discussed in more detail below) can be included or incorporated in the cartridge **120**. It is to be appreciated and understood that the cartridge **120** includes a heating element which can be controlled by one or more components included within the electronic vaporizer **100**. Thus, although the cartridge **120** and heating element can be a separate component or element of the electronic vaporizer **100**, control of the heating element can be based on components included within the electronic vaporizer **100**. The cartridge **120** can physically connect to the electronic vaporizer **100** via the connective port **110** and the connector **140**. For instance, the connector **140** and the connective port **110** can be a male/female connection, a threaded connection, among others. It is to be appreciated that any suitable connective means can couple the cartridge **120** to the electronic vaporizer **100**. In an embodiment, the connective port **110** can be used as an on/off switch to power on or power off the electronic vaporizer **100**. By way of example and not limitation, the connective port **110** can be twisted in a first direction (e.g., clockwise) to turn on the electronic vaporizer **100** and twisted in a second direction (e.g., counter-clockwise) to turn off the electronic vaporizer **100**. In another embodiment, the electronic vaporizer **100** can include a designated on/off switch (not shown) that can power on or power off the electronic vaporizer **100**.

The electronic vaporizer **100** can further include a display **40** that displays or renders information, data, and the like. For instance, the display **40** can communicate information such as, a letter, a number, a symbol, a picture, a graphic, a reading, a measurement, a current, a voltage, a power output, a resistance, among others. The display **40** can be, for instance, an LED display, a backlit display, an LCD display, a plasma display, among others. In an embodiment, the display **40** can be a touchscreen that provides data as well as receives an input. A first input **150** can further be included with the electronic vaporizer **100** in which the first input **150** initiates an output for user consumption (e.g., inhaling, smoking, and the like). For example, the first input **150** can light up the display **40** and/or activate a vaporization of the material in the cartridge **120** for consumption. A second input **150** can be also included with the electronic vaporizer **100**, wherein the second input **150** can be for user input (e.g., dial, potentiometer, setting control, display **40** brightness, among others).

The electronic vaporizer **100** simulates the act of smoking by producing an inhaled vapor bearing the physical sensation, appearance, and often the flavor (e.g., with or without nicotine content) of inhaled smoke. For instance, the electronic vaporizer **100** can simulate the act of smoking tobacco, flavored tobacco, Mu’assel, Sheesha, medicinal marijuana, among others. It is to be appreciated that the material that is smoked is not to be limiting on the subject innovation and that the electronic vaporizer **100** can be used with a suitable mate-

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rial that allows the simulation of smoking or inhaling vapors from such material. The electronic vaporizer **100** simulates smoking without the ill effects such as odor, health risks, among others since vapor is inhaled or consumed rather than actual smoke from the material.

The electronic vaporizer **100** can use heat to vaporize a material into a mist for inhalation or consumption. The material can be contained within the cartridge **120**, wherein the material can be, but is not limited to being, propylene glycol, glycerin-based liquid solution, among others. The electronic vaporizer **100** can be a portable electronic hand-held device that vaporizes a material for inhaling by a user in which the inhaling and consumption simulates the act of smoking.

The electronic vaporizer **100** can be portable, self-contained device that can vary in size, shape, colors, and the like. In an embodiment, the electronic vaporizer **100** can be a cylindrical-based or rectangular-based shaped device. Yet, any shape, size, dimensions, or material may be chosen with sound engineering judgment without departing from the intended scope of coverage of the embodiments of the subject invention. In an embodiment, the electronic vaporizer **100** can be a reusable device with replaceable or refillable components. In another embodiment, the electronic vaporizer **100** can be disposable or with disposable components.

It is to be appreciated that the subject innovation is not to be limited to the material used or vaporized with the electronic vaporizer **100** for personal inhaling or consumption. For instance, the material can be a liquid with various flavors, nicotine, nicotine-free, various nicotine concentrations, among others. Moreover, the material can be a marijuana-based material that can be vaporized for inhalation in relation to medicinal purposes, for instance.

As discussed above, an electronic vaporizer (also referred to as an electronic cigarette) can be a device consisting of a battery (e.g., a power source) and a heating element which is used to vaporize a flavored, sometimes nicotine-containing fluid, plus a casing and user interface. Conventional electronic cigarettes contain charging circuitry for the power source or voltage adjustments to change the feel and quantity of vapor inhaled by the user. The following is an overview of conventional techniques utilized with electronic cigarettes.

Conventional heating elements used in electronic cigarettes do not have stable resistances. Heating elements are considered a consumable part in an electronic cigarette. The resistance changes with temperature, so as the electronic cigarette is used repeatedly in a short period of time, the resistance will not be the same between the first output from the electronic cigarette and a later output from the electronic cigarette. Further, the fluids or materials being vaporized tend to leave a residue on the heating element. This residue is conductive, so as the residue builds up, the overall resistance of the heating element changes (e.g., the resistance of the heating element varies over time). Conventional electronic cigarettes are powered by batteries, usually lithium ion type. Lithium ion batteries can have a fully charged voltage of 4.2 volts, and a fully discharged voltage of 3.0 volts.

Conventional control circuitry can include a direct battery voltage. Conventional electronic cigarettes (e.g., also referred to as e-cigarette) connect a heating element to a power source directly through a switch or a trigger component. This causes the voltage of a heating element to vary, for instance, between 4.2 volts and 3.0 volts for a typical e-cigarette with a power source (e.g., a lithium battery). For example, a resistive heater element can vary between 3 ohms resistance and 2 ohms resistance, depending on factors such as, but not limited to, age, temperature, material being vaporized, and manufacturing variation (e.g. material of construction, composition of

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materials, inconsistencies in connections, among others). This can cause a power level in a heating element for a directly connected power source to vary, for instance, between 3 watts and 9 watts, without user control resulting in a highly inconsistent user experience (e.g., varying output, inconsistent vaporization, among others).

Conventional control circuitry can regulate voltage. Conventional electronic cigarettes use a controlled output voltage, generated with commodity switching or linear voltage regulators, to supply a constant voltage to a heating element. For instance, conventional voltage controlled electronic cigarettes are either adjustable between, for instance, 4 volts and 6 volts, or fixed at some output voltage such as, for instance, 5 volts. Conventional voltage controlled electronic cigarettes provide a tolerable user experience because a voltage is regulated for the output. For instance, a typical 5 volt voltage regulated electronic cigarette can have an output power somewhere between 12.5 watts if a heating element has a resistance of 2 ohms, to 8.3 watts if a heater element has a resistance of 3 ohms. This range of 12.5 watts to 8.3 watts impacts the vapor output of the device.

The subject innovation overcomes the above stated deficiencies by providing an improved electronic control method for regulating power delivered to a heating element used by the electronic vaporizer 100, thereby controlling the quantity and quality of vapor produced by the electronic vaporizer 100. An improved electronic vaporizer power control system can directly control the output power generated in a heating element, regardless of a resistance of a heating element or state of a power supply. This control results in a much more consistent user experience and uniform output.

FIG. 2 illustrates a system 200 that manages output for the electronic vaporizer 100. The electronic vaporizer 100 includes components that provide vaporization of a material for consumption for a user. The electronic vaporizer 100 includes a power source 210 that provides power to a heating element 220, wherein the heating element 220 generates heat to vaporize a material for a user to inhale or consume. As discussed, although the heating element 220 is within the cartridge (discussed in FIG. 1), control can be included within the electronic vaporizer 100. It is to be appreciated and understood that the power source 210 can be a battery, a Lithium Ion battery, a Universal Serial Bus (USB) power source, or a suitable power source that powers the heating element 220. The electronic vaporizer 100 further includes a trigger component 240 that activates the heating element 220 to vaporize a material for user consumption. By way of example and not limitation, the trigger component 240 can be an input such as a button, a dial, a touch screen, a proximity sensor, a voice detection, a motion sensor, a switch, a suction sensor, a pressure sensor, a flow sensor, a pressure switch, or a combination thereof.

The electronic vaporizer 100 further includes a power manager 230 that controls a power output or power input to the heating element 220 via adjustment to the power source 210, wherein the adjustment is based on a measured parameter associated with the heating element 220. In an embodiment, the power manager 230 can control power to the heating element 220 based on an actual measured power output of the power source 210. In such embodiment, the power manager 230 can adjust a current from the power source 210 to generate a selected power output. In another example, the power manager 230 can adjust a voltage from the power source 210 to generate a selected power output. In such embodiment, the

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power manager 230 can adjust the power source 210 directly utilizing an average power calculation.

In another embodiment, the power manager 230 can control power to the heating element 220 based on an actual measured power input of the power source 210. In such embodiment, the power manager 230 can adjust a current from the power source 210 to generate a selected power output. In such embodiment, the power manager 230 can adjust a voltage from the power source 210 to generate a selected power output. In such embodiment, the power manager 230 can adjust the power source 210 directly to generate a selected power output. In such embodiment, the power manager 230 can adjust the power source 210 directly utilizing an average power calculation.

In another embodiment, the power manager 230 can adjust a duty cycle for the power source 210 to control the power output or power input to the heating element 220. The power manager 230 can measure an actual power output for the heating element 220 based on, for instance, a current of the heating element 220, a resistance of the heating element 220, a voltage of the heating element 220, average power input, average power output, power based on efficiency of a portion of circuitry or component, and/or any suitable manner in which power is calculated with one or more components. A selected power output can be identified, wherein the selected power output can be a variable value defined by the user, a predefined value, a set value, a calculation from a controller component of the electronic vaporizer, or a combination thereof. The power manager 230 can adjust power to the heating element 220 based on the actual power output (e.g., measured power output) and/or the selected power output. In other words, if the actual power output of the heating element 220 differs from the selected power output, the power output of the power source 210 can be adjusted.

Inside heating element 220, the heat supplied performs three functions. First, the heat raises a temperature of the fluid (e.g., material to be vaporized for inhalation) to a boiling point. Second, the heat boils some of the fluid or material. Third, the heat heats a resulting vapor above the boiling point (e.g., boiling temperature). Because the heat of vaporization can be larger than the liquid specific heat of the fluid or material, additional heat transfer into the vapor is limited by a higher thermal resistance of the heater-vapor interface. Additionally, the vapor is being drawn away from the heating element 220 by suction created by the user, resulting in a majority of the heat generated in the heating element going to vaporizing the fluid or material. Therefore, by controlling the power input (e.g., in watts) to the heating element 220, a quantity of vapor produced can be controlled. Controlling the output based on power creates a uniform, consistent user experience based on the regulated output even as the heating element 220 or the power source 210 changes, degrades, among others.

The power manager 230 can measure or collect measurements of two of the following: a heating element resistance, an output voltage to the heating element 220, and an output current of the heating element. From these, an actual power output of the heating element 220 can be calculated or measured by use of Ohm's law (e.g.,  $Voltage = Current * Resistance$ , or a variation thereof) and a definition of power output (e.g.,  $Power = Voltage * Current$ , or a variation thereof). The power manager 230 can directly control power to produce a regulated and uniform output from the vaporization of the material from the heating element. In an embodiment, a control loop can be used (e.g., feedback, feed-forward, among others) to dynamically control the power output to the heating element 220.

In an embodiment, a direct power regulator can be utilized in which the direct power regulator uses a microcontroller to measure a system property or parameter, perform control in software, and then output a control signal to a standard DC-DC structure, such as a regulator (e.g., boost regulator, among others). It is to be appreciated that any suitable combination of hardware, software, or circuitry can be implemented with the subject innovation and the disclosed examples are not to be limiting. For example, FIGS. 6 and 7 illustrate circuit diagrams for implementation of the subject innovation (discussed in more detail below). In an embodiment, the power manager 230 can adjust a current from the power source 210 to generate a selected power output. In an embodiment, the power manager 230 can adjust a voltage from the power source 210 to generate a selected power output.

It is to be appreciated and understood that power manager 230 can be a single component (as depicted) or parsed into sub-components (see FIG. 3 for example). Power manager 230 is illustrated as a stand-alone component solely as an example and is not to be limiting on the subject innovation. For instance, power manager 230 can be a stand-alone component (as depicted), incorporated into the power source 210, incorporated into the trigger component 240, incorporated into the heating element 220, integrated into legacy control system, coupled to a legacy control system, or a suitable combination thereof.

FIG. 3 illustrates a system 300 that regulates an output for an electronic vaporizer based on an actual power output and a selected power output. The system 300 can be a power regulator system in which the power manager 230 includes a power detect component 310 and a control component 320. The power detect component 310 is configured to measure at least one parameter associated with the heating element (illustrated in FIG. 2) in which the at least one parameter is used to measure actual power output of the heating element. By way of example and not limitation, the parameter can be a voltage of a heating element (e.g., received via the power source), a current of the heating element, a resistance of the heating element, a power output to the heating element, a power input to the heating element, an average power, a power efficiency of a portion of circuitry or component used by the electronic vaporizer, instantaneous output power, average input power, instantaneous input power, among others.

The system 300 can further include a safety check based upon measured parameters (e.g., voltage, power, current, a power input to the heating element, an average power, a power efficiency of a portion of circuitry or component used by the electronic vaporizer, instantaneous output power, average input power, instantaneous input power, among others) of the electronic vaporizer and/or a component thereof. For instance, based on the detected parameters of the electronic vaporizer (via the power detect component 310, for instance), the system 300 can be managed (e.g., shut down, error message displayed, time delay for use/activation, among others) in order to ensure safety of at least one of a user, a component/element of the electronic vaporizer, the electronic vaporizer, or a combination thereof.

The control component 320 is configured to generate a control signal to the power source (shown in FIG. 2) in order to adjust or manage the actual power output (e.g., measured power output). For instance, a power output can be adjusted, a power input can be adjusted, a voltage can be adjusted, a current can be adjusted, an average power can be adjusted, among others.

The control component 320 (e.g., also referred to as a regulator module) can output a controlled power level to the heater element, regardless of changes to the input voltage or

output resistance. The control component 320 can measure output or input voltage and current, multiply these in software, hardware, or a combination thereof. The control component 320 uses the result of the multiplication as a resulting power signal and provides such signal as an input to a control loop in a converter (e.g., DC/DC converter for instance). The control loop can be implemented in software, hardware, analog hardware, or a combination thereof.

The control component 320 can use 1) a measure or calculation of an input power of the heating element or 2) a combination of an input voltage, an output voltage, a current, a resistance, and 3) a calculation or approximation of a converter efficiency to regulate output power. The control component 320 can further utilize a feedback or feedforward that is a portion of software, a portion of hardware, a portion of analog hardware, or a combination thereof. For instance, a feedback, feedforward, or control loop could employ a sample rate between a range of 1 Hz to 2,500 Hz. In another embodiment, a sample rate of 2,000 Hz could be employed. In another embodiment, a continuous analog system can be employed. Still, a sample rate can be employed with sound engineering judgment without departing from the intended scope of coverage of the embodiments of the subject invention.

The control component 320 can dynamically update a display of the electronic vaporizer, wherein the display renders the output power provided to the heating element. The control component 320 can calculate and/or display the resistance of the output heating element (e.g., display to user). The control component 320 can include an input that allows the user to adjust the regulated output power level directly, wherein the input is at least one of a potentiometer, pushbutton, a voice command, or a user interface. The control component 320 can further be fixed to a specific output power.

FIG. 4 illustrates a system 400 that provides uniform control of a heating element of an electronic vaporizer based on dynamic measurements related to power output to the heating element. The system 400 includes the power detect component 310 that is configured to detect actual measured power input or output. The power detect component 310 is further configured to calculate an actual power output to the heating element. Furthermore, the system 400 includes the control component 310 that is configured to regulate a power output from a power source (based upon the power detect component 310) to regulate an output from the electronic vaporizer.

The system 400 further includes a user input 410. The user input 410 can be a selected power output in which the control component 320 adjusts the power output of the power source to target the selected power output. The user input 410 can be an input related to, but not limited to, a setting, a resistance level, a power level, an activation of the heating element, a trigger for generation of output for inhaling, a security mechanism (e.g., a password, a thumbprint, a unique indicia, a voice command, a pattern, among others), among others. The user input 410 can be a suitable input such as, but not limited to, a button (press activated), a touch activated button, a touch screen, a proximity detector, a moisture sensor, a temperature sensor, a suction sensor, a pressure switch, a pressure sensor, a flow sensor, among others.

An adjust component 420 can be utilized with the control component 320 to manually change a setting related to the electronic vaporizer. By way of example and not limitation, the setting can be a selected power output for the power source, type of material for vaporization and consumption, and the like.

The system 400 can further include a display 430. The term display collectively refers to any component capable of pro-

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viding information to a user including audio, visual or tactile methods of conveying information. In the example shown, a visual display is used. A suitable visual display is one that can render a portion of a graphic, a letter, a number, a symbol, a color, among others. The visual display can be an LED screen, a dot matrix screen, a Liquid Crystal Display (LCD) screen, a plasma screen, a touch screen, a display with a flexible property, among others. The display 430 can convey information in real time. For instance, the display 430 can provide operating condition information to the user including current (e.g., current of heating element, current of power source, and the like), voltage (e.g., voltage of the heating element, voltage of the power source, and the like), resistance (e.g., resistance of the heating element, and the like), a power output (e.g., a selected power output, a defined or fixed power output, a power output of the power source, a power output to the heating element, and the like), or a combination thereof.

FIG. 5 illustrates an electronic vaporizer 500 for simulating smoking with a control system that uniformly regulates the heating element. The electronic vaporizer 500 includes the power source 210, the heating element 220, the trigger component 240. It is to be appreciated that the heating element 220 can be included within a cartridge. Yet, the control system can be included within the electronic vaporizer 500 or a component included or used therewith. For example, the control system can be included within any suitable component or part of the electronic vaporizer. The electronic vaporizer 500 may or may not include a legacy control component 510. For instance, the electronic vaporizer 500 can include the legacy control component 510. In another example, the electronic vaporizer 500 does not include a control system or control circuitry. The legacy control component 510 is a conventional control module for the electronic vaporizer 500.

The control component 320 and/or the power detect component 310 can be utilized with the electronic vaporizer 500 to include power output control to the legacy control component 510. In an embodiment, the control component 320 and/or the power detect component 310 can be retro-fitted to the legacy control component 510 to provide enhanced control of output of an electronic vaporizer. In another embodiment, the control component 320 and/or the power detect component 310 can leverage at least one of the elements or components utilized in the electronic vaporizer. For instance, the control component 320 and/or the power detect component 310 can utilize at least one of the power source 210, the heating element 220, or the trigger component 240. Such retro-fitting enables the legacy control component 510 to be enhanced to manage output of the electronic vaporizer in a uniform manner based on power output to the heating element 220. For example, the control component 320 and/or the power detect component 310 can be incorporated into the electronic vaporizer 500, physically coupled to the electronic vaporizer 500, physically attached to the electronic vaporizer 500, electronically coupled to at least one of the power source 210, the heating element 220, the legacy control component 510, the trigger component 640, or a suitable combination thereof.

FIG. 6 illustrates a circuit diagram 600 for power regulation in an electronic vaporizer. The circuit diagram 600 can include a power source 610, a potentiometer for user adjustment (e.g., adjustment of a selected power output), a micro-controller 630, a switch 640 (e.g., switch for user activation of the electronic vaporizer), a display 650, a converter 660 (e.g., a boost converter, and the like), an output current sensor 670, an output voltage sensor 680, and a heating element 690. It is to be appreciated that the circuit diagram 600 is solely for

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exemplary purposes only and that any suitable variation can be implemented in hardware, software, or a combination thereof.

FIG. 7 illustrates a control loop diagram 700 implementing power regulation for an electronic vaporizer. The circuit diagram 700 can include a power control input signal 702, an on/off control input signal 704, a measured resistance to output to display 706, an error term for a control loop 708, a control loop 710 (e.g., a proportional integral type control loop, a feed forward control loop, among others), an output Pulse-Width Modulation (PWM) signal to regulator 712, a voltage sense with scaling and conditioning 714, a current sense with scaling and conditioning 716, a calculated measured power signal 718, a calculated measured resistance signal 720, and a converter 722 (e.g., a hardware boost converter, an external to software hardware boost regulator, or the like). It is to be appreciated that the circuit diagram 700 is solely for exemplary purposes only and that any suitable variation can be implemented in hardware, software, or a combination thereof.

The aforementioned systems, components (e.g., power manager, control component, power detect component, etc.), and the like have been described with respect to interaction between several components and/or elements. It should be appreciated that such devices and elements can include those elements or sub-elements specified therein, some of the specified elements or sub-elements, and/or additional elements. Further yet, one or more elements and/or sub-elements may be combined into a single component to provide aggregate functionality. The elements may also interact with one or more other elements not specifically described herein for the sake of brevity, but known by those of skill in the art.

Furthermore, as will be appreciated, various portions of the disclosed systems above and methods below can include or consist of artificial intelligence, machine learning, or knowledge or rule-based components, sub-components, processes, means, methodologies, or mechanisms (e.g., support vector machines, neural networks, expert systems, Bayesian belief networks, fuzzy logic, data fusion engines, classifiers, among others). Such components, inter alia, can automate certain mechanisms or processes performed thereby to make portions of the systems and methods more adaptive as well as efficient and intelligent. By way of example and not limitation, the power manager 230 or one or more sub-components thereof can employ such mechanisms to efficiently determine a power output to approximate to an actual power of a heating element associated with an electronic vaporizer.

In view of the exemplary systems described supra, methodologies that may be implemented in accordance with the disclosed subject matter will be better appreciated with reference to the flow chart of FIG. 8. While for purposes of simplicity of explanation, the methodology are shown and described as a series of blocks, it is to be understood and appreciated that the claimed subject matter is not limited by the order of the blocks, as some blocks may occur in different orders and/or concurrently with other blocks from what is depicted and described herein. Moreover, not all illustrated blocks may be required to implement the methods described hereinafter.

FIG. 8 illustrates a flow chart diagram of a method 800 for controlling an electronic vaporizer based on measured power output of a heating element. At reference numeral 810, a power output value is selected. At reference numeral 820, an actual power value for a heating element of the electronic vaporizer is measured. At reference numeral 830, an output is calculated based on the power output value and the actual power value. At reference numeral 840, an output amplifier is

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utilized to generate the power value from the output. At reference numeral 850, the output is utilized to drive a power value for the heating element of the electronic vaporizer. After reference numeral 850, the method 800 can continue to reference numeral 820 to measure actual power for the heating element. The method can further include displaying at least one of a selected power output, a resistance of the heating element in real time, or the measured power output to the heating element in real time.

What has been described above includes examples of the subject innovation. It is, of course, not possible to describe every conceivable combination of components or methodologies for purposes of describing the claimed subject matter, but one of ordinary skill in the art may recognize that many further combinations and permutations of the subject innovation are possible. Accordingly, the claimed subject matter is intended to embrace all such alterations, modifications, and variations that fall within the spirit and scope of the appended claims.

As used herein, the terms “component” and “system,” as well as forms thereof are intended to refer to a computer-related entity, either hardware, a combination of hardware and software, software, or software in execution. For example, a component may be, but is not limited to being, a process running on a processor, a processor, an object, an instance, an executable, a thread of execution, a program, and/or a computer. By way of illustration, both an application running on a computer and the computer can be a component. One or more components may reside within a process and/or thread of execution and a component may be localized on one computer and/or distributed between two or more computers.

The word “exemplary” or various forms thereof are used herein to mean serving as an example, instance, or illustration. Any aspect or design described herein as “exemplary” is not necessarily to be construed as preferred or advantageous over other aspects or designs. Furthermore, examples are provided solely for purposes of clarity and understanding and are not meant to limit or restrict the claimed subject matter or relevant portions of this disclosure in any manner. It is to be appreciated a myriad of additional or alternate examples of varying scope could have been presented, but have been omitted for purposes of brevity.

Specific embodiments of an innovation are disclosed herein. One of ordinary skill in the art will readily recognize that the innovation may have other applications in other environments. In fact, many embodiments and implementations are possible. The following claims are in no way intended to limit the scope of the subject innovation to the specific embodiments described above. In addition, any recitation of “means for” is intended to evoke a means-plus-function reading of an element and a claim, whereas, any elements that do not specifically use the recitation “means for”, are not intended to be read as means-plus-function elements, even if the claim otherwise includes the word “means”.

Although the subject innovation has been shown and described with respect to a certain preferred embodiment or embodiments, it is obvious that equivalent alterations and modifications will occur to others skilled in the art upon the reading and understanding of this specification and the annexed drawings. In particular regard to the various functions performed by the above described elements (e.g., components, etc.), the terms (including a reference to a “means”) used to describe such elements are intended to correspond, unless otherwise indicated, to any element which performs the specified function of the described element (e.g., that is functionally equivalent), even though not structurally equivalent to the disclosed structure which performs the function in

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the herein illustrated exemplary embodiment or embodiments of the innovation. In addition, while a particular feature of the innovation may have been described above with respect to only one or more of several illustrated embodiments, such feature may be combined with one or more other features of the other embodiments, as may be desired and advantageous for any given or particular application. Although certain embodiments have been shown and described, it is understood that equivalents and modifications falling within the scope of the appended claims will occur to others who are skilled in the art upon the reading and understanding of this specification.

In addition, while a particular feature of the subject innovation may have been disclosed with respect to only one of several implementations, such feature may be combined with one or more other features of the other implementations as may be desired and advantageous for any given or particular application. Furthermore, to the extent that the terms “includes,” “including,” “has,” “contains,” variants thereof, and other similar words are used in either the detailed description or the claims, these terms are intended to be inclusive in a manner similar to the term “comprising” as an open transition word without precluding any additional or other elements.

What is claimed is:

1. An electronic vaporizer device used to simulate smoking, comprising:
  - a user input device configured to allow a user to select a wattage setting from a plurality of wattage settings, wherein the wattage setting corresponds to a power level in watts to be delivered to a heating element for vaporizing a material during a simulated smoking session;
  - a power source configured to generate the power level to be delivered to the heating element; and
  - a power manager operatively connected to the user input device and the power source and configured to regulate the power level delivered to the heating element to substantially the wattage setting during activation of the electronic vaporizer device, regardless of heating element parameters and a state of the power source, to consistently control a quantity and a quality of vapor produced by the electronic vaporizer device.
2. The electronic vaporizer device of claim 1, further comprising a trigger component operatively connected to the power manager and configured to activate the electronic vaporizer device via the power manager.
3. The electronic vaporizer device of claim 2, wherein the trigger component includes at least one of an input from a user, a button input, a voice command, a touch screen input, a motion detection, a pressure switch, a pressure sensor, a flow sensor, or a proximity sensor input.
4. The electronic vaporizer device of claim 1, wherein the power manager is configured to provide an input signal to the power source to adjust at least one of a current or a voltage provided by the power source to regulate the power level delivered to the heating element to substantially the wattage setting during activation of the electronic vaporizer device.
5. The electronic vaporizer device of claim 1, wherein the power manager is configured to adjust at least one of a current or a voltage output by the power source to regulate the power level delivered to the heating element to substantially the wattage setting during activation of the electronic vaporizer device.
6. The electronic vaporizer device of claim 1, wherein the power manager is configured to sense at least one of a current or a voltage applied to the heating element in real time.



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7. The electronic vaporizer device of claim 1, wherein the power manager is configured to determine a resistance of the heating element in real time.

8. The electronic vaporizer device of claim 1, further comprising a display component operatively connected to the power manager and configured to display at least one of the wattage setting, a real time watt output, a resistance of the heating element in real time, a voltage applied to the heating element in real time, or a current applied to the heating element in real time.

9. The electronic vaporizer device of claim 1, wherein the power manager is configured to simultaneously measure or sense at least two of a resistance of the heating element, an output voltage of the heating element, and an output current of the heating element as part of regulating the power level delivered to the heating element.

10. The electronic vaporizer device of claim 1, wherein the power manager is configured to simultaneously control one of a resistance of the heating element, an output voltage of the heating element, and an output current of the heating element while measuring another of the resistance of the heating element, the output voltage of the heating element, and the output current of the heating element as part of regulating the power level delivered to the heating element.

11. An electronic vaporizing system used to simulate smoking, comprising:

a cartridge containing a heating element for vaporizing a material for inhaling;

an electronic vaporizer device operatively connected to the cartridge, wherein the electronic vaporizer device is configured to:

allow a user to select a wattage setting from a plurality of wattage settings, wherein the wattage setting corresponds to a power level in watts to be delivered to the heating element for vaporizing the material during a simulated smoking session,

generate the power level to be delivered to the heating element, and

regulate the power level to about the wattage setting during activation of the electronic vaporizer device, even when the heating element changes, to provide a consistent vapor during the simulated smoking session.

12. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to display at least one of the wattage setting, a resistance of the heating element in real time, a voltage applied to the heating element in real time, or a current applied to the heating element in real time.

13. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to allow a user to activate the electronic vaporizer device to initiate delivery of the power level to the heating element.

14. The electronic vaporizing system of claim 11, wherein the cartridge is configured to allow a user to inhale a vaporized material produced inside the cartridge.

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15. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured as a portable electronic hand-held device.

16. The electronic vaporizing system of claim 11, wherein the cartridge is configured to be connected to and disconnected from the electronic vaporizer device.

17. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to connect to and operate with cartridges having heating elements of different resistances.

18. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to regulate, in real time, the power level delivered to the heating element to about the wattage setting during activation of the electronic vaporizer device, even as the resistance of the heating element changes.

19. A method to simulate smoking with an electronic vaporizer device and a cartridge, comprising:

regulating a power level delivered to a heating element of a cartridge connected to an electronic vaporizer device, for vaporizing a material within the cartridge during a simulated smoking session, substantially to a user-selected wattage setting during activation of the electronic vaporizer device to provide a consistent quantity and quality of vapor during the simulated smoking session.

20. The method of claim 19, wherein the regulating of the power level, delivered to the heating element, substantially to the user-selected wattage setting is performed in real time regardless of a resistance of the heating element of the cartridge.

21. The method of claim 19, wherein the regulating of the power level, delivered to the heating element, substantially to the user-selected wattage setting is performed in real time regardless of a change in a resistance of the heating element of the cartridge during the simulated smoking session.

22. The method of claim 19, further comprising displaying at least one of the wattage setting, a resistance of the heating element, a voltage applied to the heating element, or a current applied to the heating element.

23. An electronic vaporizer device used to simulate smoking, comprising:

a power source configured to generate a power level being a pre-programmed wattage level to be delivered to a heating element for vaporizing a material during a simulated smoking session; and

a power manager operatively connected to the power source and configured to regulate the power level delivered to the heating element to substantially the pre-programmed wattage level during activation of the electronic vaporizer device, regardless of heating element parameters and a state of the power source, to consistently control a quantity and a quality of vapor produced by the electronic vaporizer device.

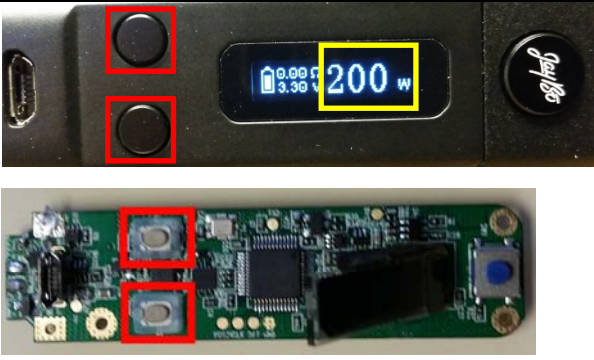
\* \* \* \* \*

**EXHIBIT 2**


**Exhibit 2**

**'330 Patent Infringement Analysis – “Reuleaux RX200”**

Claim Limitation	Joyetech’s Wismec Reuleaux RX200
<p>1. An electronic vaporizer device used to simulate smoking, comprising:</p>	<div data-bbox="683 428 911 1037" data-label="Image"> </div> <p data-bbox="932 428 1511 653">The Reuleaux RX200 is a vaporizer device used to simulate smoking. It is shown here with a cartridge (atomizer and consumable) attached.</p>
<p>a user input device configured to allow a user to select a wattage setting from a plurality of wattage settings, wherein the wattage setting corresponds to a power level in watts to be delivered to a heating element for vaporizing a material during a simulated smoking session;</p>	<p data-bbox="683 1045 1511 1598">The control buttons (boxed in red) on the Reuleaux RX200 device provide a user input device that allows a user to select a wattage setting (boxed in yellow) from a plurality of wattage settings. The Reuleaux RX200 buttons allow the user to select settings from 1 watt up to 200 watts in one tenth of one watt increments. The pair of buttons is shown in red boxes in the picture of the board underlying the external controls. The wattage is displayed after selection.</p> <div data-bbox="683 1612 1276 1923" data-label="Image"> </div>

Claim Limitation	Joyetech's Wismec Reuleaux RX200
	 <p data-bbox="683 619 1502 850">Testing confirmed that the wattage setting corresponds to the power level in watts delivered to the heating element for vaporizing a material during a simulated smoking session.</p> <p data-bbox="683 934 1518 1554">Testing of the RX200 to confirm correspondence of set power level to actual power level employed multiple resistors of known resistance. The multiple resistors of known resistance model the resistance of the heating element and changes to resistance thereof. The test equipment was electrically coupled with the component for attaching cartridges to the unit to place known resistors in the operational electrical path without disruption. The tests accounted for resistance consequent to the testing setup.</p> <p data-bbox="683 1638 1518 1879">In an example testing iteration, with the device wattage set to 1.0 watts, the device was actuated. With 0.311 ohm resistance applied to the device, the output voltage generated by the device was .570 volts, and the</p>

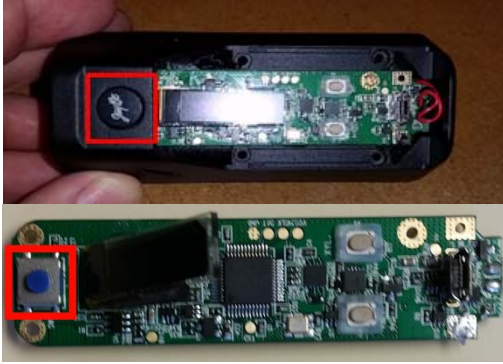
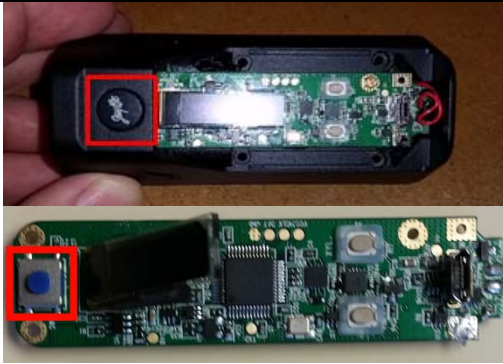
Claim Limitation	Joyetech's Wismec Reuleaux RX200																				
	<p>measured power was 1.045 watts, within engineering tolerances of the programmed value to be delivered. Repeating the test with a resistor at 0.398, 0.555 and 1.052 ohms similar results were observed.</p>																				
	<table border="0"> <thead> <tr> <th data-bbox="760 541 919 611"><b>Measured Power</b></th> <th data-bbox="959 506 1219 541"><u>Reuleaux RX200</u></th> <th data-bbox="1239 541 1398 611"><b>Measured Voltage</b></th> </tr> <tr> <td></td> <th data-bbox="1013 569 1182 604"><b>Resistance</b></th> <td></td> </tr> </thead> <tbody> <tr> <td data-bbox="797 617 881 653">1.045</td> <td data-bbox="1052 617 1136 653">0.311</td> <td data-bbox="1276 617 1360 653">0.570</td> </tr> <tr> <td data-bbox="797 659 881 695">1.045</td> <td data-bbox="1052 659 1136 695">0.398</td> <td data-bbox="1276 659 1360 695">0.645</td> </tr> <tr> <td data-bbox="797 701 881 737">1.066</td> <td data-bbox="1052 701 1136 737">0.555</td> <td data-bbox="1276 701 1360 737">0.769</td> </tr> <tr> <td data-bbox="797 743 881 779">1.072</td> <td data-bbox="1052 743 1136 779">1.052</td> <td data-bbox="1276 743 1360 779">1.062</td> </tr> </tbody> </table>			<b>Measured Power</b>	<u>Reuleaux RX200</u>	<b>Measured Voltage</b>		<b>Resistance</b>		1.045	0.311	0.570	1.045	0.398	0.645	1.066	0.555	0.769	1.072	1.052	1.062
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	<p>The same test was performed with a selected wattage of 10 watts. Again the measured wattage corresponded to the selected wattage within engineering tolerances.</p>																				
	<table border="0"> <thead> <tr> <th data-bbox="760 1102 919 1171"><b>Measured Power</b></th> <th data-bbox="967 1050 1227 1085"><u>Reuleaux RX200</u></th> <th data-bbox="1248 1102 1408 1171"><b>Measured Voltage</b></th> </tr> <tr> <td></td> <th data-bbox="1019 1134 1188 1169"><b>Resistance</b></th> <td></td> </tr> </thead> <tbody> <tr> <td data-bbox="789 1178 893 1213">10.303</td> <td data-bbox="1058 1178 1143 1213">0.311</td> <td data-bbox="1286 1178 1370 1213">1.790</td> </tr> <tr> <td data-bbox="789 1220 893 1255">10.252</td> <td data-bbox="1058 1220 1143 1255">0.398</td> <td data-bbox="1286 1220 1370 1255">2.020</td> </tr> <tr> <td data-bbox="789 1262 893 1297">10.292</td> <td data-bbox="1058 1262 1143 1297">0.555</td> <td data-bbox="1286 1262 1370 1297">2.390</td> </tr> <tr> <td data-bbox="789 1304 893 1339">10.352</td> <td data-bbox="1058 1304 1143 1339">1.052</td> <td data-bbox="1286 1304 1370 1339">3.300</td> </tr> </tbody> </table>			<b>Measured Power</b>	<u>Reuleaux RX200</u>	<b>Measured Voltage</b>		<b>Resistance</b>		10.303	0.311	1.790	10.252	0.398	2.020	10.292	0.555	2.390	10.352	1.052	3.300
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	<p>As the measured power is in the output path of the device, simulating the presence of a cartridge (<i>e.g.</i>, atomizer), this is the power which would be delivered to the heating element of the cartridge.</p>																				


Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>a power source configured to generate the power level to be delivered to the heating element; and</p>	<p>The power source is provided by the battery enclosure holding the batteries (<i>e.g.</i>, three IMR 18650 3.7V / 3000MAH / 40A batteries). The power source is the sole source of power and the testing indicated the selected power level corresponds to the power delivered to the heating element.</p>  <p>The micro-USB (universal serial bus) port, adjacent the control buttons and boxed in red, can also be used for battery recharging.</p> 
<p>a power manager operatively connected to the user input device and the power source and configured to</p>	<p>The circuit board, which includes microcontrollers (generally boxed in red), functions as a power manager performing the claimed aspects in the circuit as demonstrated through testing.</p>

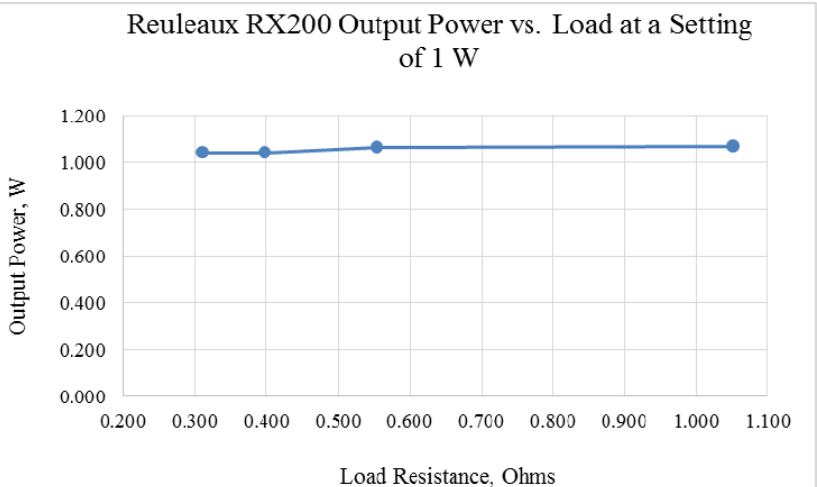
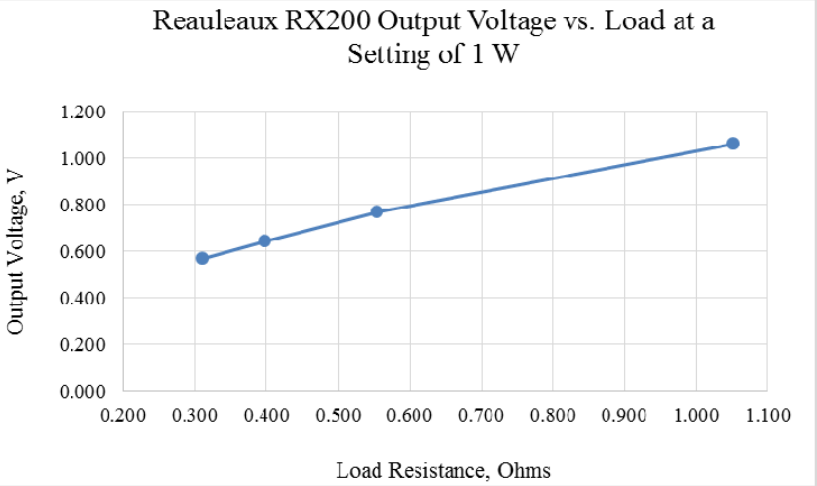
Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>regulate the power level delivered to the heating element to substantially the wattage setting during activation of the electronic vaporizer device, regardless of heating element parameters and a state of the power source, to consistently control a quantity and a quality of vapor produced by the electronic vaporizer device.</p>	<div data-bbox="683 243 1255 480" data-label="Image"> </div> <p>The testing confirmed accurate control based on the user input regardless of heating element parameters (<i>e.g.</i>, actual resistance) and regardless of the state of the power source. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Reuleaux RX200 wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. In addition to the variation of the resistance, it was observed during testing that the battery charge level decreased over time. As shown in the graphs below, for which the measurements were taken over time as battery power decreased, the device power manager regulated wattage regardless of heating element and power source changes.</p>

Claim Limitation	Joyetech's Wismec Reuleaux RX200		
	<u>Reuleaux RX200</u>		
	<b>Measured Power</b>	<b>Resistance</b>	<b>Measured Voltage</b>
		<i>One Watt Setting</i>	
	1.045	0.311	0.570
	1.045	0.398	0.645
	1.066	0.555	0.769
	1.072	1.052	1.062
		<i>Ten Watt Setting</i>	
	10.303	0.311	1.790
	10.252	0.398	2.020
	10.292	0.555	2.390
	10.352	1.052	3.300
	<p>These results are captured visually in the graphs below.</p> <div style="display: flex; flex-direction: column; align-items: center;"> <div style="margin-bottom: 20px;"> <p style="text-align: center;">Reuleaux RX200 Output Power vs. Load at a Setting of 1 W</p> </div> <div> <p style="text-align: center;">Reuleaux RX200 Output Power vs. Load at a Setting of 10 W</p> </div> </div>		
	<p>Because power output is regulated to a consistent level,</p>		

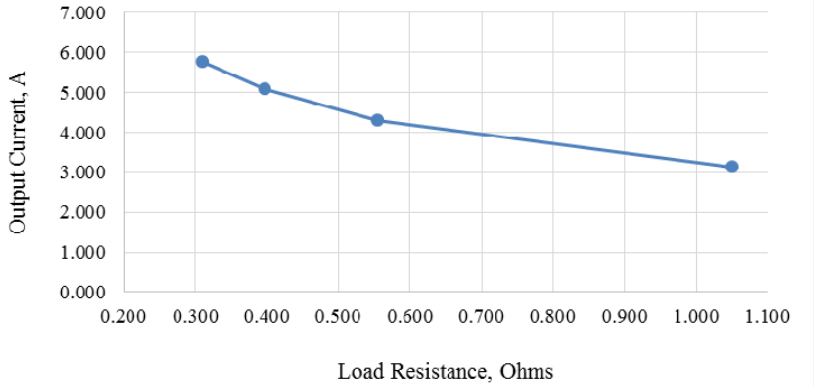



Claim Limitation	Joyetech's Wismec Reuleaux RX200	
	quantity and quality of vapor would be consistent.	
<p>2. The electronic vaporizer device of claim 1, further comprising a trigger component operatively connected to the power manager and configured to activate the electronic vaporizer device via the power manager.</p>		<p>The external "Fire" button links to circuit board, providing a combination button input and electronic trigger (both boxed in red) for activation.</p>
<p>3. The electronic vaporizer device of claim 2, wherein the trigger component includes at least one of an input from a user, a button input, a voice command, a touch screen input, a motion detection, a pressure switch, a pressure sensor, a flow sensor,</p>		<p>The external "Fire" button links to circuit board, providing a combination button input and electronic trigger (both boxed in red) for activation.</p>


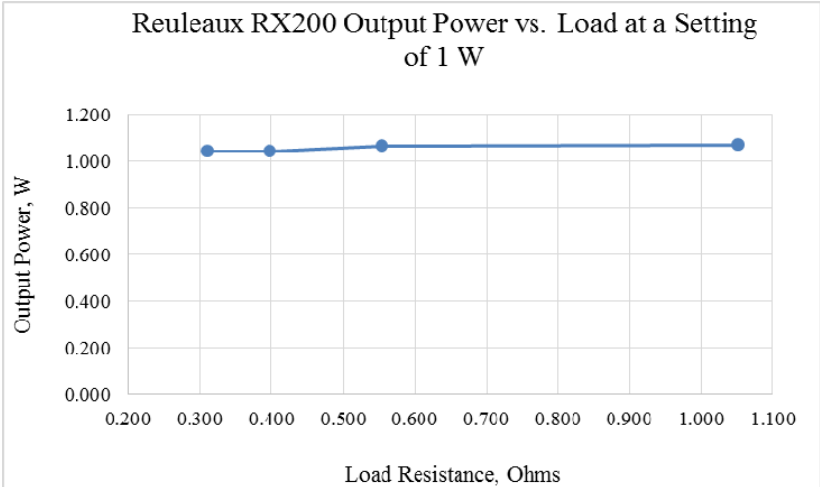
Claim Limitation	Joyetech's Wismec Reuleaux RX200															
<p>or a proximity sensor input.</p>																
<p>4. The electronic vaporizer device of claim 1, wherein the power manager is configured to provide an input signal to the power source to adjust at least one of a current or a voltage provided by the power source to regulate the power level delivered to the heating element to substantially the wattage setting during activation of the electronic vaporizer device.</p>	<p>The device power manager is the RX200 circuit board, partially boxed in red within the device housing.</p>  <p>The device controls and testing indicate that the device power manager controls power source to change at least voltage to maintain the selected wattage level delivered to the heating element. In particular, during testing, the measured voltage varied when different resistors were attached to maintain the selected wattage setting.</p> <table border="1" data-bbox="755 1423 1484 1724"> <thead> <tr> <th data-bbox="760 1455 919 1518">Measured Power</th> <th data-bbox="1008 1423 1268 1566"><u>Reuleaux RX200</u> Resistance <i>One Watt Setting</i></th> <th data-bbox="1321 1455 1484 1518">Measured Voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="797 1566 881 1598">1.045</td> <td data-bbox="1094 1566 1179 1598">0.311</td> <td data-bbox="1359 1566 1443 1598">0.570</td> </tr> <tr> <td data-bbox="797 1608 881 1640">1.045</td> <td data-bbox="1094 1608 1179 1640">0.398</td> <td data-bbox="1359 1608 1443 1640">0.645</td> </tr> <tr> <td data-bbox="797 1650 881 1682">1.066</td> <td data-bbox="1094 1650 1179 1682">0.555</td> <td data-bbox="1359 1650 1443 1682">0.769</td> </tr> <tr> <td data-bbox="797 1692 881 1724">1.072</td> <td data-bbox="1094 1692 1179 1724">1.052</td> <td data-bbox="1359 1692 1443 1724">1.062</td> </tr> </tbody> </table>	Measured Power	<u>Reuleaux RX200</u> Resistance <i>One Watt Setting</i>	Measured Voltage	1.045	0.311	0.570	1.045	0.398	0.645	1.066	0.555	0.769	1.072	1.052	1.062
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Claim Limitation	Joyetech's Wismec Reuleaux RX200																														
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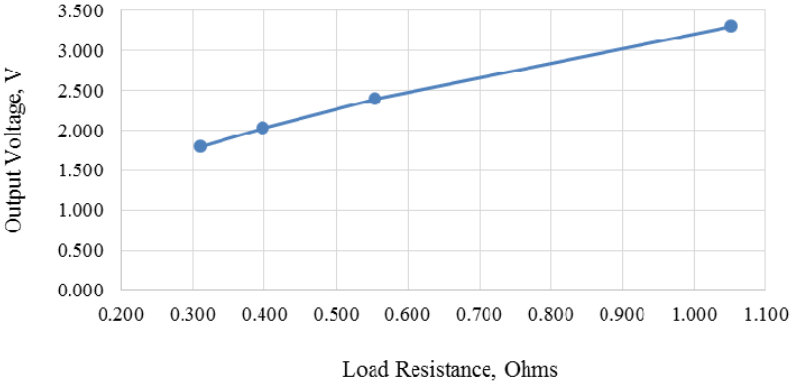
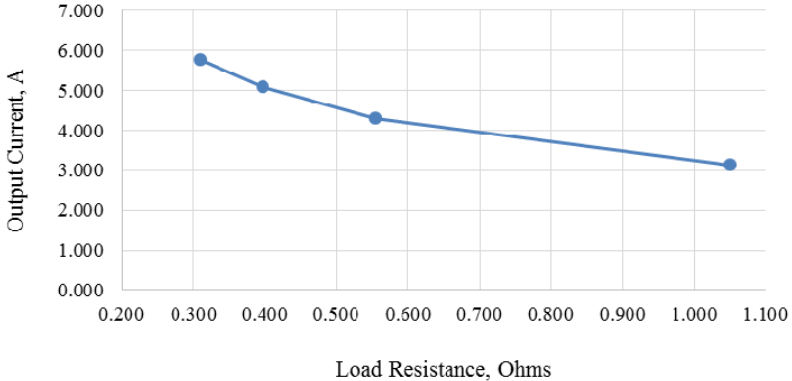

Claim Limitation	Joyetech's Wismec Reuleaux RX200										
	<p data-bbox="850 247 1403 310" style="text-align: center;">Reuleaux RX200 Output Current vs. Load at a Setting of 10 W</p>  <table border="1" data-bbox="688 344 1497 726"> <caption>Reuleaux RX200 Output Current vs. Load at a Setting of 10 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Current, A</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>5.800</td> </tr> <tr> <td>0.400</td> <td>5.100</td> </tr> <tr> <td>0.550</td> <td>4.300</td> </tr> <tr> <td>1.050</td> <td>3.200</td> </tr> </tbody> </table> <p data-bbox="682 751 1510 1045">The tests performed and charts provided therefrom demonstrate practice of the claimed aspect, specifically providing an input signal to the power source to adjust at least one of a current or a voltage provided by the power source to regulate the power level.</p>	Load Resistance, Ohms	Output Current, A	0.300	5.800	0.400	5.100	0.550	4.300	1.050	3.200
Load Resistance, Ohms	Output Current, A										
0.300	5.800										
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1.050	3.200										
<p data-bbox="272 1075 657 1879">5. The electronic vaporizer device of claim 1, wherein the power manager is configured to adjust at least one of a current or a voltage output by the power source to regulate the power level delivered to the heating element to substantially the wattage setting during activation of the</p>	<p data-bbox="682 1075 1502 1176">The device power manager is the RX200 circuit board, partially boxed in red within the device housing.</p>  <p data-bbox="682 1459 1510 1879">The device controls and testing indicate that the device power manager controls power source to change at least voltage to maintain the selected wattage level delivered to the heating element. In particular, during testing, the measured voltage varied when different resistors were attached to maintain the selected wattage setting.</p>										


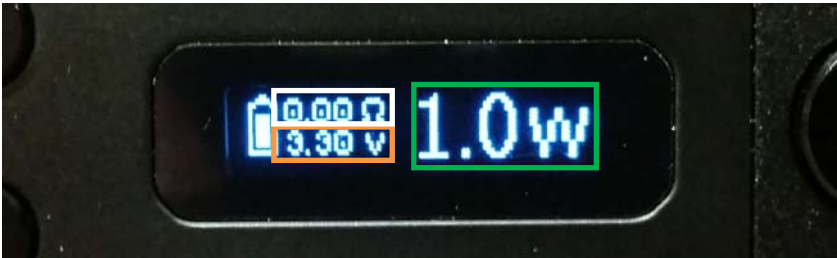
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Claim Limitation	Joyetech's Wismec Reuleaux RX200										
	<p>demonstrate practice of the claimed aspect, specifically adjusting at least one of a current or a voltage output by the power source to regulate the power level to the wattage setting.</p>										
<p>6. The electronic vaporizer device of claim 1, wherein the power manager is configured to sense at least one of a current or a voltage applied to the heating element in real time.</p>	<p>The voltage is sensed and shown on the display, boxed here in orange.</p>  <p>Further, the RX200 circuit board acts as the device power manager and, as demonstrated through testing, varies at least the voltage to maintain a wattage selected by the user. The graphs below demonstrate constant power with changing resistance and changing voltage with changing resistance.</p>  <table border="1"> <caption>Reuleaux RX200 Output Power vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Power, W</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>1.000</td> </tr> <tr> <td>0.400</td> <td>1.000</td> </tr> <tr> <td>0.550</td> <td>1.000</td> </tr> <tr> <td>1.050</td> <td>1.000</td> </tr> </tbody> </table>	Load Resistance, Ohms	Output Power, W	0.300	1.000	0.400	1.000	0.550	1.000	1.050	1.000
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Claim Limitation	Joyetech's Wismec Reuleaux RX200																				
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<p data-bbox="272 1262 651 1745">7. The electronic vaporizer device of claim 1, wherein the power manager is configured to determine a resistance of the heating element in real time.</p>	<p data-bbox="683 1262 1507 1549">Resistance is determined in real time for power management as shown in the plots provided with claim 6. Resistance of the heating element is determined in real-time and displayed on the display, boxed in white below.</p> 																				

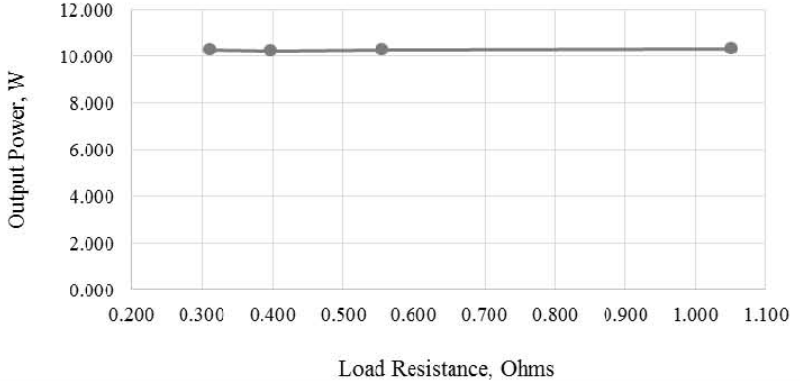
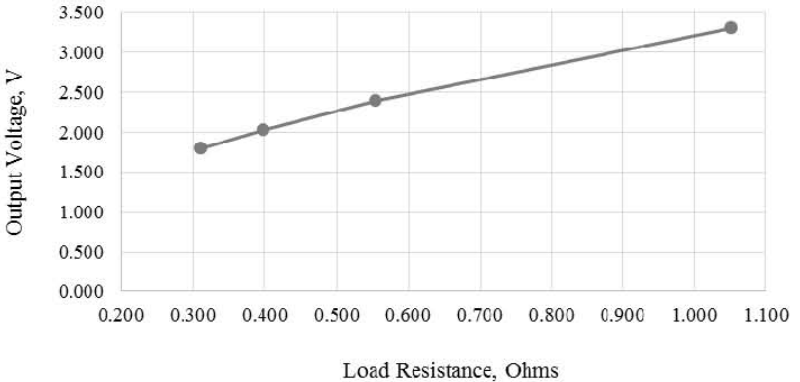
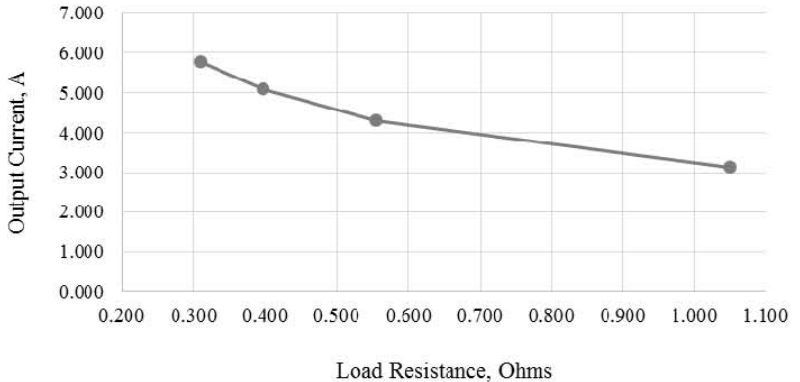
Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>8. The electronic vaporizer device of claim 1, further comprising a display component operatively connected to the power manager and configured to display at least one of the wattage setting, a real time watt output, a resistance of the heating element in real time, a voltage applied to the heating element in real time, or a current applied to the heating element in real time.</p>	<p>The claimed display is present and boxed in red below on the RX200 circuit board. The display is also visible comprising a portion of the exterior of the RX200 device.</p>   <p>The display provides at least one of the wattage setting (boxed in green above), the real time watt output (known to correspond within engineering tolerances to the wattage setting in accordance with testing), the resistance (boxed in white above), and the voltage (boxed in orange above). The inset photo shows the display with wattage setting (1.0 W) and a real time resistance of the heating element (zero <math>\Omega</math> with no cartridge attached), satisfying the claim elements.</p> <p>The graphs below showing values measured in device testing further reinforce the determination of values for display.</p>

Claim Limitation	Joyetech's Wismec Reuleaux RX200																														
	<div data-bbox="685 247 1497 730"> <p>Reuleaux RX200 Output Power vs. Load at a Setting of 1 W</p> <table border="1"> <caption>Reuleaux RX200 Output Power vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Power, W</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>1.050</td> </tr> <tr> <td>0.400</td> <td>1.050</td> </tr> <tr> <td>0.550</td> <td>1.070</td> </tr> <tr> <td>1.050</td> <td>1.070</td> </tr> </tbody> </table> </div> <div data-bbox="685 743 1497 1226"> <p>Reuleaux RX200 Output Voltage vs. Load at a Setting of 1 W</p> <table border="1"> <caption>Reuleaux RX200 Output Voltage vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Voltage, V</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>0.570</td> </tr> <tr> <td>0.400</td> <td>0.650</td> </tr> <tr> <td>0.550</td> <td>0.780</td> </tr> <tr> <td>1.050</td> <td>1.050</td> </tr> </tbody> </table> </div> <div data-bbox="685 1239 1497 1722"> <p>Reuleaux RX200 Output Current vs. Load at a Setting of 1 W</p> <table border="1"> <caption>Reuleaux RX200 Output Current vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Current, A</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>1.850</td> </tr> <tr> <td>0.400</td> <td>1.600</td> </tr> <tr> <td>0.550</td> <td>1.400</td> </tr> <tr> <td>1.050</td> <td>1.000</td> </tr> </tbody> </table> </div>	Load Resistance, Ohms	Output Power, W	0.300	1.050	0.400	1.050	0.550	1.070	1.050	1.070	Load Resistance, Ohms	Output Voltage, V	0.300	0.570	0.400	0.650	0.550	0.780	1.050	1.050	Load Resistance, Ohms	Output Current, A	0.300	1.850	0.400	1.600	0.550	1.400	1.050	1.000
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Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>9. The electronic vaporizer device of claim 1, wherein the power manager is configured to simultaneously measure or sense at least two of a resistance of the heating element, an output voltage of the heating element, and an output current of the heating element as part of regulating the power level delivered to the heating element.</p>	<p>The RX200 circuit board must measure at least two of the resistance of the heating element, an output voltage of the heating element and an output current of the heating element as part of regulating the power level delivered to the heating element since power is a function of current, voltage and resistance. No regulation can occur with fewer than these two variables determined by the device. As demonstrated in the testing and shown in the tables and graphs above, the RX200 circuit board varied the output voltage in response to changes in the heating element resistance to maintain the selected wattage, necessarily practicing claim 9.</p>
<p>10. The electronic vaporizer device of claim 1, wherein the power manager is configured to simultaneously control one of a resistance of the heating element, an output voltage of the</p>	<p>The device power manager (<i>e.g.</i>, circuitry) practices at least controlling one of the output voltage and/or output current (the first sub-element of the claim) as shown below in the graphs of testing demonstrating constant power in view of changing voltage and resistance.</p>

Claim Limitation	Joyetech's Wismec Reuleaux RX200																														
<p>heating element, and an output current of the heating element while measuring another of the resistance of the heating element, the output voltage of the heating element, and the output current of the heating element as part of regulating the power level delivered to the heating element.</p>	<div data-bbox="683 239 1495 730"> <p>Reuleaux RX200 Output Power vs. Load at a Setting of 1 W</p> <table border="1"> <caption>Reuleaux RX200 Output Power vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Power, W</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>1.050</td> </tr> <tr> <td>0.400</td> <td>1.050</td> </tr> <tr> <td>0.550</td> <td>1.070</td> </tr> <tr> <td>1.050</td> <td>1.080</td> </tr> </tbody> </table> </div> <div data-bbox="683 743 1495 1234"> <p>Reuleaux RX200 Output Voltage vs. Load at a Setting of 1 W</p> <table border="1"> <caption>Reuleaux RX200 Output Voltage vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Voltage, V</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>0.580</td> </tr> <tr> <td>0.400</td> <td>0.650</td> </tr> <tr> <td>0.550</td> <td>0.780</td> </tr> <tr> <td>1.050</td> <td>1.050</td> </tr> </tbody> </table> </div> <div data-bbox="683 1247 1495 1738"> <p>Reuleaux RX200 Output Current vs. Load at a Setting of 1 W</p> <table border="1"> <caption>Reuleaux RX200 Output Current vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Current, A</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>1.850</td> </tr> <tr> <td>0.400</td> <td>1.650</td> </tr> <tr> <td>0.550</td> <td>1.400</td> </tr> <tr> <td>1.050</td> <td>1.000</td> </tr> </tbody> </table> </div>	Load Resistance, Ohms	Output Power, W	0.300	1.050	0.400	1.050	0.550	1.070	1.050	1.080	Load Resistance, Ohms	Output Voltage, V	0.300	0.580	0.400	0.650	0.550	0.780	1.050	1.050	Load Resistance, Ohms	Output Current, A	0.300	1.850	0.400	1.650	0.550	1.400	1.050	1.000
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Claim Limitation	Joyetech's Wismec Reuleaux RX200
	<p>(the second sub-element of the claim), as is necessary to effect regulation. These values are also displayed as shown below, with resistance boxed in white and voltage boxed in orange.</p> 
<p>11. An electronic vaporizing system used to simulate smoking, comprising:</p>	 <p>The Reuleaux RX200 (boxed in red) is a vaporizer device used to simulate smoking by providing power for vaporization. It is shown here with a cartridge (<i>e.g.</i>, atomizer and consumable, boxed in yellow) attached.</p>

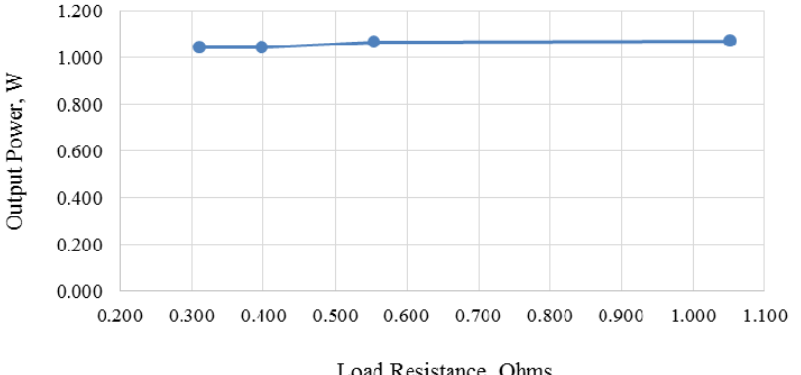
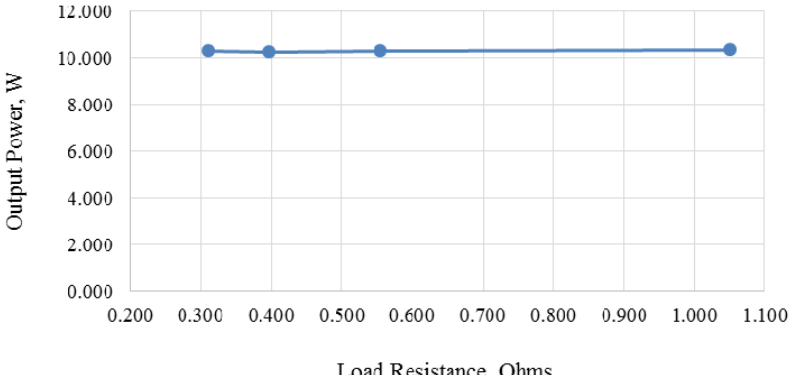




Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>a cartridge containing a heating element for vaporizing a material for inhaling;</p>	 <p>The hardware port (boxed in red) accepts a cartridge. Electronic vaporizing systems and electronic cigarettes include the resistance element in the cartridge containing the material for vaporization. Such a cartridge is shown in the image relating to the preamble of claim 11, above.</p>
<p>an electronic vaporizer device operatively connected to the cartridge, wherein the electronic vaporizer device is configured to:</p> <p>allow a user to select a wattage setting from a plurality of wattage settings, wherein the wattage setting corresponds to a power level in watts to be delivered to the heating element for vaporizing</p>	<p>The control buttons on the Reuleaux RX200 device provide a user input device that allows a user to select a wattage setting (boxed in yellow) from a plurality of wattage settings. The Reuleaux RX200 buttons allow the user to select settings from 1 watt up to 200 watts in one tenth of one watt increments. The pair of buttons is shown in red boxes in the picture of the board underlying the external controls. The wattage is displayed after selection.</p> 



Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>the material during a simulated smoking session,</p>	<div data-bbox="680 239 1274 592" data-label="Image"> </div> <p>Testing confirmed that the wattage setting corresponds to the power level in watts delivered to the heating element for vaporizing a material during a simulated smoking session.</p> <p>Testing of the accused device to confirm correspondence of set power level to actual power level employed multiple resistors of known resistance. The multiple resistors of known resistance model the resistance of the heating element and changes to resistance thereof. The test equipment was electrically coupled with the component for attaching cartridges to the unit to place known resistors in the operational electrical path without disruption. The tests accounted for resistance consequent to the testing setup.</p> <p>In an example testing iteration, with the device wattage set to 1.0 watts, the device was actuated. With 0.311 ohm resistance applied to the device, the output voltage generated by the device was 0.570 volts, and the</p>



Claim Limitation	Joyetech's Wismec Reuleaux RX200																														
	<p>measured power was 1.045 watts, within engineering tolerances of the programmed value to be delivered. Repeating the test with a resistor at 0.398, 0.555 and 1.052 ohms similar results were observed.</p> <table border="1" data-bbox="755 506 1404 787"> <thead> <tr> <th data-bbox="755 537 917 604">Measured Power</th> <th data-bbox="959 506 1219 537"><u>Reuleaux RX200</u> Resistance</th> <th data-bbox="1239 537 1404 604">Measured Voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="797 615 878 646">1.045</td> <td data-bbox="1052 615 1138 646">0.311</td> <td data-bbox="1276 615 1365 646">0.570</td> </tr> <tr> <td data-bbox="797 659 878 690">1.045</td> <td data-bbox="1052 659 1138 690">0.398</td> <td data-bbox="1276 659 1365 690">0.645</td> </tr> <tr> <td data-bbox="797 703 878 735">1.066</td> <td data-bbox="1052 703 1138 735">0.555</td> <td data-bbox="1276 703 1365 735">0.769</td> </tr> <tr> <td data-bbox="797 747 878 779">1.072</td> <td data-bbox="1052 747 1138 779">1.052</td> <td data-bbox="1276 747 1365 779">1.062</td> </tr> </tbody> </table> <p>The same test was performed with a selected wattage of 10 watts. Again the measured wattage corresponded to the selected wattage within engineering tolerances.</p> <table border="1" data-bbox="747 1073 1425 1360"> <thead> <tr> <th data-bbox="747 1104 909 1171">Measured Power</th> <th data-bbox="1000 1073 1260 1104"><u>Reuleaux RX200</u> Resistance</th> <th data-bbox="1263 1104 1425 1171">Measured Voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="776 1186 880 1218">10.303</td> <td data-bbox="1052 1186 1138 1218">0.311</td> <td data-bbox="1300 1186 1386 1218">1.790</td> </tr> <tr> <td data-bbox="776 1230 880 1262">10.252</td> <td data-bbox="1052 1230 1138 1262">0.398</td> <td data-bbox="1300 1230 1386 1262">2.020</td> </tr> <tr> <td data-bbox="776 1274 880 1306">10.292</td> <td data-bbox="1052 1274 1138 1306">0.555</td> <td data-bbox="1300 1274 1386 1306">2.390</td> </tr> <tr> <td data-bbox="776 1318 880 1350">10.352</td> <td data-bbox="1052 1318 1138 1350">1.052</td> <td data-bbox="1300 1318 1386 1350">3.300</td> </tr> </tbody> </table> <p>As the measured power is in the output path of the device, simulating the presence of a cartridge (e.g., atomizer), this is the power which would be delivered to the heating element of the cartridge.</p>	Measured Power	<u>Reuleaux RX200</u> Resistance	Measured Voltage	1.045	0.311	0.570	1.045	0.398	0.645	1.066	0.555	0.769	1.072	1.052	1.062	Measured Power	<u>Reuleaux RX200</u> Resistance	Measured Voltage	10.303	0.311	1.790	10.252	0.398	2.020	10.292	0.555	2.390	10.352	1.052	3.300
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<p>generate the power level to be delivered to the heating element, and</p>	<p>The power source is provided by the battery enclosure holding the batteries (e.g., three IMR 18650 3.7V / 3000MAH / 40A batteries). The power source is the sole source of power and the testing indicated the</p>																														

Claim Limitation	Joyetech's Wismec Reuleaux RX200
	<p>selected power level corresponds to the power delivered to the heating element.</p>  <p>The micro-USB (universal serial bus) port adjacent the control buttons can also be used for battery recharging.</p> 
<p>regulate the power level to about the wattage setting during activation of the electronic vaporizer device, even when the heating element changes, to provide a consistent vapor during the simulated smoking session.</p>	<p>Testing confirmed accurate regulation based on the user input regardless of changes to the heating element (<i>e.g.</i>, actual resistance). This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Reuleaux RX200 wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs below, the device power</p>

Claim Limitation	Joyetech's Wismec Reuleaux RX200																																																		
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Claim Limitation	Joyetech's Wismec Reuleaux RX200
	<p>Because power output is regulated to a consistent level, quantity and quality of vapor would be consistent.</p>
<p>12. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to display at least one of the wattage setting, a resistance of the heating element in real time, a voltage applied to the heating element in real time, or a current applied to the heating element in real time.</p>	<p>The claimed display is present and boxed in red on the RX200 circuit board.</p>   <p>The display is also visible comprising a portion of the exterior of the RX200 device. The display provides at least one of the wattage setting (boxed in green), the real time watt output (known to correspond within engineering tolerances to the wattage setting based on testing), the resistance (boxed in white), and the voltage (boxed in orange). The inset photo shows the display with wattage setting (1.0 W) and a real time resistance of the heating element (zero <math>\Omega</math> with no cartridge attached), satisfying the claim elements.</p>

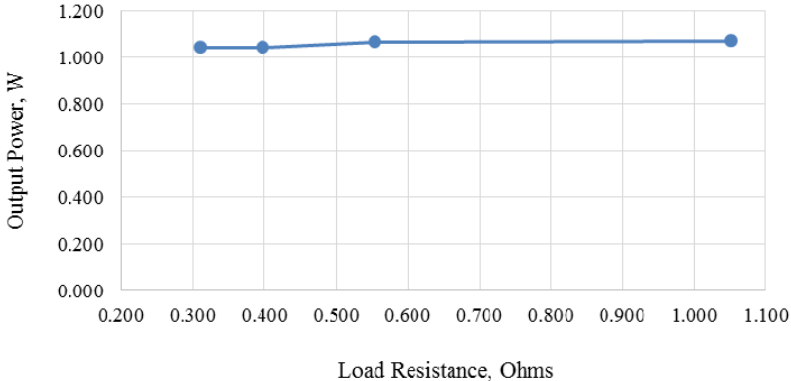
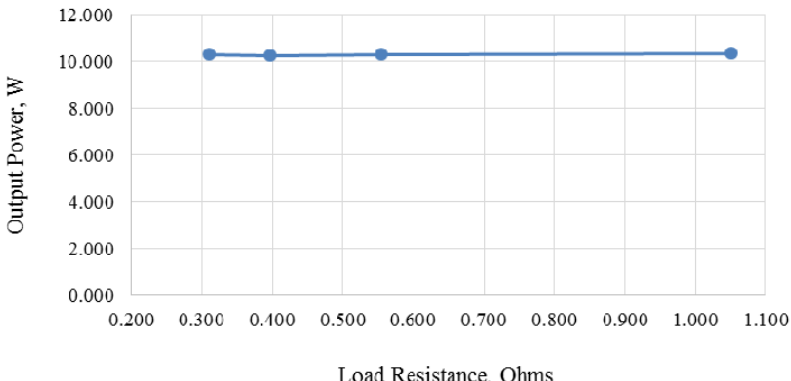
Claim Limitation	Joyetech's Wismec Reuleaux RX200	
<p>13. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to allow a user to activate the electronic vaporizer device to initiate delivery of the power level to the heating element.</p>	 <p>red) for activation.</p>	<p>The external "Fire" button links to circuit board, providing a combination button input and electronic trigger (both boxed in</p>
<p>14. The electronic vaporizing system of claim 11, wherein the cartridge is configured to allow a user to inhale a vaporized material produced inside the cartridge.</p>		<p>The mouthpiece for inhalation, boxed in red, is shown at the end of the cartridge distal to the RX200.</p>


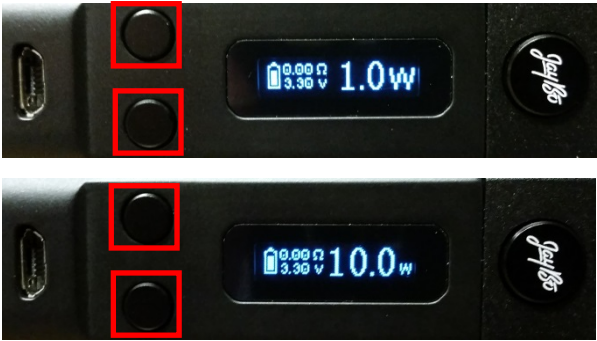

Claim Limitation	Joyetech's Wismec Reuleaux RX200	
<p>15. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured as a portable electronic hand-held device.</p>	<p>The RX200 is portable and hand-held.</p> 	
<p>16. The electronic vaporizing system of claim 11, wherein the cartridge is configured to be connected to and disconnected from the electronic vaporizer device.</p>	 <p>The hardware port accepts a removable and re-installable cartridge. The port is threaded to allow connection and disconnection. Electronic vaporizing systems and electronic cigarettes include the resistance element in the cartridge containing the material for vaporization. A cartridge is shown attached above (<i>e.g.</i>, claim 15).</p>	



Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>17. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to connect to and operate with cartridges having heating elements of different resistances.</p>	<div data-bbox="678 247 1175 590" data-label="Image"> </div> <p>The RX200 includes a connection on its upper surface that is threaded to accept multiple cartridges having heating elements of different resistances. The threaded connection and electrical connector are common to a variety of similar products. Electronic vaporizing systems and electronic cigarettes include the resistance element in the cartridge containing the material for vaporization. Varying resistance elements and the changing resistance of a resistance element through its service life are known in the art.</p>
<p>18. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to regulate, in real time, the power level delivered to the heating element to about the wattage setting during activation of the electronic vaporizer device, even as the</p>	<p>The RX200 (particularly, <i>e.g.</i>, its circuit board, which includes microcontrollers generally boxed in red), is configured to practice the claimed regulation aspects in real time and while resistance of the heating element changes as demonstrated through testing.</p> <div data-bbox="683 1457 1255 1696" data-label="Image"> </div> <p>The testing confirmed accurate control based on the user input regardless of changes to the heating element (<i>e.g.</i>, actual resistance). This was shown by, <i>e.g.</i>,</p>


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<p>resistance of the heating element changes.</p>	<p>varying resistance in testing to simulate changes in the heating element. In the testing, the Reuleaux RX200 wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs below, for which the measurements were taken over time as battery power decreased, the device power manager regulated wattage regardless of heating element changes.</p> <table border="0" data-bbox="755 1014 1485 1535"> <thead> <tr> <th colspan="3" data-bbox="971 1014 1230 1052"><u>Reuleaux RX200</u></th> </tr> <tr> <th data-bbox="755 1066 919 1136"><b>Measured Power</b></th> <th data-bbox="1008 1100 1268 1178"><b>Resistance</b> <i>One Watt Setting</i></th> <th data-bbox="1321 1066 1485 1136"><b>Measured Voltage</b></th> </tr> </thead> <tbody> <tr> <td data-bbox="797 1171 878 1205">1.045</td> <td data-bbox="1094 1171 1175 1205">0.311</td> <td data-bbox="1360 1171 1442 1205">0.570</td> </tr> <tr> <td data-bbox="797 1209 878 1243">1.045</td> <td data-bbox="1094 1209 1175 1243">0.398</td> <td data-bbox="1360 1209 1442 1243">0.645</td> </tr> <tr> <td data-bbox="797 1247 878 1281">1.066</td> <td data-bbox="1094 1247 1175 1281">0.555</td> <td data-bbox="1360 1247 1442 1281">0.769</td> </tr> <tr> <td data-bbox="797 1285 878 1318">1.072</td> <td data-bbox="1094 1285 1175 1318">1.052</td> <td data-bbox="1360 1285 1442 1318">1.062</td> </tr> <tr> <td colspan="3" data-bbox="1013 1352 1263 1386"><i>Ten Watt Setting</i></td> </tr> <tr> <td data-bbox="789 1390 886 1423">10.303</td> <td data-bbox="1094 1390 1175 1423">0.311</td> <td data-bbox="1360 1390 1442 1423">1.790</td> </tr> <tr> <td data-bbox="789 1428 886 1461">10.252</td> <td data-bbox="1094 1428 1175 1461">0.398</td> <td data-bbox="1360 1428 1442 1461">2.020</td> </tr> <tr> <td data-bbox="789 1465 886 1499">10.292</td> <td data-bbox="1094 1465 1175 1499">0.555</td> <td data-bbox="1360 1465 1442 1499">2.390</td> </tr> <tr> <td data-bbox="789 1503 886 1537">10.352</td> <td data-bbox="1094 1503 1175 1537">1.052</td> <td data-bbox="1360 1503 1442 1537">3.300</td> </tr> </tbody> </table>	<u>Reuleaux RX200</u>			<b>Measured Power</b>	<b>Resistance</b> <i>One Watt Setting</i>	<b>Measured Voltage</b>	1.045	0.311	0.570	1.045	0.398	0.645	1.066	0.555	0.769	1.072	1.052	1.062	<i>Ten Watt Setting</i>			10.303	0.311	1.790	10.252	0.398	2.020	10.292	0.555	2.390	10.352	1.052	3.300
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Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>19. A method to simulate smoking with an electronic vaporizer device and a cartridge, comprising:</p>	 <p>The RX200 practices the claimed method. The RX200 (boxed in red) is a device used to simulate smoking by providing power for vaporization. It is shown here with a cartridge (<i>e.g.</i>, atomizer and consumable, boxed in yellow) attached.</p>
<p>regulating a power level delivered to a heating element of a cartridge connected to an electronic vaporizer device, for vaporizing a material within the cartridge during a simulated smoking session, substantially to a user-selected wattage setting during activation of the electronic vaporizer device to provide a consistent quantity</p>	<p>Users select the wattage using the RX200 control buttons, boxed below in red.</p>   <p>The circuit board, which includes microcontrollers (generally boxed in red), functions as a power manager performing the claimed regulation aspects in the circuit as demonstrated through testing.</p>


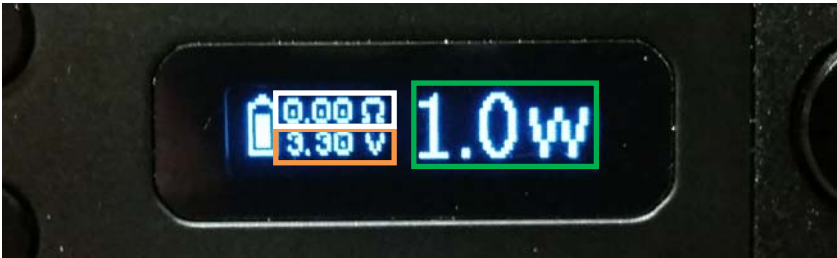
Claim Limitation	Joyetech’s Wismec Reuleaux RX200															
<p>and quality of vapor during the simulated smoking session.</p>	<p>The testing described confirmed accurate regulation based on the user input. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Reuleaux RX200 wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings using different resistors of known resistance. As shown in the graphs below, for which the measurements were taken over time as battery power decreased, the device power manager regulated wattage to the user setting.</p> <table data-bbox="755 1144 1404 1428" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th style="text-align: center;"><b>Measured Power</b></th> <th style="text-align: center;"><u>Reuleaux RX200</u> <b>Resistance</b></th> <th style="text-align: center;"><b>Measured Voltage</b></th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.045</td> <td style="text-align: center;">0.311</td> <td style="text-align: center;">0.570</td> </tr> <tr> <td style="text-align: center;">1.045</td> <td style="text-align: center;">0.398</td> <td style="text-align: center;">0.645</td> </tr> <tr> <td style="text-align: center;">1.066</td> <td style="text-align: center;">0.555</td> <td style="text-align: center;">0.769</td> </tr> <tr> <td style="text-align: center;">1.072</td> <td style="text-align: center;">1.052</td> <td style="text-align: center;">1.062</td> </tr> </tbody> </table> <p>The same test was performed with a selected wattage of 10 watts. Again the measured wattage corresponded to the selected wattage within engineering tolerances.</p>	<b>Measured Power</b>	<u>Reuleaux RX200</u> <b>Resistance</b>	<b>Measured Voltage</b>	1.045	0.311	0.570	1.045	0.398	0.645	1.066	0.555	0.769	1.072	1.052	1.062
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Claim Limitation	Joyetech’s Wismec Reuleaux RX200
<p>20. The method of claim 19, wherein the regulating of the power level, delivered to the heating element, substantially to the user-selected wattage setting is performed in real time regardless of a resistance of the heating element of the cartridge.</p>	<p>The RX200 circuit board (generally outlined below in red and shown in the device housing) performs this function of the claimed device based on testing and circuit design.</p>  <p>The testing confirmed accurate control based on the user input regardless of heating element resistance. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Reuleaux RX200 wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs above (<i>e.g.</i>, claim 19), the device power manager regulated wattage regardless of heating element changes.</p>
<p>21. The method of claim 19, wherein the regulating of the power level, delivered to the heating element,</p>	<p>The RX200 circuit board (generally outlined below in red and shown in the device housing) performs this function of the claimed device based on testing and circuit design.</p>

Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>substantially to the user-selected wattage setting is performed in real time regardless of a change in a resistance of the heating element of the cartridge during the simulated smoking session.</p>	 <p>The testing confirmed accurate control based on the user input regardless of heating element resistance. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Reuleaux RX200 wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs above (<i>e.g.</i>, claim 19), the device power manager regulated wattage regardless of heating element changes.</p> <p>Different wattages are set which correspond to actual power delivered to heating element in accordance with testing above. The voltage (or temperature) selected are regulated to the target value regardless of other parameters during the smoking session, which is understood to include the entire time of device use rather than only during actuation (<i>e.g.</i>, pressing the “Fire” button).</p>

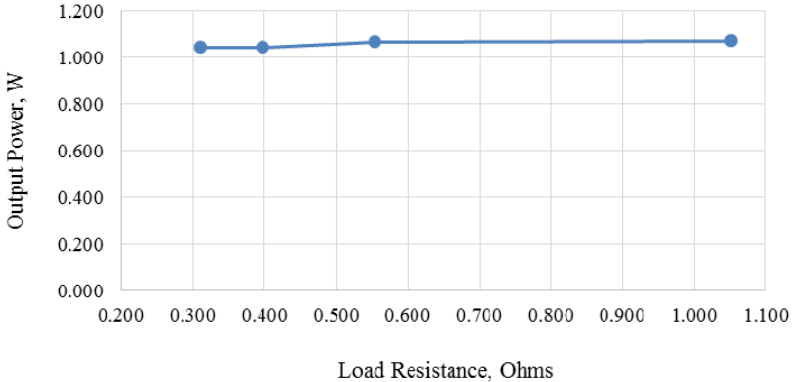
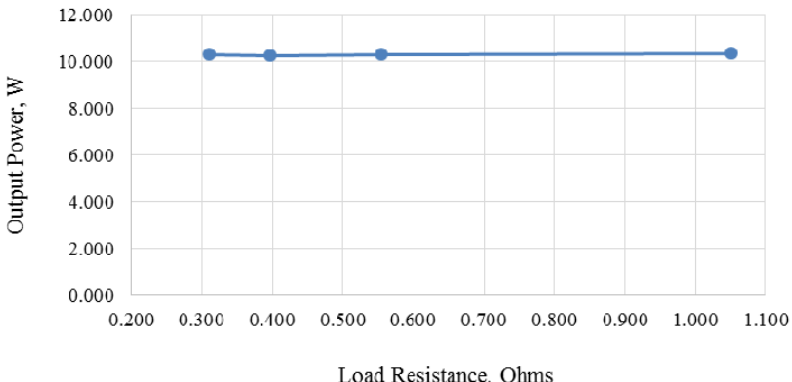


Claim Limitation	Joyetech's Wismec Reuleaux RX200
<p>22. The method of claim 19, further comprising displaying at least one of the wattage setting, a resistance of the heating element, a voltage applied to the heating element, or a current applied to the heating element.</p>	<p>The claimed display of variables is practiced by the RX200. The physical component used for such displaying is present and boxed in red below on the RX200 circuit board.</p>   <p>The display is also visible comprising a portion of the exterior of the RX200 device. The display includes at least one of the wattage setting (boxed in green above), a resistance of the heating element in real time (boxed in white above), or a voltage applied to the heating element in real time (boxed in orange above). The inset photo shows the display with wattage setting (1.0 W) and a real time resistance of the heating element (zero <math>\Omega</math> with no cartridge attached), satisfying the claim elements.</p>

Claim Limitation	Joyetech's Wismec Reuleaux RX200	
<p>23. An electronic vaporizer device used to simulate smoking, comprising:</p>		<p>The Reuleaux RX200 is a vaporizer device used to simulate smoking. It is shown here with a cartridge (<i>e.g.</i>, atomizer and consumable) attached.</p>
<p>a power source configured to generate a power level being a pre-programmed wattage level to be delivered to a heating element for vaporizing a material during a simulated smoking session; and</p>	<p>The power source is provided by the battery enclosure holding the batteries (<i>e.g.</i>, three IMR 18650 3.7V / 3000MAH / 40A batteries). The power source is the sole source of power and the testing indicated the selected power level corresponds to the power delivered to the heating element.</p>  <p>The micro-USB (universal serial bus) port, boxed in red, adjacent the control buttons can also be used for</p>	

Claim Limitation	Joyetech's Wismec Reuleaux RX200
	<p>battery recharging.</p> 
<p>a power manager operatively connected to the power source and configured to regulate the power level delivered to the heating element to substantially the pre-programmed wattage level during activation of the electronic vaporizer device, regardless of heating element parameters and a state of the power source, to consistently control a quantity and a quality of vapor produced by the electronic vaporizer device.</p>	<p>The circuit board, which includes microcontrollers (generally boxed in red), functions as a power manager performing the claimed aspects in the circuit as demonstrated through testing.</p>  <p>The testing confirmed accurate control based on the user input regardless of heating element parameters (<i>e.g.</i>, actual resistance) and regardless of the state of the power source. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Reuleaux RX200 wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. In addition to the variation of the resistance, it was observed during testing that the battery charge level</p>

Claim Limitation	Joyetech's Wismec Reuleaux RX200																				
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**EXHIBIT 3**

**Exhibit 3**


**'330 Patent Infringement Analysis – Joyetech Cuboid**

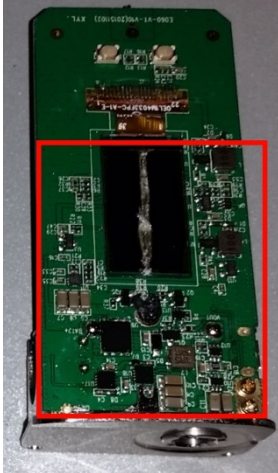
Claim Limitations	Joyetech Cuboid
<p>1. An electronic vaporizer device used to simulate smoking, comprising:</p>	<div data-bbox="683 443 883 1045" data-label="Image"> </div> <p>The Cuboid is a vaporizer device used to simulate smoking. It is shown here with a cartridge (<i>e.g.</i>, atomizer and consumable) attached.</p>
<p>a user input device configured to allow a user to select a wattage setting from a plurality of wattage settings, wherein the wattage setting corresponds to a power level in watts to be delivered to a heating element for vaporizing a material during a simulated smoking session;</p>	<p>The control buttons (boxed in red) on the Cuboid device provide a user input device that allows a user to select a wattage setting (boxed in yellow) from a plurality of wattage settings.</p> <div data-bbox="683 1304 1516 1913" data-label="Image"> </div>

Claim Limitations	Joyetech Cuboid
	<div data-bbox="680 239 1409 844" data-label="Image"> </div> <p data-bbox="680 869 1495 1285">The Cuboid buttons allow the user to select settings from 1 watt up to 150 watts (or more depending on firmware installed to circuit board) in one tenth of one watt increments. The pair of buttons is shown in red boxes in the picture of the board underlying the external controls. The wattage is displayed after selection.</p> <p data-bbox="680 1381 1495 1612">Testing confirmed that the wattage setting corresponds to the power level in watts delivered to the heating element for vaporizing a material during a simulated smoking session.</p> <p data-bbox="680 1703 1495 1864">Testing of the Cuboid to confirm correspondence of set power level to actual power level employed multiple resistors of known resistance. The multiple resistors of</p>





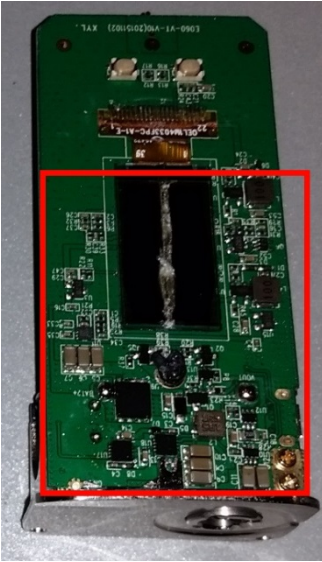
Claim Limitations	Joyetech Cuboid																		
	<p>known resistance model the resistance of the heating element and changes to resistance thereof. The test equipment was electrically coupled with the component for attaching cartridges to the unit to place known resistors in the operational electrical path without disruption. The tests accounted for resistance consequent to the testing setup.</p> <p>In an example testing iteration, with the device wattage set to 1.0 watts, the device was actuated. With 0.311 ohm resistance applied to the device, the output voltage generated by the device was 0.573 volts, and the measured power was 1.056 watts, within engineering tolerances of the programmed value to be delivered. Repeating the test with a resistor at 0.398, 0.555 and 1.052 ohms similar results were observed.</p> <table data-bbox="755 1339 1404 1621"> <thead> <tr> <th></th> <th style="text-align: center;"><u>Cuboid</u></th> <th></th> </tr> <tr> <th style="text-align: center;"><b>Measured Power</b></th> <th style="text-align: center;"><b>Resistance</b></th> <th style="text-align: center;"><b>Measured Voltage</b></th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">1.056</td> <td style="text-align: center;">0.311</td> <td style="text-align: center;">0.573</td> </tr> <tr> <td style="text-align: center;">1.042</td> <td style="text-align: center;">0.398</td> <td style="text-align: center;">0.644</td> </tr> <tr> <td style="text-align: center;">1.057</td> <td style="text-align: center;">0.555</td> <td style="text-align: center;">0.766</td> </tr> <tr> <td style="text-align: center;">1.050</td> <td style="text-align: center;">1.052</td> <td style="text-align: center;">1.051</td> </tr> </tbody> </table> <p>The same test was performed with a selected wattage of 10 watts. Again the measured wattage corresponded to the selected wattage within engineering tolerances.</p>		<u>Cuboid</u>		<b>Measured Power</b>	<b>Resistance</b>	<b>Measured Voltage</b>	1.056	0.311	0.573	1.042	0.398	0.644	1.057	0.555	0.766	1.050	1.052	1.051
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Claim Limitations	Joyetech Cuboid		
	<p style="text-align: center;"><b>Measured Power</b></p> <p style="text-align: center;">10.280 10.202 10.292 10.415</p>	<p style="text-align: center;"><u>Cuboid</u> <b>Resistance</b></p> <p style="text-align: center;">0.311 0.398 0.555 1.052</p>	<p style="text-align: center;"><b>Measured Voltage</b></p> <p style="text-align: center;">1.788 2.015 2.390 3.310</p> <p>As the measured power is in the output path of the device, simulating the presence of a cartridge (<i>e.g.</i>, atomizer), this is the power which would be delivered to the heating element of the cartridge.</p>
<p>a power source configured to generate the power level to be delivered to the heating element; and</p>	<p>The power source is provided by the battery enclosure holding the batteries (<i>e.g.</i>, two IMR 18650 3.7V / 3000MAH / 40A batteries). The power source is the sole source of power and the testing indicated the selected power level corresponds to the power delivered to the heating element.</p> <div style="text-align: center;">  </div>		

Claim Limitations	Joyetech Cuboid
<p>a power manager operatively connected to the user input device and the power source and configured to regulate the power level delivered to the heating element to substantially the wattage setting during activation of the electronic vaporizer device, regardless of heating element parameters and a state of the power source, to consistently control a quantity and a quality of vapor produced by the electronic vaporizer device.</p>	<div style="display: flex; align-items: flex-start;">  <div style="margin-left: 20px;"> <p>The circuit board, which includes a power manager realized through control elements (generally boxed in red), performs the claimed aspects as demonstrated through testing.</p> <p>The testing confirmed accurate control based on the user input regardless of heating element parameters (<i>e.g.</i>, actual resistance) and regardless of the state of the power source. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Cuboid wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. In addition to the variation of the resistance, it was observed during testing that the battery charge level decreased over time. As shown in the graphs below, for which the measurements were taken over time as battery power decreased, the device power manager regulated wattage regardless of heating element and power source changes.</p> </div> </div>

Claim Limitations	Joyetech Cuboid		
		<u>Cuboid</u>	
	<b>Measured Power</b>	<b>Resistance</b>	<b>Measured Voltage</b>
		<i>One Watt Setting</i>	
	1.056	0.311	0.573
	1.042	0.398	0.644
	1.057	0.555	0.766
	1.050	1.052	1.051
		<i>Ten Watt Setting</i>	
	10.280	0.311	1.788
	10.202	0.398	2.015
	10.292	0.555	2.390
	10.415	1.052	3.310
	<p>These results are captured visually in the graphs below.</p>		
	<p>Because power output is regulated to a consistent level,</p>		

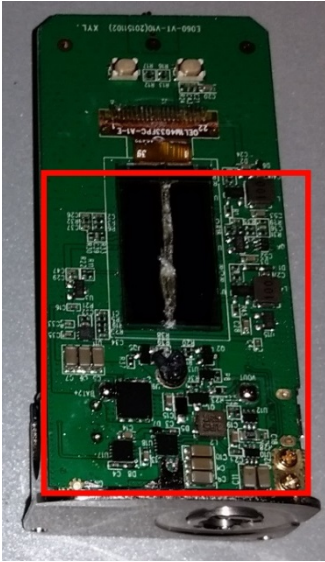
Claim Limitations	Joyetech Cuboid	
	quantity and quality of vapor would be consistent.	
<p>2. The electronic vaporizer device of claim 1, further comprising a trigger component operatively connected to the power manager and configured to activate the electronic vaporizer device via the power manager.</p>		<p>The external “Fire” button (boxed in red) links to circuit board, providing a combination button input and electronic trigger for activation.</p>
<p>3. The electronic vaporizer device of claim 2, wherein the trigger component includes at least one of an input from a user, a button input, a voice command, a touch screen input, a motion detection, a pressure switch, a pressure sensor, a flow sensor, or a proximity sensor</p>		<p>The external “Fire” button (boxed in red) links to circuit board, providing a combination button input and electronic trigger for activation.</p>

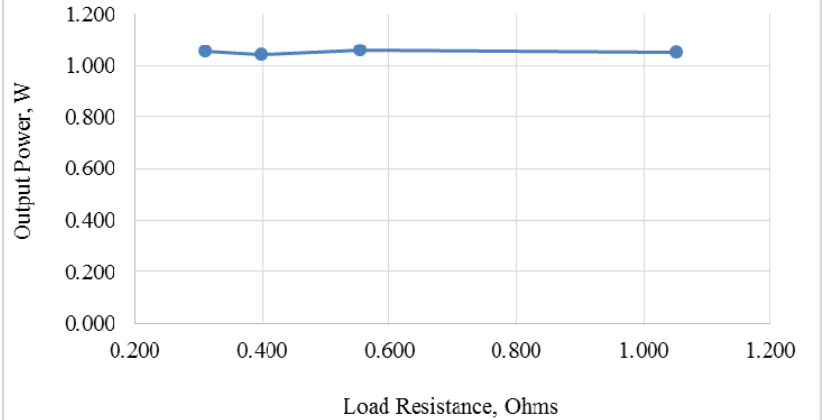
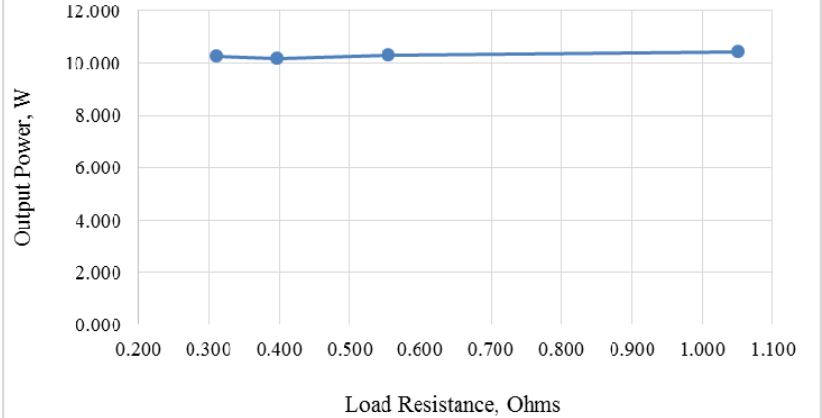
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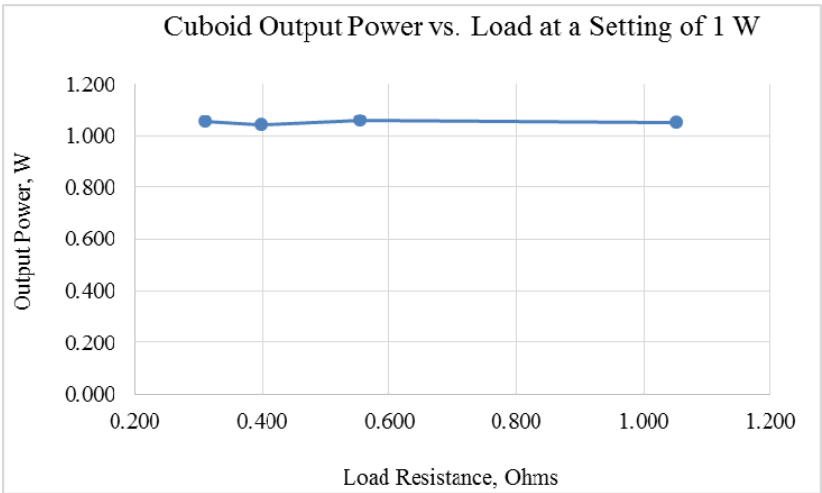
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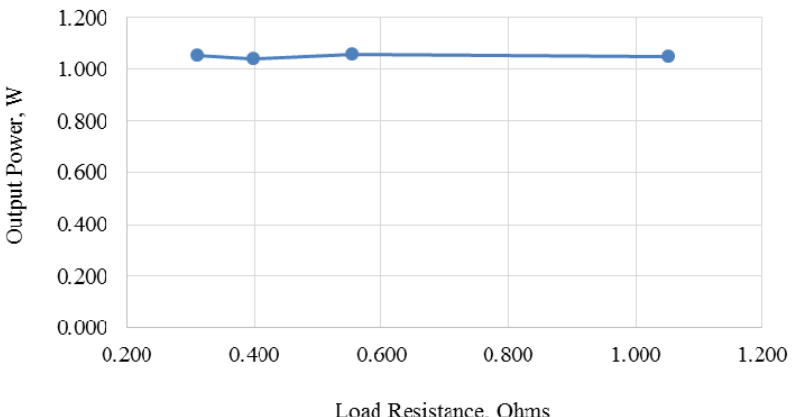
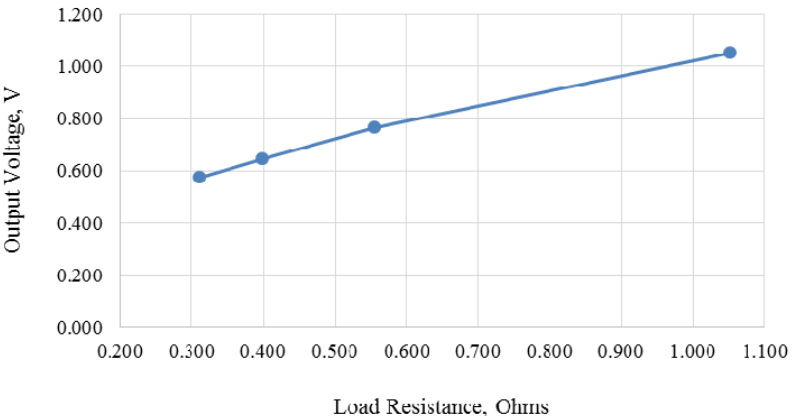
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<p>6. The electronic vaporizer device of claim 1, wherein the power manager is configured to sense at least one of a current or a voltage applied to the heating element in real time.</p>	<p>The voltage and current are sensed and shown on the display, with voltage boxed at left in orange and current in yellow.</p> <p>Further, the Cuboid circuit board acts as the device power manager and, as demonstrated through testing, varies at least the voltage to maintain a wattage selected by the user. The graphs below demonstrate constant power with changing resistance and changing voltage with changing resistance.</p>  <p>Cuboid Output Power vs. Load at a Setting of 1 W</p>  <table border="1"> <caption>Data points from the graph: Cuboid Output Power vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance (Ohms)</th> <th>Output Power (W)</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>~1.050</td> </tr> <tr> <td>0.400</td> <td>~1.020</td> </tr> <tr> <td>0.550</td> <td>~1.050</td> </tr> <tr> <td>1.050</td> <td>~1.050</td> </tr> </tbody> </table>	Load Resistance (Ohms)	Output Power (W)	0.300	~1.050	0.400	~1.020	0.550	~1.050	1.050	~1.050
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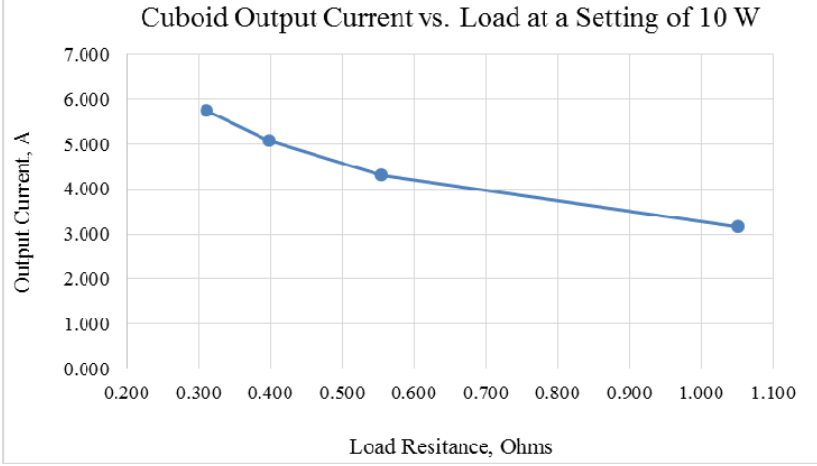
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<p>7. The electronic vaporizer device of claim 1, wherein the power manager is configured to determine a resistance of the heating element in real time.</p>	<div data-bbox="678 1331 1045 1871"> </div> <p>Resistance is determined in real time for power management as shown in the plots provided with claim 6. The resistance determined is also visible on the screen of the device (<i>e.g.</i>, zero ohms with no cartridge, boxed in red at left).</p>																				

Claim Limitations	Joyetech Cuboid
<p>8. The electronic vaporizer device of claim 1, further comprising a display component operatively connected to the power manager and configured to display at least one of the wattage setting, a real time watt output, a resistance of the heating element in real time, a voltage applied to the heating element in real time, or a current applied to the heating element in real time.</p>	<p>The claimed display is present and boxed in red below on the Cuboid circuit board.</p>  <p>The display is also visible comprising a portion of the exterior of the Cuboid device. The display provides at least one of the wattage setting (boxed in green above), a real time watt output (which corresponds within engineering tolerances to the wattage setting in accordance with the testing), a resistance of the heating element in real time (boxed in white above), a voltage applied to the heating element in real time (boxed in orange above), or a current applied to the heating element in real time (boxed in yellow above). The inset photo shows the display with wattage setting (1.0 W), a real time resistance of the heating element (zero <math>\Omega</math> with no cartridge attached), and a current applied to the heating element in real time (zero A with no</p>

Claim Limitations	Joyetech Cuboid																				
	<p data-bbox="680 245 1422 285">cartridge attached), satisfying the claim elements.</p> <p data-bbox="680 373 1507 541">The graphs below showing values measured in device testing further reinforce the determination of values for display.</p> <div data-bbox="683 562 1498 1050"> <p data-bbox="842 569 1438 600">Cuboid Output Power vs. Load at a Setting of 1 W</p>  <table border="1" data-bbox="691 625 1490 1039"> <caption>Cuboid Output Power vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Power, W</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>1.050</td> </tr> <tr> <td>0.400</td> <td>1.030</td> </tr> <tr> <td>0.550</td> <td>1.060</td> </tr> <tr> <td>1.050</td> <td>1.040</td> </tr> </tbody> </table> </div> <div data-bbox="683 1066 1498 1556"> <p data-bbox="824 1073 1438 1104">Cuboid Output Voltage vs. Load at a Setting of 1 W</p>  <table border="1" data-bbox="691 1136 1490 1549"> <caption>Cuboid Output Voltage vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Voltage, V</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>0.580</td> </tr> <tr> <td>0.400</td> <td>0.650</td> </tr> <tr> <td>0.550</td> <td>0.780</td> </tr> <tr> <td>1.050</td> <td>1.050</td> </tr> </tbody> </table> </div>	Load Resistance, Ohms	Output Power, W	0.300	1.050	0.400	1.030	0.550	1.060	1.050	1.040	Load Resistance, Ohms	Output Voltage, V	0.300	0.580	0.400	0.650	0.550	0.780	1.050	1.050
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<p>9. The electronic vaporizer device of claim 1, wherein the power manager is configured to simultaneously measure or sense at least two of a resistance of the heating element, an output voltage of the heating element, and an output current of the heating element as part of regulating the power level delivered to the heating element.</p>	<p>The Cuboid circuit board must measure at least two of the resistance of the heating element, an output voltage of the heating element and an output current of the heating element as part of regulating the power level delivered to the heating element since power is a function of current, voltage and resistance. No regulation can occur with fewer than these two variables determined by the device. As demonstrated in the testing and shown in the tables and graphs above, the Cuboid circuit board varied the output voltage in response to changes in the heating element resistance to maintain the selected wattage, necessarily practicing claim 9.</p>										

Claim Limitations	Joyetech Cuboid																				
<p>10. The electronic vaporizer device of claim 1, wherein the power manager is configured to simultaneously control one of a resistance of the heating element, an output voltage of the heating element, and an output current of the heating element while measuring another of the resistance of the heating element, the output voltage of the heating element, and the output current of the heating element as part of regulating the power level delivered to the heating element.</p>	<p>The Cuboid power manager (<i>e.g.</i>, circuitry) practices at least controlling one of the output voltage and/or output current (the first sub-element of the claim) as shown below in the graphs of testing demonstrating constant power in view of changing voltage and resistance.</p> <div data-bbox="683 562 1498 1050"> <table border="1"> <caption>Cuboid Output Power vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Power, W</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>1.050</td> </tr> <tr> <td>0.400</td> <td>1.040</td> </tr> <tr> <td>0.550</td> <td>1.060</td> </tr> <tr> <td>1.050</td> <td>1.050</td> </tr> </tbody> </table> </div> <div data-bbox="683 1066 1498 1554"> <table border="1"> <caption>Cuboid Output Voltage vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Voltage, V</th> </tr> </thead> <tbody> <tr> <td>0.300</td> <td>0.580</td> </tr> <tr> <td>0.400</td> <td>0.650</td> </tr> <tr> <td>0.550</td> <td>0.780</td> </tr> <tr> <td>1.050</td> <td>1.050</td> </tr> </tbody> </table> </div>	Load Resistance, Ohms	Output Power, W	0.300	1.050	0.400	1.040	0.550	1.060	1.050	1.050	Load Resistance, Ohms	Output Voltage, V	0.300	0.580	0.400	0.650	0.550	0.780	1.050	1.050
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Claim Limitations	Joyetech Cuboid										
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Load Resistance, Ohms	Output Current, A										
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Claim Limitations	Joyetech Cuboid	
<p>11. An electronic vaporizing system used to simulate smoking, comprising:</p>		<p>The Cuboid (boxed in red) is a device used to simulate smoking by providing power for vaporization. It is shown here with a cartridge (<i>e.g.</i>, atomizer and consumable, boxed in yellow) attached.</p>
<p>a cartridge containing a heating element for vaporizing a material for inhaling;</p>		<p>The hardware port (boxed in red) accepts a cartridge. Electronic vaporizing systems and electronic cigarettes include the resistance element in the cartridge containing the material for vaporization. Such a cartridge is shown in the image relating to the preamble of claim 11, above.</p>

Claim Limitations	Joyetech Cuboid
<p>an electronic vaporizer device operatively connected to the cartridge, wherein the electronic vaporizer device is configured to:</p> <p>allow a user to select a wattage setting from a plurality of wattage settings, wherein the wattage setting corresponds to a power level in watts to be delivered to the heating element for vaporizing the material during a simulated smoking session,</p>	<p>The control buttons (boxed in red) on the Cuboid device provide a user input device that allows a user to select a wattage setting (boxed in yellow) from a plurality of wattage settings.</p>   <p>The Cuboid buttons allow the user to select settings from 1 watt up to 150 watts (or more depending on firmware installed to circuit board) in one tenth of one</p>

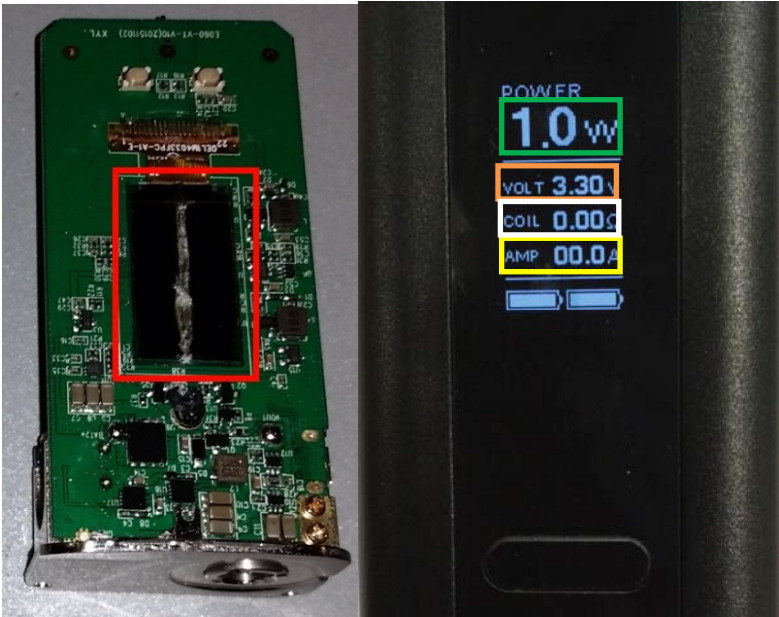
<b>Claim Limitations</b>	<b>Joyetech Cuboid</b>
	<p>watt increments. The pair of buttons is shown in red boxes in the picture of the board underlying the external controls. The wattage is displayed after selection.</p> <p>Testing confirmed that the wattage setting corresponds to the power level in watts delivered to the heating element for vaporizing a material during a simulated smoking session.</p> <p>Testing of the Cuboid to confirm correspondence of set power level to actual power level employed multiple resistors of known resistance. The multiple resistors of known resistance model the resistance of the heating element and changes to resistance thereof. The test equipment was electrically coupled with the component for attaching cartridges to the unit to place known resistors in the operational electrical path without disruption. The tests accounted for resistance consequent to the testing setup.</p> <p>In an example testing iteration, with the device wattage set to 1.0 watts, the device was actuated. With 0.311 ohm resistance applied to the device, the output voltage generated by the device was 0.573 volts, and the measured power was 1.056 watts, within engineering</p>



Claim Limitations	Joyetech Cuboid																	
	<p>tolerances of the programmed value to be delivered. Repeating the test with a resistor at 0.398, 0.555 and 1.052 ohms similar results were observed.</p>																	
	<table border="0"> <thead> <tr> <th data-bbox="760 485 922 550"><b>Measured Power</b></th> <th data-bbox="1024 453 1195 550"><u>Cuboid</u> <b>Resistance</b></th> <th data-bbox="1260 485 1422 550"><b>Measured Voltage</b></th> </tr> </thead> <tbody> <tr> <td data-bbox="800 569 881 604">1.056</td> <td data-bbox="1065 569 1146 604">0.311</td> <td data-bbox="1292 569 1373 604">0.573</td> </tr> <tr> <td data-bbox="800 623 881 659">1.042</td> <td data-bbox="1065 623 1146 659">0.398</td> <td data-bbox="1292 623 1373 659">0.644</td> </tr> <tr> <td data-bbox="800 678 881 714">1.057</td> <td data-bbox="1065 678 1146 714">0.555</td> <td data-bbox="1292 678 1373 714">0.766</td> </tr> <tr> <td data-bbox="800 732 881 768">1.050</td> <td data-bbox="1065 732 1146 768">1.052</td> <td data-bbox="1292 732 1373 768">1.051</td> </tr> </tbody> </table>			<b>Measured Power</b>	<u>Cuboid</u> <b>Resistance</b>	<b>Measured Voltage</b>	1.056	0.311	0.573	1.042	0.398	0.644	1.057	0.555	0.766	1.050	1.052	1.051
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	<p>The same test was performed with a selected wattage of 10 watts. Again the measured wattage corresponded to the selected wattage within engineering tolerances.</p>																	
	<table border="0"> <thead> <tr> <th data-bbox="776 1073 938 1138"><b>Measured Power</b></th> <th data-bbox="1057 1041 1227 1138"><u>Cuboid</u> <b>Resistance</b></th> <th data-bbox="1276 1073 1438 1138"><b>Measured Voltage</b></th> </tr> </thead> <tbody> <tr> <td data-bbox="800 1152 898 1188">10.280</td> <td data-bbox="1097 1152 1179 1188">0.311</td> <td data-bbox="1308 1152 1390 1188">1.788</td> </tr> <tr> <td data-bbox="800 1207 898 1243">10.202</td> <td data-bbox="1097 1207 1179 1243">0.398</td> <td data-bbox="1308 1207 1390 1243">2.015</td> </tr> <tr> <td data-bbox="800 1262 898 1297">10.292</td> <td data-bbox="1097 1262 1179 1297">0.555</td> <td data-bbox="1308 1262 1390 1297">2.390</td> </tr> <tr> <td data-bbox="800 1316 898 1352">10.415</td> <td data-bbox="1097 1316 1179 1352">1.052</td> <td data-bbox="1308 1316 1390 1352">3.310</td> </tr> </tbody> </table>			<b>Measured Power</b>	<u>Cuboid</u> <b>Resistance</b>	<b>Measured Voltage</b>	10.280	0.311	1.788	10.202	0.398	2.015	10.292	0.555	2.390	10.415	1.052	3.310
<b>Measured Power</b>	<u>Cuboid</u> <b>Resistance</b>	<b>Measured Voltage</b>																
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	<p>As the measured power is in the output path of the device, simulating the presence of a cartridge (<i>e.g.</i>, atomizer), this is the power which would be delivered to the heating element of the cartridge.</p>																	






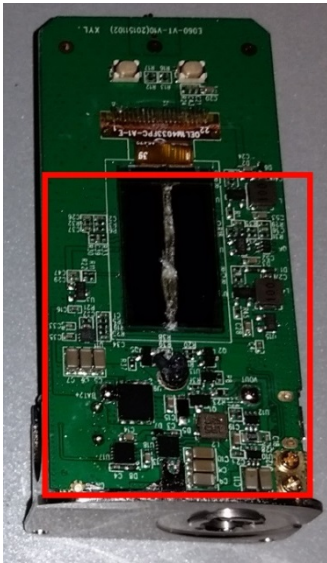
Claim Limitations	Joyetech Cuboid
<p>generate the power level to be delivered to the heating element, and</p>	<p>The power source is provided by the battery enclosure holding the batteries (<i>e.g.</i>, two IMR 18650 3.7V / 3000MAH / 40A batteries). The power source is the sole source of power and the testing indicated the selected power level corresponds to the power delivered to the heating element.</p> 
<p>regulate the power level to about the wattage setting during activation of the electronic vaporizer device, even when the heating element changes, to provide a consistent vapor during the simulated smoking session.</p>	<p>Testing confirmed accurate regulation based on the user input regardless of changes to the heating element (<i>e.g.</i>, actual resistance). This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Cuboid wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs below, the Cuboid power manager regulated wattage regardless of heating element changes.</p>

Claim Limitations	Joyetech Cuboid		
	<u>Cuboid</u>		
	<b>Measured Power</b>	<b>Resistance</b>	<b>Measured Voltage</b>
		<i>One Watt Setting</i>	
	1.056	0.311	0.573
	1.042	0.398	0.644
	1.057	0.555	0.766
	1.050	1.052	1.051
		<i>Ten Watt Setting</i>	
	10.280	0.311	1.788
	10.202	0.398	2.015
	10.292	0.555	2.390
	10.415	1.052	3.310
	<p>Because power output is regulated to a consistent level, quantity and quality of vapor would be consistent.</p>		

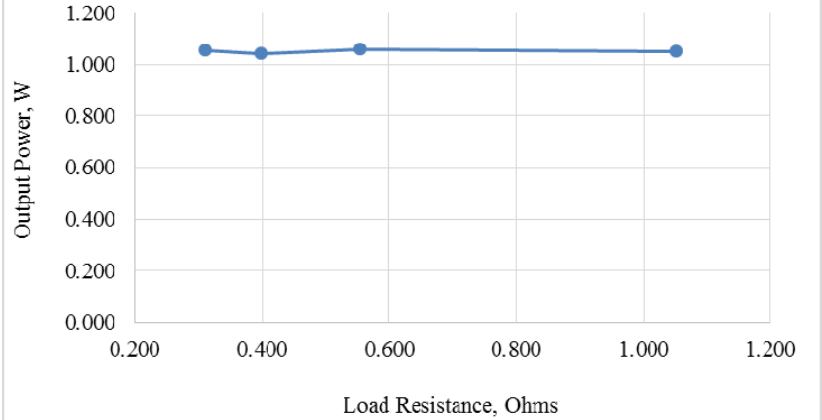
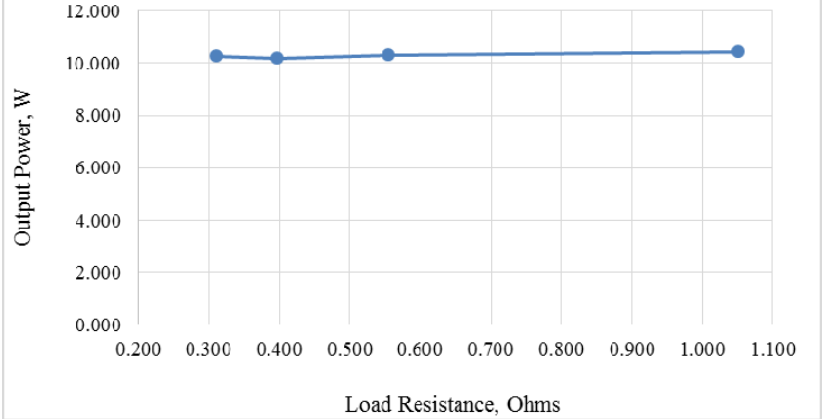
Claim Limitations	Joyetech Cuboid
<p>12. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to display at least one of the wattage setting, a resistance of the heating element in real time, a voltage applied to the heating element in real time, or a current applied to the heating element in real time.</p>	<p>The claimed display is present and boxed in red below on the Cuboid circuit board.</p>  <p>The display is also visible comprising a portion of the exterior of the Cuboid device. The display provides at least one of the wattage setting (boxed in green), a real time watt output (shown in testing to correspond to the wattage setting within engineering tolerances), a resistance of the heating element in real time (boxed in white), a voltage applied to the heating element in real time (boxed in orange), or a current applied to the heating element in real time (boxed in yellow). The inset photo shows the display with wattage setting (1.0 W), a real time resistance of the heating element (zero <math>\Omega</math> with no cartridge attached), and a current applied to the heating element in real time (zero A with no cartridge attached), satisfying the claim elements.</p>

Claim Limitations	Joyetech Cuboid	
<p>13. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to allow a user to activate the electronic vaporizer device to initiate delivery of the power level to the heating element.</p>		<p>The external “Fire” button (boxed in red) links to circuit board, providing a combination button input and electronic trigger for activation.</p>
<p>14. The electronic vaporizing system of claim 11, wherein the cartridge is configured to allow a user to inhale a vaporized material produced inside the cartridge.</p>		<p>The mouthpiece for inhalation, boxed in red, is shown at the end of the cartridge distal to the Cuboid.</p>



Claim Limitations	Joyetech Cuboid	
<p>15. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured as a portable electronic hand-held device.</p>		<p>The Cuboid is portable and hand-held.</p>
<p>16. The electronic vaporizing system of claim 11, wherein the cartridge is configured to be connected to and disconnected from the electronic vaporizer device.</p>		<p>The hardware port accepts a removable and re-installable cartridge. The port is threaded to allow connection and disconnection. Electronic vaporizing systems and electronic cigarettes include the resistance element in the cartridge containing the material for vaporization. A cartridge is shown attached above (<i>e.g.</i>, claim 15).</p>

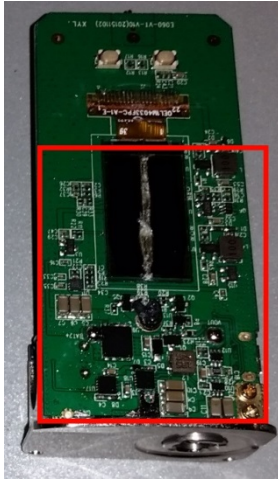
Claim Limitations	Joyetech Cuboid
<p>17. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to connect to and operate with cartridges having heating elements of different resistances.</p>	<div style="display: flex; align-items: flex-start;">  <div style="margin-left: 20px;"> <p>The Cuboid includes a connection on its upper surface that is threaded to accept multiple cartridges having heating elements of different resistances. The threaded connection and electrical connector are common to a variety of similar products. A cartridge is shown attached above (<i>e.g.</i>, claim 15). Electronic vaporizing systems and electronic cigarettes include the resistance element in the cartridge containing the material for vaporization. Varying resistance elements and the changing resistance of a resistance element through its service life are known in the art.</p> </div> </div>
<p>18. The electronic vaporizing system of claim 11, wherein the electronic vaporizer device is configured to regulate, in real time, the power level delivered to the heating element to about the wattage setting during activation of the electronic vaporizer device, even as the</p>	<div style="display: flex; align-items: flex-start;"> <div style="margin-right: 20px;"> <p>The Cuboid (particularly, <i>e.g.</i>, its circuit board, which includes a power manager comprised of control elements generally boxed in red), is configured to</p> </div>  <div style="margin-left: 20px;"> <p>practice the claimed regulation aspects in real time and while resistance of the heating element changes as demonstrated through testing.</p> <p>The testing confirmed accurate control based on the user input regardless of changes to the</p> </div> </div>

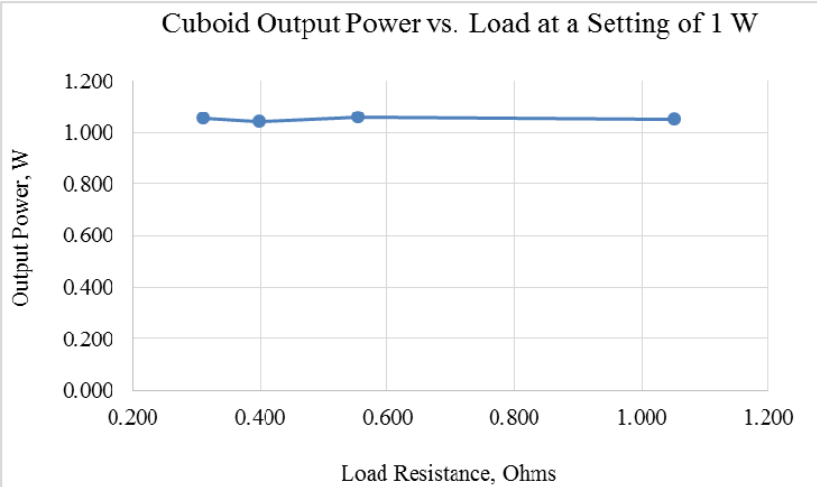
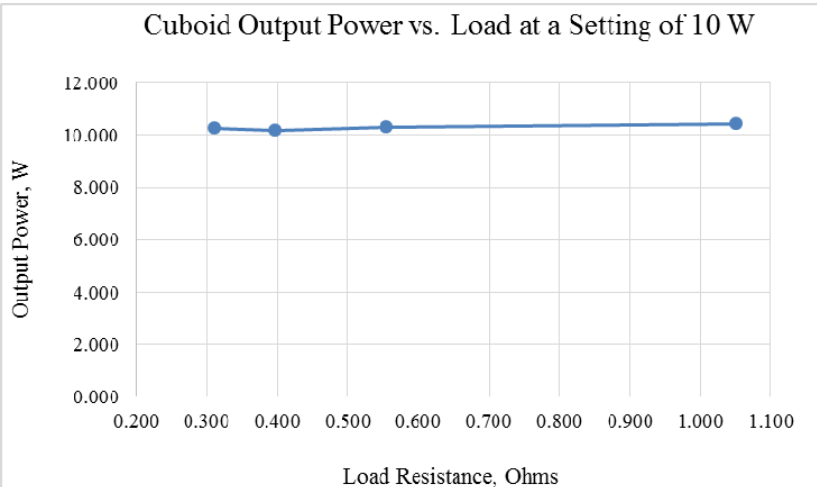
Claim Limitations	Joyetech Cuboid																														
resistance of the heating element changes.	<p>heating element (<i>e.g.</i>, actual resistance). This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Cuboid wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs below, for which the measurements were taken over time as battery power decreased, the Cuboid power manager regulated wattage regardless of heating element changes.</p> <table border="1" data-bbox="755 1010 1485 1507"> <thead> <tr> <th data-bbox="755 1045 917 1108">Measured Power</th> <th data-bbox="1015 1010 1274 1150">Cuboid Resistance <i>One Watt Setting</i></th> <th data-bbox="1323 1045 1485 1108">Measured Voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="787 1150 885 1182">1.056</td> <td data-bbox="1096 1150 1193 1182">0.311</td> <td data-bbox="1356 1150 1453 1182">0.573</td> </tr> <tr> <td data-bbox="787 1182 885 1213">1.042</td> <td data-bbox="1096 1182 1193 1213">0.398</td> <td data-bbox="1356 1182 1453 1213">0.644</td> </tr> <tr> <td data-bbox="787 1213 885 1245">1.057</td> <td data-bbox="1096 1213 1193 1245">0.555</td> <td data-bbox="1356 1213 1453 1245">0.766</td> </tr> <tr> <td data-bbox="787 1245 885 1276">1.050</td> <td data-bbox="1096 1245 1193 1276">1.052</td> <td data-bbox="1356 1245 1453 1276">1.051</td> </tr> <tr> <td></td> <th data-bbox="1015 1325 1274 1356"><i>Ten Watt Setting</i></th> <td></td> </tr> <tr> <td data-bbox="787 1356 885 1388">10.280</td> <td data-bbox="1096 1356 1193 1388">0.311</td> <td data-bbox="1356 1356 1453 1388">1.788</td> </tr> <tr> <td data-bbox="787 1388 885 1419">10.202</td> <td data-bbox="1096 1388 1193 1419">0.398</td> <td data-bbox="1356 1388 1453 1419">2.015</td> </tr> <tr> <td data-bbox="787 1419 885 1451">10.292</td> <td data-bbox="1096 1419 1193 1451">0.555</td> <td data-bbox="1356 1419 1453 1451">2.390</td> </tr> <tr> <td data-bbox="787 1451 885 1482">10.415</td> <td data-bbox="1096 1451 1193 1482">1.052</td> <td data-bbox="1356 1451 1453 1482">3.310</td> </tr> </tbody> </table>	Measured Power	Cuboid Resistance <i>One Watt Setting</i>	Measured Voltage	1.056	0.311	0.573	1.042	0.398	0.644	1.057	0.555	0.766	1.050	1.052	1.051		<i>Ten Watt Setting</i>		10.280	0.311	1.788	10.202	0.398	2.015	10.292	0.555	2.390	10.415	1.052	3.310
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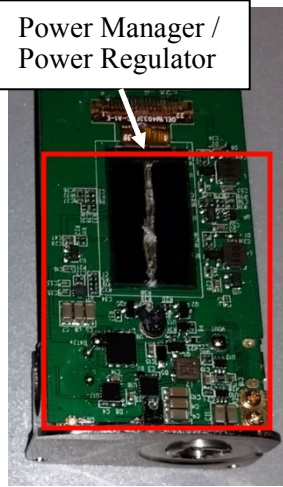
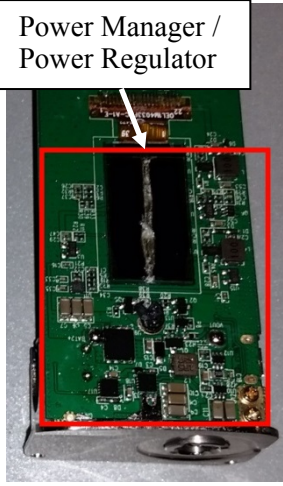
Claim Limitations	Joyetech Cuboid																				
	<div data-bbox="683 239 1500 726"> <p style="text-align: center;">Cuboid Output Power vs. Load at a Setting of 1 W</p>  <table border="1"> <caption>Data for Cuboid Output Power vs. Load at a Setting of 1 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Power, W</th> </tr> </thead> <tbody> <tr> <td>0.3</td> <td>1.05</td> </tr> <tr> <td>0.4</td> <td>1.03</td> </tr> <tr> <td>0.55</td> <td>1.05</td> </tr> <tr> <td>1.05</td> <td>1.03</td> </tr> </tbody> </table> </div> <div data-bbox="683 747 1500 1234"> <p style="text-align: center;">Cuboid Output Power vs. Load at a Setting of 10 W</p>  <table border="1"> <caption>Data for Cuboid Output Power vs. Load at a Setting of 10 W</caption> <thead> <tr> <th>Load Resistance, Ohms</th> <th>Output Power, W</th> </tr> </thead> <tbody> <tr> <td>0.3</td> <td>10.2</td> </tr> <tr> <td>0.4</td> <td>10.1</td> </tr> <tr> <td>0.55</td> <td>10.3</td> </tr> <tr> <td>1.05</td> <td>10.4</td> </tr> </tbody> </table> </div> <p>Because power output is regulated to a consistent level, quantity and quality of vapor would be consistent.</p>	Load Resistance, Ohms	Output Power, W	0.3	1.05	0.4	1.03	0.55	1.05	1.05	1.03	Load Resistance, Ohms	Output Power, W	0.3	10.2	0.4	10.1	0.55	10.3	1.05	10.4
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Claim Limitations	Joyetech Cuboid	
<p>19. A method to simulate smoking with an electronic vaporizer device and a cartridge, comprising:</p>		<p>The Cuboid practices the claimed method. The Cuboid (boxed in red) is a device used to simulate smoking by providing power for vaporization. It is shown here with a cartridge (<i>e.g.</i>, atomizer and consumable, boxed in yellow) attached.</p>
<p>regulating a power level delivered to a heating element of a cartridge connected to an electronic vaporizer device, for vaporizing a material within the cartridge during a simulated smoking session, substantially to a user-selected wattage setting during activation of the electronic vaporizer device to provide a consistent quantity and quality of vapor</p>	<p>Users select the wattage using the Cuboid control buttons, boxed below in red.</p> 	



Claim Limitations	Joyetech Cuboid																
<p>during the simulated smoking session.</p>		<p>The circuit board, which includes a power manager realized through control elements (generally boxed in red), performs the claimed aspects as demonstrated through testing.</p> <p>The testing described confirmed accurate regulation based on the user input. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Cuboid wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings using different resistors of known resistance. As shown in the graphs below, the Cuboid power manager regulated wattage to the user setting.</p> <table border="1" data-bbox="748 1522 1490 1808"> <thead> <tr> <th data-bbox="748 1556 911 1619">Measured Power</th> <th data-bbox="1003 1522 1263 1661"><u>Cuboid</u> Resistance <i>One Watt Setting</i></th> <th data-bbox="1328 1556 1490 1619">Measured Voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="789 1661 870 1692">1.056</td> <td data-bbox="1089 1661 1170 1692">0.311</td> <td data-bbox="1365 1661 1446 1692">0.573</td> </tr> <tr> <td data-bbox="789 1696 870 1728">1.042</td> <td data-bbox="1089 1696 1170 1728">0.398</td> <td data-bbox="1365 1696 1446 1728">0.644</td> </tr> <tr> <td data-bbox="789 1732 870 1764">1.057</td> <td data-bbox="1089 1732 1170 1764">0.555</td> <td data-bbox="1365 1732 1446 1764">0.766</td> </tr> <tr> <td data-bbox="789 1768 870 1799">1.050</td> <td data-bbox="1089 1768 1170 1799">1.052</td> <td data-bbox="1365 1768 1446 1799">1.051</td> </tr> </tbody> </table>	Measured Power	<u>Cuboid</u> Resistance <i>One Watt Setting</i>	Measured Voltage	1.056	0.311	0.573	1.042	0.398	0.644	1.057	0.555	0.766	1.050	1.052	1.051
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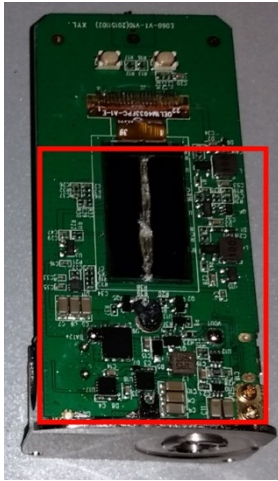
Claim Limitations	Joyetech Cuboid		
	<i>Ten Watt Setting</i>		
	10.280	0.311	1.788
	10.202	0.398	2.015
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	10.415	1.052	3.310
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	<div style="text-align: center;"> <p>Cuboid Output Power vs. Load at a Setting of 10 W</p>  </div>		
	<p>Because power output is regulated to a consistent level, quantity and quality of vapor would be consistent.</p>		

Claim Limitations	Joyetech Cuboid	
<p>20. The method of claim 19, wherein the regulating of the power level, delivered to the heating element, substantially to the user-selected wattage setting is performed in real time regardless of a resistance of the heating element of the cartridge.</p>		<p>The Cuboid circuit board performs this function of the claimed device based on testing and circuit design.</p> <p>The testing confirmed accurate control based on the user input regardless of heating element resistance. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Cuboid wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs above (<i>e.g.</i>, claim 19), the Cuboid power manager regulated wattage regardless of heating element changes.</p>
<p>21. The method of claim 19, wherein the regulating of the power level, delivered to the heating element, substantially to the user-selected wattage setting is performed in</p>		<p>The Cuboid circuit board performs this function of the claimed device based on testing and circuit design.</p> <p>The testing confirmed accurate control based on the user input regardless of heating element resistance. This was shown by,</p>

<b>Claim Limitations</b>	<b>Joyetech Cuboid</b>
<p>real time regardless of a change in a resistance of the heating element of the cartridge during the simulated smoking session.</p>	<p><i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Cuboid wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. As shown in the graphs above (<i>e.g.</i>, claim 19), the Cuboid power manager regulated wattage regardless of heating element changes.</p> <p>Different wattages are set which correspond to actual power delivered to heating element in accordance with testing above. The voltage (or temperature) selected are regulated to the target value regardless of other parameters during the smoking session, which is understood to include the entire time of device use rather than only during actuation (<i>e.g.</i>, pressing the “Fire” button).</p>

Claim Limitations	Joyetech Cuboid	
<p>22. The method of claim 19, further comprising displaying at least one of the wattage setting, a resistance of the heating element, a voltage applied to the heating element, or a current applied to the heating element.</p>		<p>The claimed display of variables is practiced by the Cuboid. The physical component used for such displaying is present on the Cuboid circuit board. The display is also visible comprising a portion of the exterior of the Cuboid device. The display includes at least one of the wattage setting (boxed in green), a resistance of the heating element in real time (boxed in white), a voltage applied to the heating element in real time (boxed in orange), or a current applied to the heating element in real time (boxed in yellow). The inset photo shows the display with wattage setting (1.0 W), a real time resistance of the heating element (zero <math>\Omega</math> with no cartridge attached), and a current applied to the heating element in real time (zero A with no cartridge attached), satisfying the claim elements.</p>

Claim Limitations	Joyetech Cuboid
<p>23. An electronic vaporizer device used to simulate smoking, comprising:</p>	 <p>The Cuboid is a vaporizer device used to simulate smoking. It is shown here with a cartridge (atomizer and consumable) attached.</p>
<p>a power source configured to generate a power level being a pre-programmed wattage level to be delivered to a heating element for vaporizing a material during a simulated smoking session; and</p>	<p>The power source is provided by the battery enclosure holding the batteries (<i>e.g.</i>, two IMR 18650 3.7V / 3000MAH / 40A batteries). The power source is the sole source of power and the testing indicated the selected power level corresponds to the power delivered to the heating element.</p> 

Claim Limitations	Joyetech Cuboid
<p>a power manager operatively connected to the power source and configured to regulate the power level delivered to the heating element to substantially the pre-programmed wattage level during activation of the electronic vaporizer device, regardless of heating element parameters and a state of the power source, to consistently control a quantity and a quality of vapor produced by the electronic vaporizer device.</p>	<div style="display: flex; align-items: flex-start;">  <div style="margin-left: 20px;"> <p>The circuit board, which includes a power manager realized through control elements (generally boxed in red), performs the claimed aspects as demonstrated through testing.</p> <p>The testing confirmed accurate control based on the user input regardless of heating element parameters (<i>e.g.</i>, actual resistance) and regardless of the state of the power source. This was shown by, <i>e.g.</i>, varying resistance in testing to simulate changes in the heating element. In the testing, the Cuboid wattage set point was kept constant and different known resistors attached. Values such as, <i>e.g.</i>, the output voltage were shown to change with the varying resistance to maintain constant wattage. This test was performed at user selected 1 watt and 10 watt settings. In addition to the variation of the resistance, it was observed during testing that the battery charge level decreased over time. As shown in the graphs below, for which the measurements were taken over time as battery power decreased, the Cuboid power manager regulated wattage regardless of heating element and power source changes.</p> </div> </div>



Claim Limitations	Joyetech Cuboid		
	<u>Cuboid</u>		
	<b>Measured Power</b>	<b>Resistance</b>	<b>Measured Voltage</b>
		<i>One Watt Setting</i>	
	1.056	0.311	0.573
	1.042	0.398	0.644
	1.057	0.555	0.766
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		<i>Ten Watt Setting</i>	
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